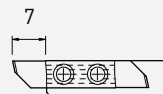


**INFO**                      **SORTY  
ŘEZNÉ PODMÍNKY**                      > **1.02**

**730 / 740**

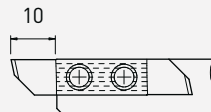
**MALÝ TYP**



> **1.24**

**750 / 760**

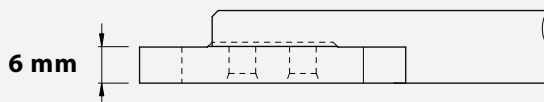
**VELKÝ TYP**



> **1.68**

**W750 / W760**

NÁSTROJE S POLOTOVARY DESTIČEK ŠÍŘE AŽ 6 MM  
PRO VÝROBU TVAROVÝCH NÁSTROJŮ



> **1.148**

**NÁHRADNÍ DÍLY**

> **1.165**

# SYSTEM ZNAČENÍ DESTIČEK TOP-Line série 700

7 6 4 X - 2.0 - R20 - HTA

Velikost

Rádus

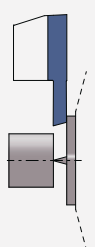
Sorta

Řezná geometrie / Utvařec třísek / Speciální vlastnosti

## Typ obrábění

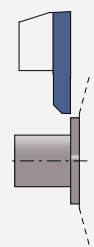
1

UPICHOVÁNÍ



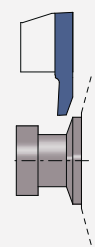
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STRANOVÉ SOUSTRUŽENÍ



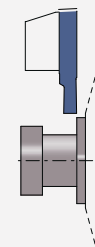
3

ZPĚTNÉ SOUSTRUŽENÍ



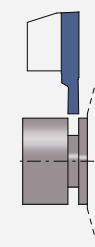
4

ZAPICHOVÁNÍ + SOUSTRUŽENÍ



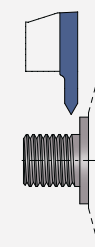
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ZAPICHOVÁNÍ



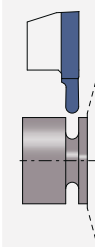
6

SOUSTRUŽENÍ ZÁVITŮ



7

RÁDIUSOVÉ DESTIČKY



## Produktové série

system pro snazší rozpoznání kompatibility destiček a držáku

L = 3, 5 (LICHÁ ČÍSLA)

R = 4, 6 (SUDÁ ČÍSLA)

L  
730

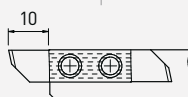
R  
740



MALÝ TYP

L  
750

R  
760



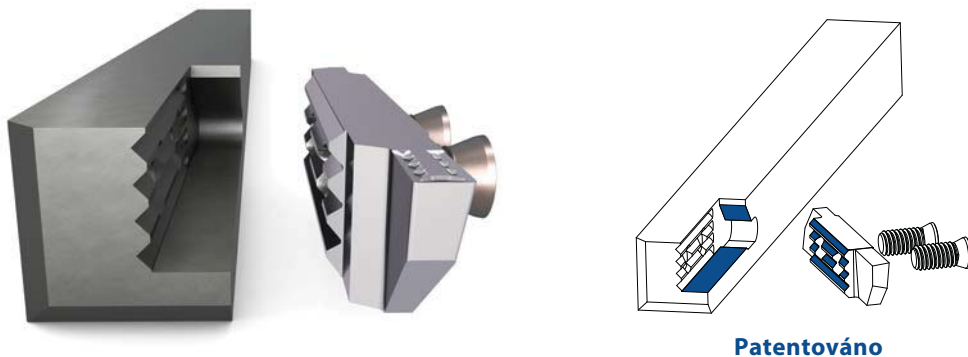
VELKÝ TYP

## APPLITEC série 700

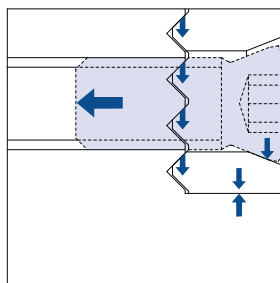
Upínací systém s posunutými zuby a dvěma šroubky

# 100% tuhost!

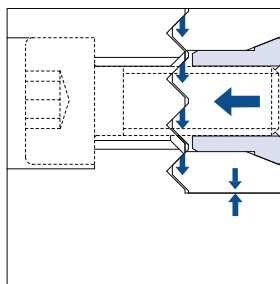
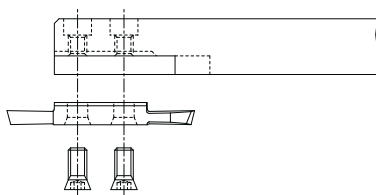
Upínací systém Applitec s posunutými zuby



**Patentováno**

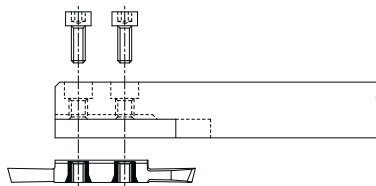


**Standardní způsob upínání - A**



**Způsob upínání - B\***

**z opačné strany držáku, je možno pohodlně měnit  
destičku bez vyndání držáku ze stroje**



pro objednání destiček s upínáním typu B  
prosím uveďte **za objednacím číslem  
destičky - B**

\* = na vyžádání

## Geometrie 700-ZX

Výborné utváření třísek při obrábění  
obtížných materiálů



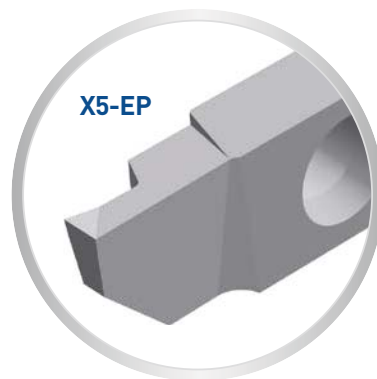
K výběru je mnoho různých geometrií



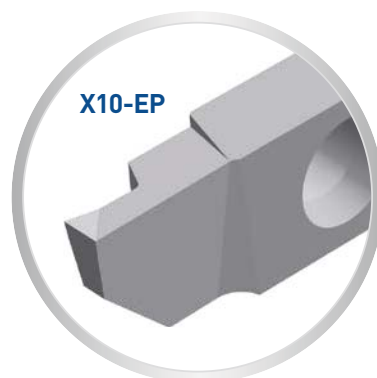
## 700 - honováno



Pozitivní geometrie 5° se zesílenou řeznou hranou (honováno)  
Vyšší životnost nástroje v abrazivních materiálech (uhlíkové oceli a legované oceli)










Pozitivní geometrie 10° se zesílenou řeznou hranou (honováno)  
Vyšší životnost nástroje v houževnatých materiálech (nerezové oceli)



## DOPORUČENÉ POUŽITÍ PRO UPICHOVÁNÍ

700 série

ŘEZNÁ GEOMETRIE		AUTOMATOVÉ OCELI	OCELI	NEREZOVÉ OCELI	HLINÍK	TITAN	MOSAZ, BRONZ	MĚĎ	★	PRVNÍ VOLBA
									☆	DOPORUČENO
									☑	PRO KŘEHKÉ A VELMI MALÉ OBROBKY
	0°	★	☑	☑	☑	☑	★	☑	Velmi snadné přebušování	
	X4°	★	★	★	☑	☑		☑	Snížení řezné síly, přebušování možné	
	XF	☆	★	★				☆	Pro obtížné materiály (zesílená špička)	
	X12°			☆	★	★		★	Velmi dobré utváření třísky	
	X25°			☆	★	☆		☆	Pro lepivé materiály s dlouhou třískou	
	U	☆	☆	☆					Pro zúžení třísky, snadné přebušování	
	ZU8	★	★	★	☆ <5% Si	☆	☆		Velmi dobré utváření třísky (honované ostří) f: min 0,02 mm/ot.	

## DOPORUČENÉ POUŽITÍ PRO SOUSTRUŽENÍ

## 700 série

ŘEZNÁ GEOMETRIE	AUTOMATOVÉ OCELI	OCELI	NEREZOVÉ OCELI	HLINÍK	TITAN	MOSAZ, BRONZ	MĚĎ	★	PRVNÍ VOLBA
								☆	DOPORUČENO
								⊗	PRO KŘEHKÉ A VELMI MALÉ OBROBKY
0°	★	⊗	⊗	⊗	⊗	★	⊗	Umožňuje snadné přebrušování	
X	★	★	★	★	★		★	Velmi dobré utváření tříšek	
X5-EP	★	★	☆					Velmi dobré utváření třísky (honované ostří) f: min 0,02 mm/ot.	
X10-EP	☆	☆	★	☆	☆			Velmi dobré utváření třísky (honované ostří) f: min 0,02 mm/ot.	
VX800	★	★	☆	☆	☆		☆	Velmi dobré utváření tříšek	
VX8°	★	★	☆	☆	☆		☆	Velmi dobré utváření tříšek	
VUX	☆	☆	★	☆	★		☆	Obrábění v obou směrech	
VX15°	☆		☆	★	★		★	Velmi dobré utváření tříšek	
VS	☆		☆	⊗	⊗		⊗	Lehké dokončovací obrábění	
ZX10	★	★	★	☆ <5% Si	☆	☆		Velmi dobré utváření třísky f: min 0,02 mm/ot.	
ZX17			☆	★ <5% Si	★		★	Velmi dobré utváření třísky f: min 0,02 mm/ot.	
ZX25			☆	★ <5% Si	★		★	Velmi dobré utváření třísky f: min 0,02 mm/ot.	
ZXT	★	★	★	☆ <5% Si	☆	☆		Velmi dobré utváření třísky f: min 0,02 mm/ot.	

**MIKROZRNNÉ SORTY TVRDOKOVU  
SE ZVÝŠENOU HOUŽEVNATOSTÍ**
**μK 20**

<b>TiAlN</b> μK20 + PVD povlak	<b>TiAlX</b> μK20 + PVD povlak	<b>TiN</b> μK20 + PVD povlak
<ul style="list-style-type: none"> <li>• nejlepší univerzální sorta</li> <li>• první volba pro obrábění ocelí, nerezových ocelí a slitin titanu</li> <li>• velmi dobrá tepelná odolnost</li> </ul>	<ul style="list-style-type: none"> <li>• sorta s vysokou odolností proti opotřebení a tepelnou odolností. Vhodné pro následující materiály: 304, 316L, 317L, 904, Phynox</li> <li>• vhodné pro oceli s vyšším obsahem chromu, niklu, vanadu a molybdenu</li> </ul>	<ul style="list-style-type: none"> <li>• sorta pro lehké obrábění materiálů, které mají tendenci k tvorbě nárůstku</li> <li>• velmi nízký koeficient tření</li> <li>• není vhodné pro obrábění titanu</li> </ul>

<b>LOX</b> μK20 + PVD povlak	<b>N (μK20)</b> nepovlakovaný
<ul style="list-style-type: none"> <li>• sorta s vysokou odolností proti opotřebení a tepelnou odolností. Doporučeno pro následující materiály: nerezové oceli, titan, slitiny niklu, oceli &gt; 50 HRC</li> <li>• vhodné i pro následující oceli: ETG88, ETG100, 36SMnPb14</li> </ul>	<ul style="list-style-type: none"> <li>• vhodné pro přerušovaný řez a nestabilní podmínky</li> </ul>



**MIKROZRNNÉ SORTY TVRDOKOVU  
SE ZVÝŠENOU ODOLNOSTÍ PROTI OPOTŘEBENÍ**
**μK 10**
**HTA**

μK10 + PVD povlak

- sorta velmi odolná proti opotřebení
- pro lehké obrábění ocelí, nerezových ocelí a titanu za stabilních podmínek

**HTAX**

μK10 + PVD povlak

- sorta s vysokou odolností proti opotřebení a tepelnou odolností. Pro lehké obrábění malých součástek nízkou řeznou rychlostí. Vhodné pro následující materiály: 304, 316L, 317L, 904, Phynox
- vhodné pro oceli s vyšším obsahem chromu, niklu, vanadu a molybdenu

**HTiN**

μK10 + PVD povlak

- sorta pro lehké obrábění materiálů, které mají tendenci k tvorbě nárůstku
- velmi nízký koeficient tření
- není vhodné pro obrábění titanu

**HAS**

μK10 + PVD povlak

- sorta pro neželezné kovy
- velmi nízký koeficient tření
- první volba pro hliník do 5% Si, měď a nízko legovaný titan

**HN (μK10)**

nepovlakovaný

- mikrozmrný tvrdokov odolný proti opotřebení
- vhodný pro obrábění nízkolegovaného titanu
- není vhodné pro přerušovaný řez a nestabilní podmínky obrábění

## STANDARDNÍ ŘEZNÉ PODMÍNKY

MATERIÁL	SOUSTRUŽENÍ			UPICHOVÁNÍ		
	VC	HLOUBKA REZU	POSUV	VC	ŠÍŘKA DESTIČKY	POSUV
	(m/min)	(mm)	(mm/ot.)	(m/min)	(mm)	(mm/ot.)
AUTOMATOVÉ OCELI <b>P</b>	120 - 200	0.05 - 1.0 1.0 - 4.0	0.01 - 0.15 0.05 - 0.25	80 - 150	0.50 - 1.50 1.50 - 3.50	0.01 - 0.08 0.03 - 0.15
OCELI < 600 N/mm <sup>2</sup> <b>P</b>	80 - 160	0.05 - 1.0 1.0 - 4.0	0.01 - 0.15 0.05 - 0.25	70 - 120	0.50 - 1.50 1.50 - 3.50	0.01 - 0.06 0.03 - 0.12
OCELI < 800 N/mm <sup>2</sup> <b>P</b>	60 - 120	0.05 - 1.0 1.0 - 4.0	0.01 - 0.10 0.05 - 0.20	60 - 100	0.50 - 1.50 1.50 - 3.50	0.01 - 0.05 0.03 - 0.10
OCELI > 800 N/mm <sup>2</sup> <b>P</b>	50 - 100	0.05 - 1.0 1.0 - 3.0	0.01 - 0.08 0.05 - 0.15	40 - 80	0.50 - 1.50 1.50 - 3.50	0.01 - 0.04 0.03 - 0.08
NEREZOVÉ OCELI <b>M</b>	60 - 120	0.05 - 1.0 1.0 - 3.0	0.01 - 0.08 0.05 - 0.15	60 - 100	0.50 - 1.50 1.50 - 3.50	0.01 - 0.04 0.03 - 0.08
HLINÍK Si <12% <b>N</b>	200 - 1000	0.05 - 1.0 1.0 - 4.0	0.01 - 0.20 0.05 - 0.40	180 - 400	0.50 - 1.50 1.50 - 3.50	0.01 - 0.10 0.03 - 0.20
HLINÍK Si >12% <b>N</b>	180 - 800	0.05 - 1.0 1.0 - 4.0	0.01 - 0.20 0.05 - 0.40	150 - 300	0.50 - 1.50 1.50 - 3.50	0.01 - 0.10 0.03 - 0.20
MĚĎ, MOSAZ, BRONZ <b>N</b>	100 - 500	0.05 - 1.0 1.0 - 4.0	0.01 - 0.20 0.05 - 0.35	100 - 300	0.50 - 1.50 1.50 - 3.50	0.01 - 0.10 0.03 - 0.20
TITAN <b>S</b>	30 - 70	0.05 - 1.0 1.0 - 4.0	0.01 - 0.08 0.05 - 0.15	30 - 50	0.50 - 1.50 1.50 - 3.50	0.01 - 0.03 0.03 - 0.06

## DOPORUČENÍ PRO PRVNÍ SEŘÍZENÍ

HRUBOVÁNÍ	DOKONČOVÁNÍ
<ul style="list-style-type: none"><li>• STŘEDNÍ ŘEZNÁ RYCHLOST</li><li>• VYSOKÝ POSUV</li></ul>	<ul style="list-style-type: none"><li>• VYSOKÁ ŘEZNÁ RYCHLOST</li><li>• NÍZKÝ POSUV</li></ul>

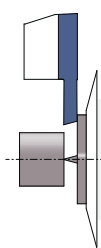
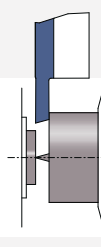
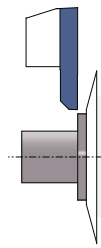
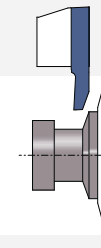
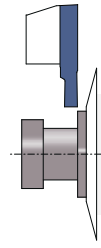
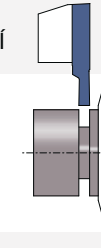
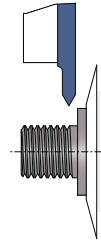
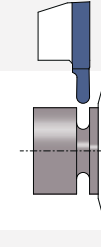
## DŮLEŽITÉ POZNÁMKY

- v mnoha případech není možné díky limitům stroje dosáhnout doporučené řezné rychlosti
- nástroje Applitec jsou navrženy tak, aby efektivně fungovaly i při nepříznivých řezných podmínkách
- nástroje lze tedy použít i za podmínek které nejsou uvedeny v tabulce na předchozí stránce

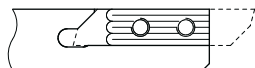
## PŘEHLED POLOŽEK

730 / 740

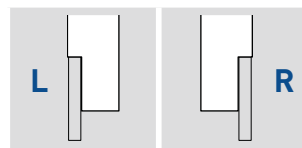
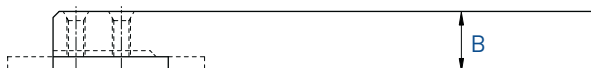
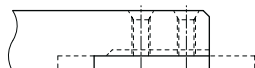
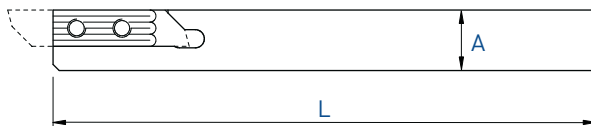
L			R		
Type		Page	Type		Page
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	730-JET	1.27		740/730-D	1.31
	730-NOVIBRA	1.30		740-C	1.28
	730RC	1.29		740-JET	1.27
<b>731</b>	731	1.32		740-NOVIBRA	1.30
	731-E	1.67	<b>741</b>	741	1.32
	731-EP	1.67		741-E	1.67
	731N	1.38/1.45		741-EP	1.67
	731R	1.39		741L	1.39
	731RU	1.44		741LX12	1.42
	731RX12	1.42		741LX25	1.43
	731RX25	1.43		741LX4	1.40
	731RX4	1.40		741LXF	1.41
	731RXF	1.41		741N	1.38/1.45
	731U	1.37		741U	1.37
	731X12	1.35		741X12	1.35
	731X25	1.36		741X25	1.36
	731X4	1.33		741X4	1.33
	731XF	1.34		741XF	1.34
<b>732</b>	732	1.46	<b>742</b>	742	1.46
	732PX	1.47		742PX	1.47
	732X	1.48		742X	1.48
<b>733</b>	733	1.49	<b>743</b>	743	1.49
	733P	1.55		743P	1.55
	733VX-15°	1.53		743VX-15°	1.53
	733VX-8°	1.51		743VX-8°	1.51
	733VX-805	1.52		743VX-805	1.52
	733X	1.50		743X	1.50
	733ZX10	1.54		743ZX10	1.54
<b>734</b>	734	1.56	<b>744</b>	744	1.56
	734VS	1.57		744VS	1.57
	734X	1.58		744X	1.58
	734ZX10	1.59		744ZX10	1.59
<b>735</b>	735	1.61		744ZX17	1.59
	735X-90	1.62		744ZXT	1.60
<b>736</b>	736-55	1.63	<b>745</b>	745	1.61
	736-60	1.63		745X-90	1.62
	736-A60°	1.64	<b>746</b>	746-55	1.63
	736-M	1.65		746-60	1.63
<b>737</b>	737	1.66		746-A60°	1.64
				746-M	1.65
			<b>747</b>	747	1.66

		<b>730 / 740</b>	> 1.26
		DRŽÁKY	
	<b>731 / 741</b>		> 1.32
	UPICHOVÁNÍ		
			
		<b>741L / 731R</b>	> 1.39
		UPICHOVÁNÍ V OPAČNÉ LINII	
	<b>732 / 742</b>		> 1.46
	STRANOVÉ SOUSTRUŽENÍ		
			
		<b>733 / 743</b>	> 1.49
		ZPĚTNÉ SOUSTRUŽENÍ	
	<b>734 / 744</b>		> 1.56
	ZAPICHOVÁNÍ A SOUSTRUŽENÍ		
			
		<b>735 / 745</b>	> 1.61
		ZAPICHOVÁNÍ	
	<b>736 / 746</b>		> 1.63
	SOUSTRUŽENÍ ZÁVITŮ		
			
		<b>737 / 747</b>	> 1.66
		RÁDIUSOVÉ DESTIČKY	
		<b>POLOTOVARY DESTIČEK</b>	> 1.67

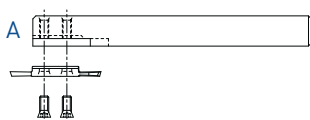
L



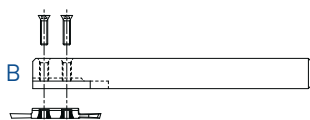
R



STANDARDNÍ ZPŮSOB  
UPÍNÁNÍ (A)



ZPŮSOB UPÍNÁNÍ (B)



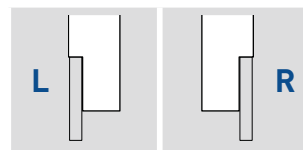
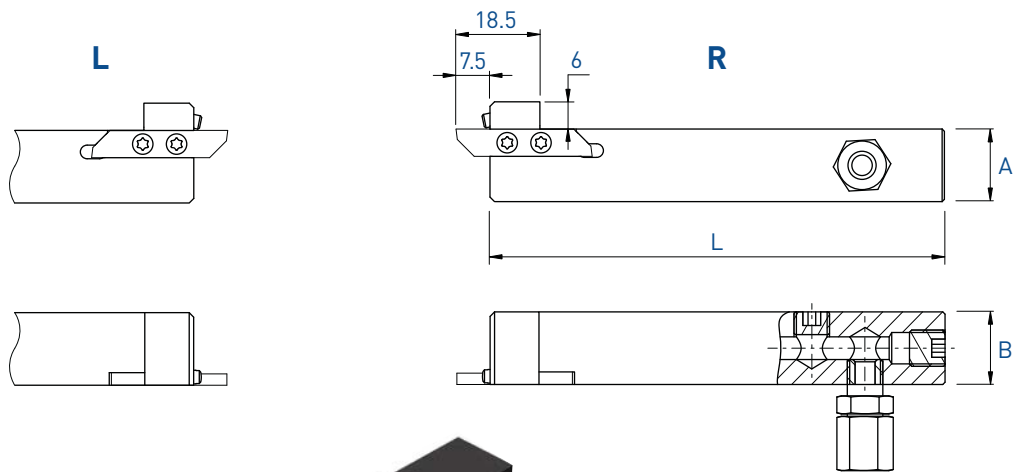
A x B	L	TYP UPÍNÁNÍ	Art. N°	Art. N°
7 x 7	115	A	730-7	740-7
8 x 8	115	A + B	730-8	740-8
8 x 8	140	A + B	730-8-140	-
10 x 10	115	A + B	730-10	740-10
10 x 10	50	A + B	730-10-50	740-10-50
12 x 12	130	A + B	730-12	740-12
12 x 12	90	A + B	730-12-90	740-12-90
12.7 x 12.7	130	A + B	730-12.7	740-12.7
16 x 16	130	A + B	730-16	740-16
16 x 16	75	A + B	730-16-75	740-16-75
20 x 20	120	A + B	730-20	740-20



Šroubky a klíč jsou součástí každého držáku

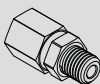


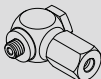
**DRŽÁKY S VNITŘNÍM CHLAZENÍM**

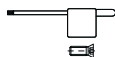
**730-JET / 740-JET**



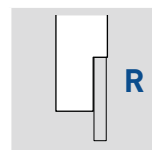
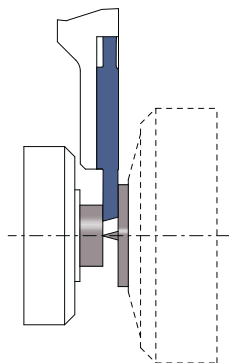
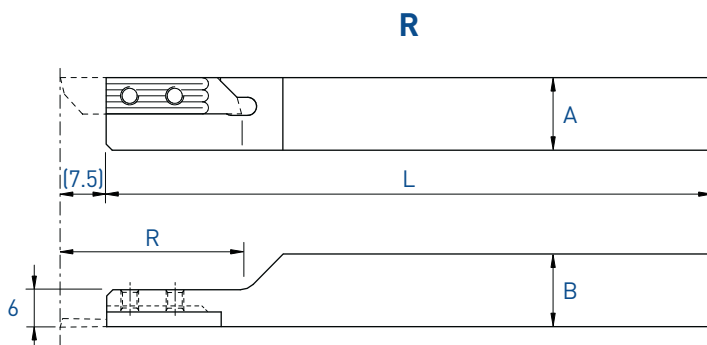
A x B	L	TYP UPÍNÁNÍ	Art. N°	Art. N°
8 x 10	100	A + B	-	740-0810-JET
10 x 12	100	A + B	730-1012-JET	740-1012-JET
12 x 12	100	A + B	730-12-JET	740-12-JET
12.7 x 12.7	100	A + B	730-12.7-JET	740-12.7-JET
16 x 16	100	A + B	730-16-JET	740-16-JET
20 x 20	100	A + B	730-20-JET	740-20-JET



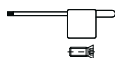
NÁHRADNÍ DÍLY			TRYSKA 	VOLITELNÉ 
	Art. N°	Art. N°	Art. N°	Art. N°
740-0810-JET	J-M5-D5	JB-M5	-	JC-M5-D5
730-JET / 740-JET	J-M8X1-D6	JB-M8X1	JJ-M3X6-D1.5	-



Šroubky a klíč jsou součástí každého držáku



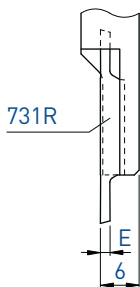
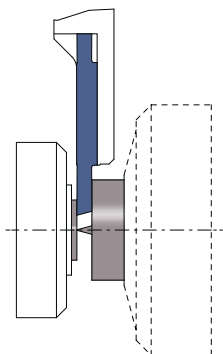
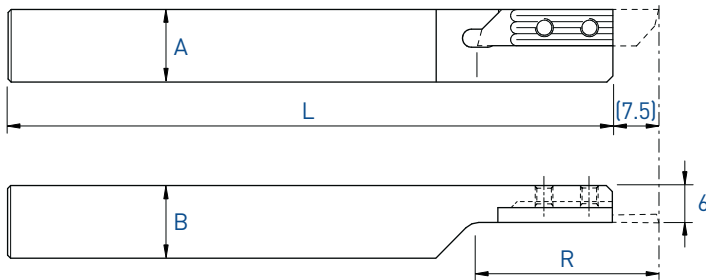
A x B	L	R	TYP UPÍNÁNÍ	Art. N°
8 x 8	115	24	A	<b>740-C-8</b>
10 x 10	115	24	A	<b>740-C-10</b>
12 x 12	130	30	A	<b>740-C-12</b>
16 x 16	130	40	A	<b>740-C-16</b>



Šroubky a klíč jsou součástí každého držáku

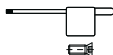


Pro destičky typu 731R  
(stránky 1.39 - 1.45)



L (R)			
UPICHOVÁNÍ V PRAVÉ LINII			
A x B	L	R	Art. N°
8 x 8	115	24	<b>730RC-8</b>
10 x 10	115	24	<b>730RC-10</b>
12 x 12	130	30	<b>730RC-12</b>
16 x 16	130	40	<b>730RC-16</b>

TYP UPÍNÁNÍ: A

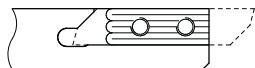


Šroubky a klíč jsou součástí každého držáku

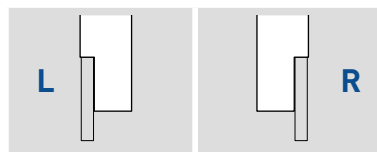
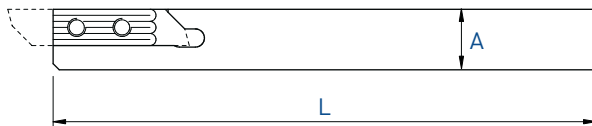
## ANTIVIBRAČNÍ DRŽÁKY

730-NOVIBRA  
740-NOVIBRA

L



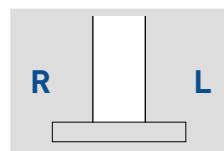
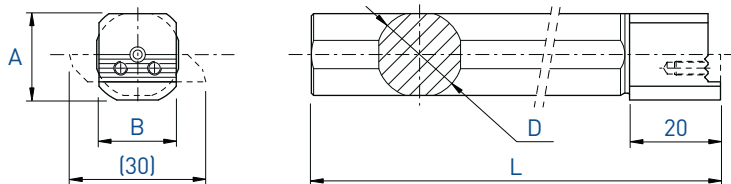
R



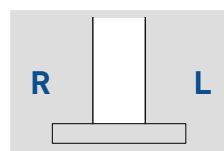
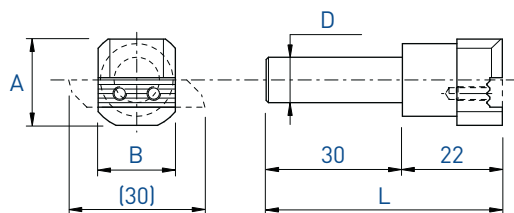
A x B	L	TYP UPÍNÁNÍ	Art. N°	Art. N°
7 x 7	115	A	730-7-NOVIBRA	740-7-NOVIBRA
8 x 8	115	A + B	730-8-NOVIBRA	740-8-NOVIBRA
8 x 8	80	A + B	-	740-8-80-NOVIBRA
10 x 10	115	A + B	-	740-10-NOVIBRA
12 x 12	130	A + B	-	740-12-NOVIBRA



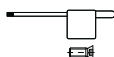
Šroubky a klíč jsou součástí každého držáku



D	L	A	B	Art. N°
16	160	19	17	<b>740/730-D16</b>
19.05	160	19	17	<b>740/730-D19.05</b>
19.05	110	19	17	<b>740/730-D19.05-S</b>
20	160	19.5	17	<b>740/730-D20</b>
22	110	20	17	<b>740/730-D22</b>
25	200	22	17	<b>740/730-D25</b>
25.4	200	22	17	<b>740/730-D25.4</b>



D	L	A	B	Art. N°
10	52	19	17	<b>740/730-D10</b>

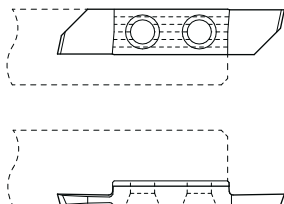


Šroubky a klíč jsou součástí každého držáku

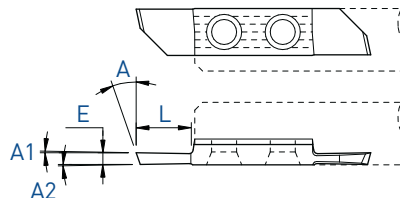
## UPICHOVÁNÍ

731 / 741

L



R



L



R



E	A	A1	A2	L	Art. N°	TiAlN	TiN	N (μk20)	HTA	HTiN	HN (μk10)	Art. N°	TiAlN	TiAlX	TiN	N (μk20)	HTA	HTiN	HN (μk10)		
0.6	18°	2.5°	0.5°	3	731-0.6	■	■	■	■	■	■	741-0.6	■	■	■	■	■	■	■	■	
0.8	20°	0.3°	0.3°	5	731-0.8	■	■	■	■	□	■	741-0.8	■	■	■	■	■	■	■	■	
1.0	20°	0.3°	0.3°	5	731-1.0	■	■	■	■	■	■	741-1.0	■	■	■	■	■	■	■	■	
1.2	20°	0.3°	0.3°	5	731-1.2	■	■	■	■	□	■	741-1.2	■	■	■	■	■	■	■	■	
1.5	20°	0.3°	0.3°	7	731-1.5	■	■	■	■	■	■	741-1.5	■	■	■	■	■	■	■	■	
1.8	20°	0.3°	0.3°	7	731-1.8	■	■	■	■	□	■	741-1.8	■	■	■	■	■	■	□	■	
2.0	20°	0.3°	0.3°	7	731-2.0	■	■	■	■	□	■	741-2.0	■	■	■	■	■	■	■	■	
2.5	20°	0.3°	0.3°	7	731-2.5	■	■	■	■	■	■	741-2.5	■	■	■	■	■	■	■	□	■

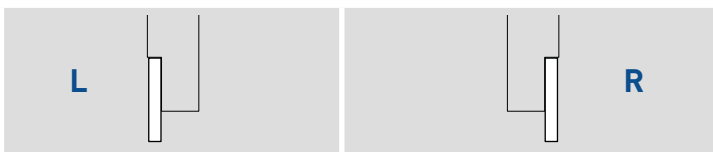
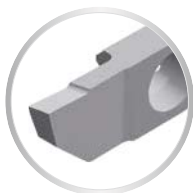
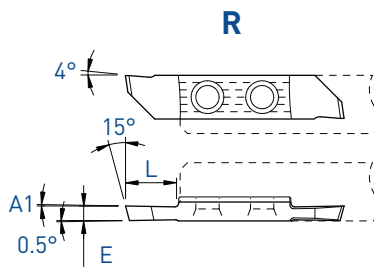
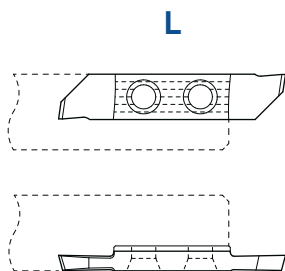
7XX-XX-B



Destičky se způsobem upínání (B) na vyžádání  
Více informací naleznete na stránce 1.03

**UPICHOVÁNÍ**

**731X4 / 741X4**



E	A1	L	Art. N°	L			R			Art. N°	R			HTA	HTIN	HN [μk10]
				TiAlN	TiN	N [μk20]	TiAlN	TiAlX	TiN		N [μk20]					
0.6	2.5°	3	<b>731X4-0.6</b>	■	■	■	■	■	■	<b>741X4-0.6</b>	■	■	■	■	■	■
0.8	0.5°	4	-							<b>741X4-0.8</b>				■	■	■
1.0	0.5°	5	<b>731X4-1.0</b>	■	■	■				<b>741X4-1.0</b>	■	■	■	■	□	■
1.5	0.5°	7	<b>731X4-1.5</b>	■	■	■	■	□	■	<b>741X4-1.5</b>	■	■	■	■	□	■
2.0	0.5°	7	<b>731X4-2.0</b>	■	■	■				<b>741X4-2.0</b>	■	■	■	■		

**7XX-XX-B**

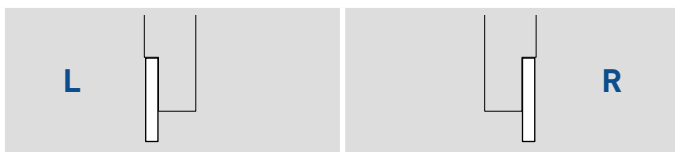
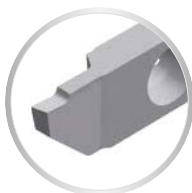
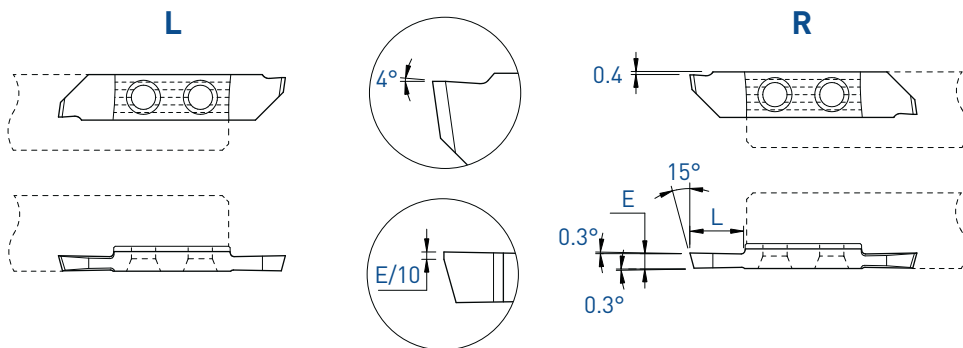


Destičky se způsobem upínání (B) na vyžádání  
Více informací naleznete na stránce 1.03

■ = standardní položka  
□ = nestandardní položka (závisí na momentální situaci na skladě)

UPICHOVÁNÍ

731XF / 741XF



E	L	Art. N°	L			R									
			TiAlN	TiN	N (μk20)	HTA	HTiN	HN (μk10)	Art. N°	TiAlN	TiN	N (μk20)	HTA	HTiN	HN (μk10)
1.2	5	-							741XF-1.2	■	□	■			
1.5	7	731XF-1.5	■	■	■	■	■	■	741XF-1.5	■	■	■	■	■	■
2.0	7	731XF-2.0	■	■	■				741XF-2.0	■	■	■	■	■	■
2.5	7	731XF-2.5	■	■	■				741XF-2.5	■	■	■			

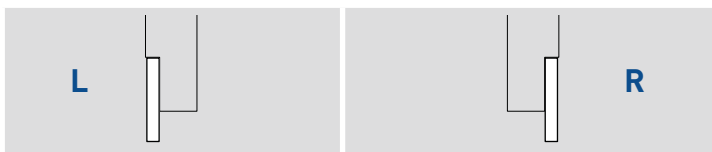
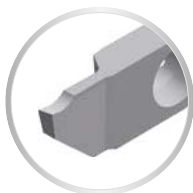
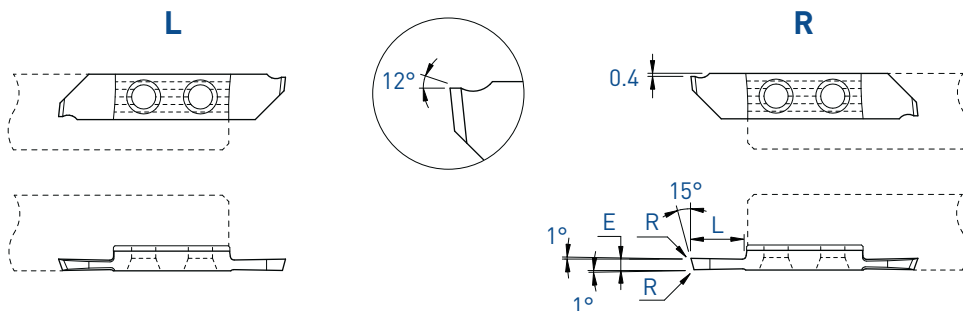
7XX-XX-B



Destičky se způsobem upínání (B) na vyžádání  
Více informací naleznete na stránce 1.03

**UPICHOVÁNÍ**

**731X12 / 741X12**



E	L	R	Art. N°	TiAlN	TiN	N (µk20)	HTA	HTiN	HN (µk10)	Art. N°	TiAlN	TiAlX	TiN	N (µk20)	HTA	HTiN	HN (µk10)
0.5	3	0.03	-							741X12-0.5					■		■
1.0	5	0.03	731X12-1.0	■	■	■				741X12-1.0	■	■	■	■	■	□	■
1.5	7	0.03	731X12-1.5	■	■	■				741X12-1.5	■	■	■	■	■	■	■
2.0	7	0.03	731X12-2.0	■	■	■				741X12-2.0	■	■	■	■	■	□	■

**7XX-XX-B**

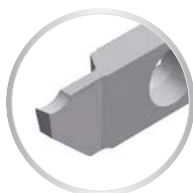
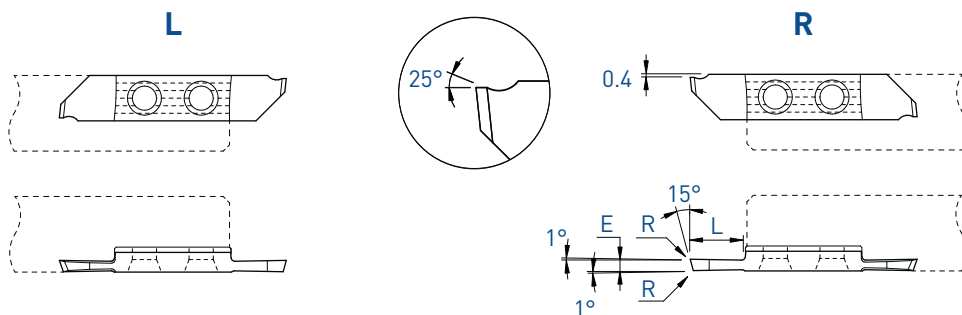


Destičky se způsobem upínání (B) na vyžádání  
Více informací naleznete na stránce 1.03

■ = standardní položka  
□ = nestandardní položka (závisí na momentální situaci na skladě)

UPICHOVÁNÍ

731X25 / 741X25



E	L	Art. N°	L			R			Art. N°	R						
			TiAlN	TiN	N (µk20)	HTA	HTiN	HN (µk10)		TiAlN	TiAlX	TiN	N (µk20)	HTA	HTiN	HN (µk10)
1.0	5	731X25-1.0	■	■	■				741X25-1.0	■		■	■	■	□	■
1.5	7	731X25-1.5	■	■	■				741X25-1.5	■		■	■	■	□	■
2.0	7	731X25-2.0	■	■	■				741X25-2.0	■	■	■	■	■	□	■

7XX-XX-B

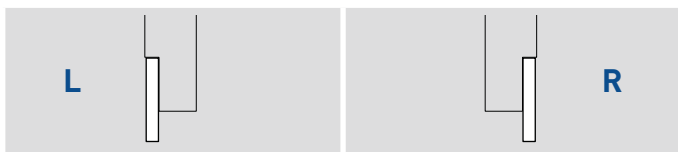
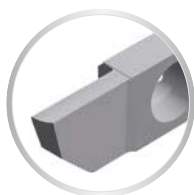
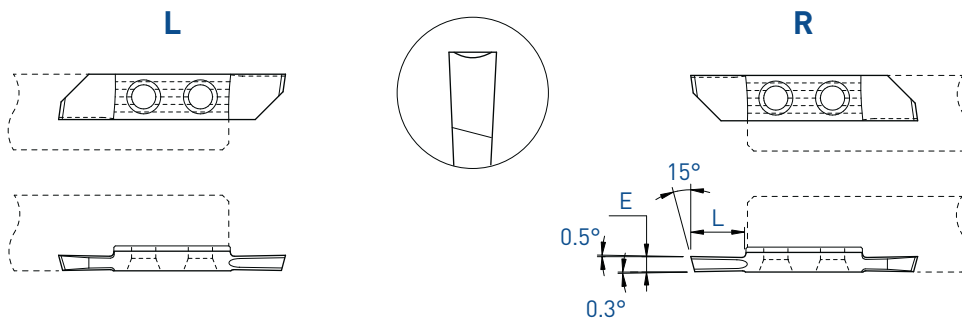


Destičky se způsobem upínání (B) na vyžádání  
Více informací naleznete na stránce 1.03



**UPICHOVÁNÍ**

**731U / 741U**

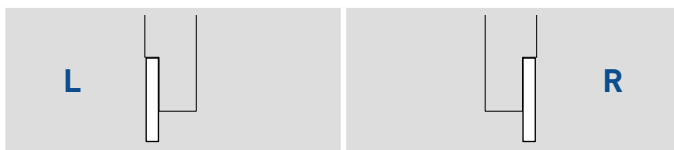
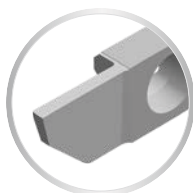
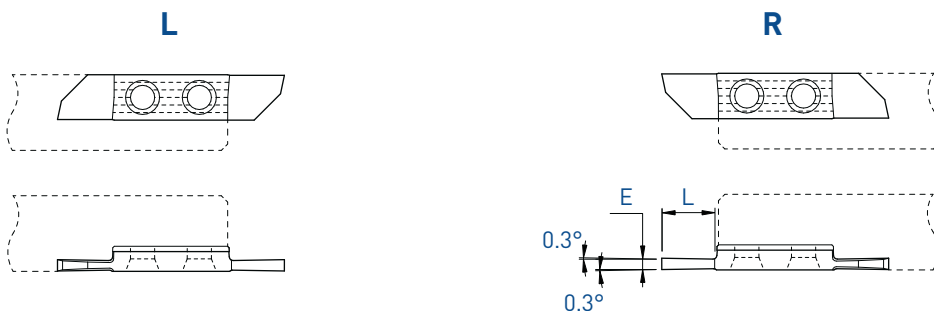


E	L	Art. N°	L			R									
			TiAlN	TiN	N (µk20)	HTA	HTiN	HN (µk10)	Art. N°	TiAlN	TiN	N (µk20)	HTA	HTiN	HN (µk10)
1.5	7	731U-1.5	■	■	■	■	□	■	741U-1.5	■	■	■	■	■	■
2.0	7	731U-2.0	■	■	■	■	□	■	741U-2.0	■	■	■	■	□	■

■ = standardní položka  
 □ = nestandardní položka (závisí na momentální situaci na skladě)

UPICHOVÁNÍ

731N / 741N



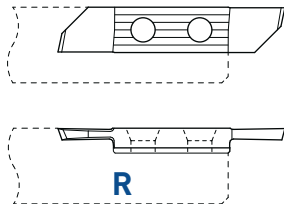
E	L	Art. N°	TiAlN	TiN	N (μk20)	HTA	HTiN	HN (μk10)	Art. N°	TiAlN	TiN	N (μk20)	HTA	HTiN	HN (μk10)
1.0	5	731N-1.0	■	■	■	■	□	■	741N-1.0	■	■	■	■	□	■
1.5	7	731N-1.5	■	■	■	■	□	■	741N-1.5	■	■	■	■	□	■

7XX-XX-B

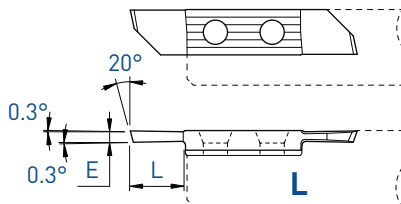


Destičky se způsobem upínání (B) na vyžádání  
Více informací naleznete na stránce 1.03

**Cut L**



**Cut R**



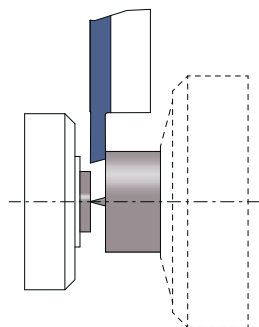
**R (L)**

LEVÁ upichovací linie

**L (R)**

PRAVÁ upichovací linie

E	L	Art. N°	TiAIN	TiN	N (µk20)	HTA	HTiN	HN (µk10)	Art. N°	TiAIN	TiN	N (µk20)	HTA	HTiN	HN (µk10)
1.0	5	741L-1.0	■	■	■	■	□	■	731R-1.0	■	■	■	■	■	■
1.2	5	741L-1.2	■	■	■	■	□	■	731R-1.2	■	■	■	■	□	■
1.5	7	741L-1.5	■	■	■	■	■	■	731R-1.5	■	■	■	■	■	■
2.0	7	741L-2.0	■	■	■	■	□	■	731R-2.0	■	■	■	■	□	■
2.5	7	741L-2.5	■	■	■				731R-2.5	■	■	■			

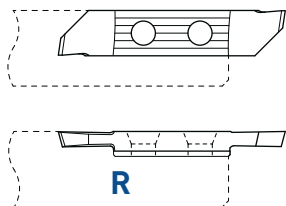


UPICHOVÁNÍ

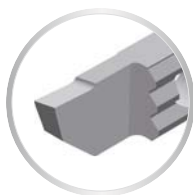
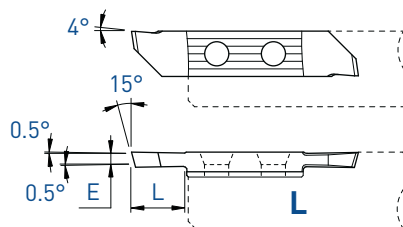
UPICHOVÁNÍ V OPAČNÉ LINII

741LX4 / 731RX4

Cut L



Cut R



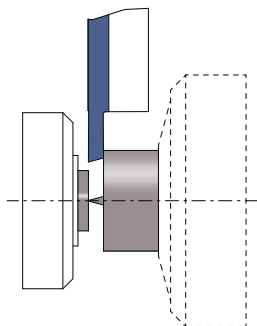
R (L)

LEVÁ upichovací linie

L (R)

PRAVÁ upichovací linie

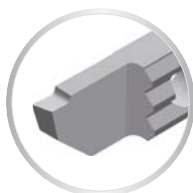
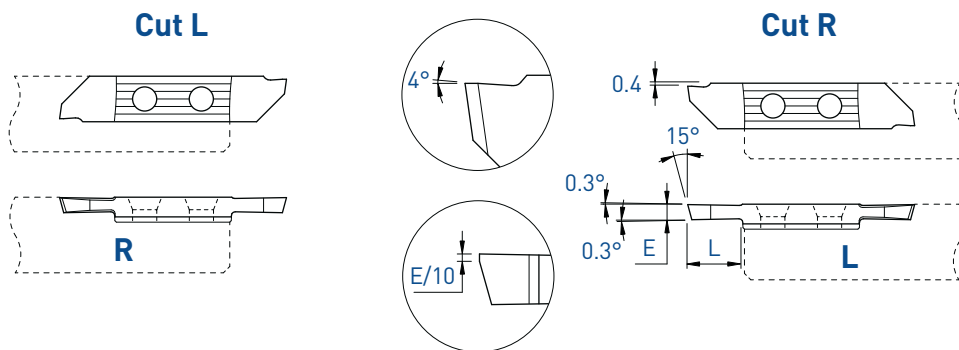
E	L	Art. N°	TiAIN	TiN	N (µk20)	HTA	HTiN	HN (µk10)	Art. N°	TiAIN	TiN	N (µk20)	HTA	HTiN	HN (µk10)
1.5	5	741LX4-1.5	■	■	■				731RX4-1.5	■	■	■	■	■	■



**UPICHOVÁNÍ**

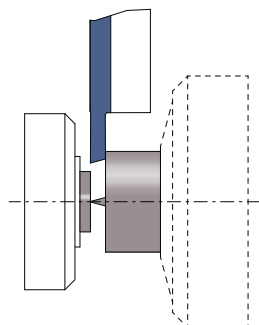
**UPICHOVÁNÍ V OPAČNÉ LINII**

**741LXF / 731RXF**



<b>R (L)</b>	<b>L (R)</b>
LEVÁ upichovací linie	PRAVÁ upichovací linie

E	L	Art. N°	TiAIN	TiN	N (µk20)	HTA	HTiN	HN (µk10)	Art. N°	TiAIN	TiN	N (µk20)	HTA	HTiN	HN (µk10)
1.5	7	741LXF-1.5	■	■	■				731RXF-1.5	■	■	■	■	■	■
2.0	7	741LXF-2.0	■	■	■				731RXF-2.0	■	■	■	■	□	■
2.5	7	741LXF-2.5	■	■	■				731RXF-2.5	■	■	■	■		

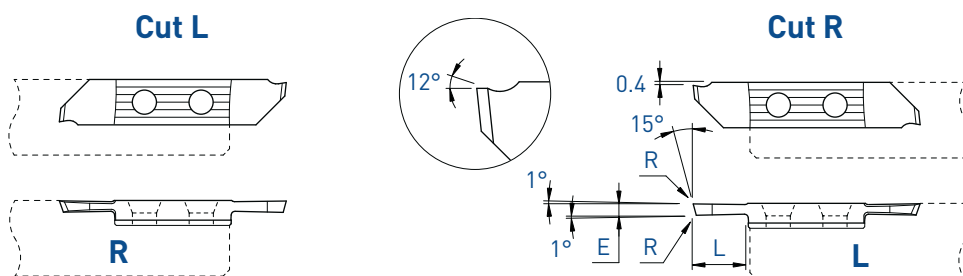


■ = standardní položka  
□ = nestandardní položka (závisí na momentální situaci na skladě)

UPICHOVÁNÍ

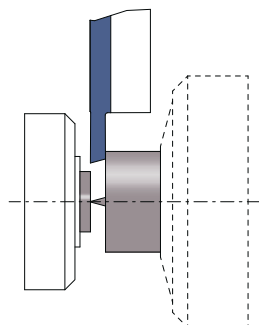
UPICHOVÁNÍ V OPAČNÉ LINII

741LX12 / 731RX12



<b>R (L)</b>	<b>L (R)</b>
LEVÁ upichovací linie	PRAVÁ upichovací linie

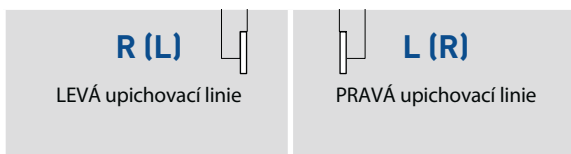
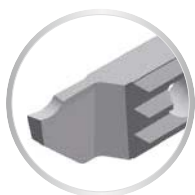
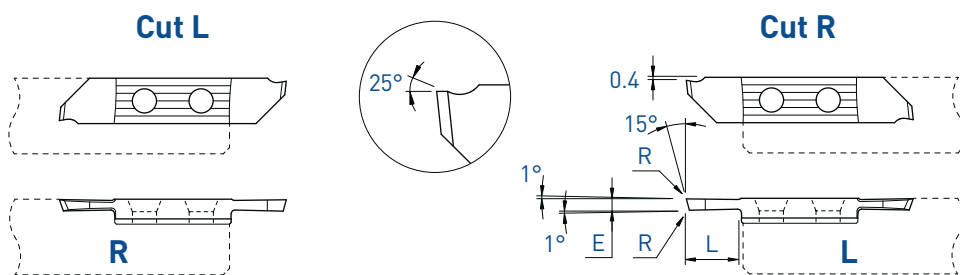
E	L	R	Art. N°	TiAlN	TiN	N (µk20)	HTA	HTiN	HN (µk10)	Art. N°	TiAlN	TiN	N (µk20)	HTA	HTiN	HN (µk10)
1.0	5	0.03	-							731RX12-1.0	■	□	■			
1.5	7	0.03	741LX12-1.5	■	■	■				731RX12-1.5	■	■	■	■	■	■



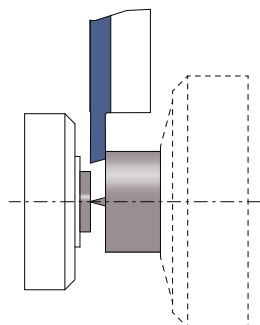
**UPICHOVÁNÍ**

**UPICHOVÁNÍ V OPAČNÉ LINII**

**741LX25 / 731RX25**

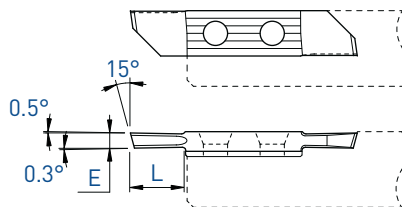
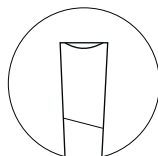


E	L	R	Art. N°	TiAIN	TiN	N (μk20)	Art. N°	TiAIN	TiN	N (μk20)
1.5	7	0.03	741LX25-1.5	■	■	■	731RX25-1.5	■	■	■



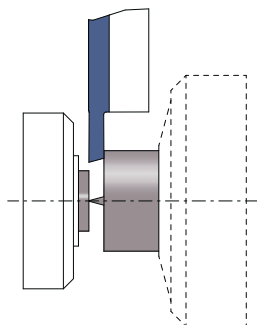
■ = standardní položka  
 □ = nestandardní položka (závisí na momentální situaci na skladě)

## Cut R



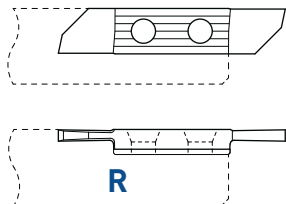
**L (R)**  
PRAVÁ upichovací linie

E	L	Art. N°	TiAlN	TiN	N (μk20)	HTA	HTiN	HN (μk10)
1.0	5	731RU-1.0	■	□	■			
1.2	5	731RU-1.2	■	□	■			
1.5	7	731RU-1.5	■	□	■	■	□	■
2.0	7	731RU-2.0	■	□	■			

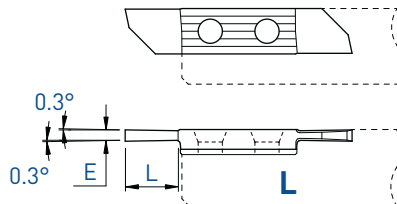




**Cut L**



**Cut R**



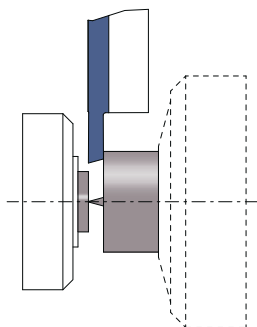
**R (L)**

LEVÁ upichovací linie

**L (R)**

PRAVÁ upichovací linie

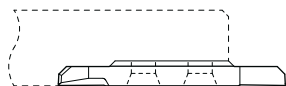
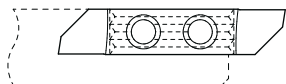
E	L	Art. N°	TiAlN	TiN	N (µk20)	HTA	HTiN	HN (µk10)	Art. N°	TiAlN	TiN	N (µk20)	HTA	HTiN	HN (µk10)
1.0	5	741N-1.0	■	■	■	■	□	■	731N-1.0	■	■	■	■	□	■
1.5	7	741N-1.5	■	■	■	■	□	■	731N-1.5	■	■	■	■	□	■



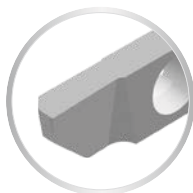
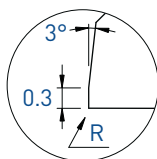
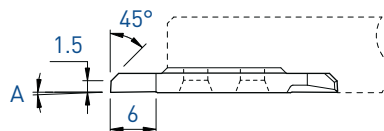
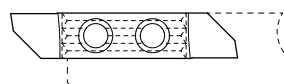
STRANOVÉ SOUSTRUŽENÍ

732 / 742

L



R



L



R



A	R	Art. N°	TiAlN	TiN	N (µk20)	HTA	HTiN	HN (µk10)	Art. N°	TiAlN	TiAlX	TiN	N (µk20)	HTA	HTiN	HN (µk10)
0°	0	732	■	■	■	■	■	■	742	■	■	■	■	■	■	■
2°	0	732-2°	■	■	■	■	□	■	742-2°	■	■	■	■	■	■	■

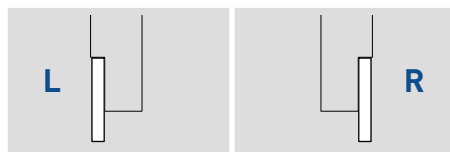
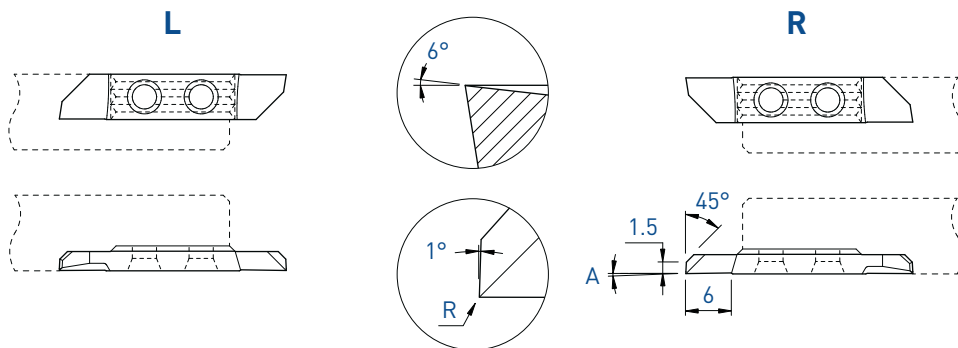
7XX-XX-B



Destičky se způsobem upínání (B) na vyžádání  
Více informací naleznete na stránce 1.03

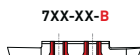
**STRANOVÉ SOUSTRUŽENÍ**

**732PX / 742PX**



A	R	L			R				
		Art. N°	TiAlN	TiN	N (μk20)	Art. N°	TiAlN	TiN	N (μk20)
0°	0	732PX	■	■	■	742PX	■	■	■

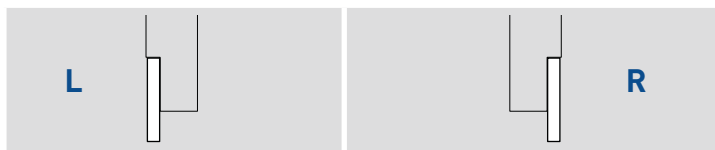
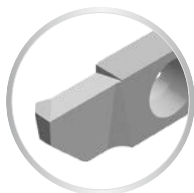
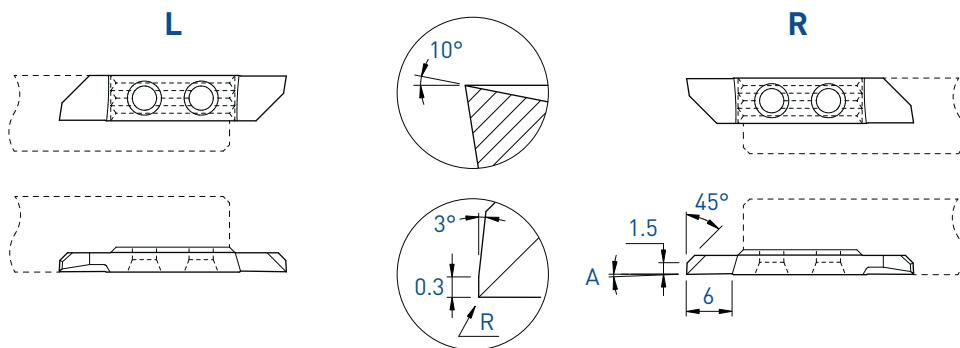
■ = standardní položka  
 □ = nestandardní položka (závisí na momentální situaci na skladě)



Destičky se způsobem upínání (B) na vyžádání  
 Více informací naleznete na stránce 1.03

STRANOVÉ SOUSTRUŽENÍ

732X / 742X



A	R	Art. N°	TiAlN	TiN	N (µk20)	HTA	HTiN	HN (µk10)	Art. N°	TiAlN	TiAlX	TiN	N (µk20)	HTA	HTiN	HN (µk10)
0°	0	732X	■	■	■	■	■	■	742X	■	■	■	■	■	■	■

7XX-XX-B



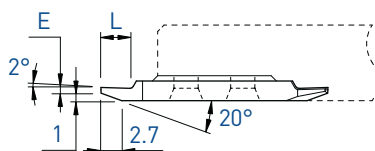
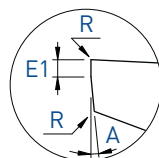
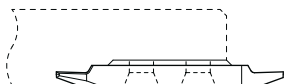
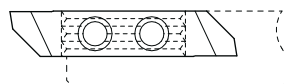
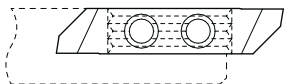
Destičky se způsobem upínání (B) na vyžádání  
Více informací naleznete na stránce 1.03

**ZPĚTNÉ SOUSTRUŽENÍ**

**733 / 743**

**L**

**R**



**L**



**R**



E	E1	A	L	R	Art. N°	TiAlN	TiN	N (µk20)	HTA	HTiN	HN (µk10)	Art. N°	TiAlN	TiAlX	TiN	N (µk20)	HTA	HTiN	HN (µk10)	
0.5	0.25	3°	3	0	<b>733-0.5</b>	■	■	■	■	□	■	<b>743-0.5</b>	■	■	■	■	■	■	■	■
0.5	-	2°	3	0.08	<b>733-0.5-R08</b>	■	■	■	■	□	■	<b>743-0.5-R08</b>	■	■	■	■	■	■	□	■
0.8	0.30	3°	4	0	<b>733-0.8</b>	■	■	■	■	□	■	<b>743-0.8</b>	■	■	■	■	■	■	□	■
1.0	0.40	3°	4	0	<b>733-1.0</b>	■	■	■	■	□	■	<b>743-1.0</b>	■	■	■	■	■	■	□	■
1.2	0.50	3°	5	0	<b>733-1.2</b>	■	■	■	■	□	■	<b>743-1.2</b>	■	■	■	■	■	■	□	■
1.5	0.50	3°	6	0	<b>733-1.5</b>	■	■	■	■	□	■	<b>743-1.5</b>	■	■	■	■	■	■	□	■

**7XX-XX-B**

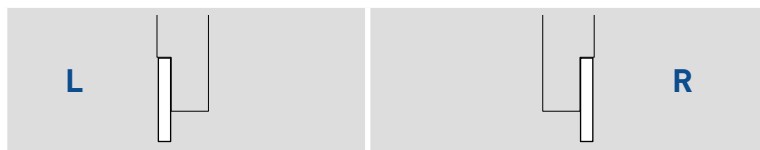
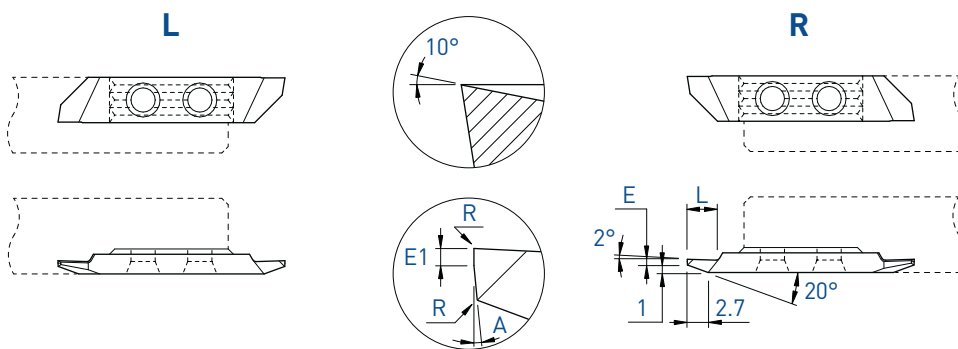


Destičky se způsobem upínání (B) na vyžádání  
Více informací naleznete na stránce 1.03

■ = standardní položka  
□ = nestandardní položka (závisí na momentální situaci na skladě)

ZPĚTNÉ SOUSTRUŽENÍ

733X / 743X



					L					R									
E	E1	A	L	R	Art. N°	TiAlN	TiN	N (µk20)	HTA	HTiN	HN (µk10)	Art. N°	TiAlN	TiAlX	TiN	N (µk20)	HTA	HTiN	HN (µk10)
0.5	0.25	3°	3	0	733X-0.5	■	■	■	■	□	■	743X-0.5	■	■	■	■	■	□	■
0.5	-	2°	3	0.08	733X-0.5-R08	■	■	■				743X-0.5-R08	■	■	■	■	■	□	■
0.8	0.30	3°	4	0	733X-0.8	■	■	■				743X-0.8	■	■	■	■	■	□	■
1.0	0.40	3°	4	0	733X-1.0	■	■	■				743X-1.0	■	■	■	■	■	□	■
1.2	0.50	3°	5	0	733X-1.2	■	■	■				743X-1.2	■	■	■	■	■	□	■
1.5	0.50	3°	6	0	733X-1.5	■	■	■				743X-1.5	■	■	■	■	■	□	■

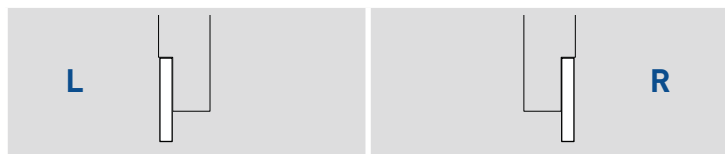
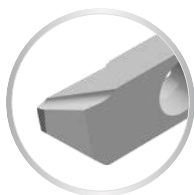
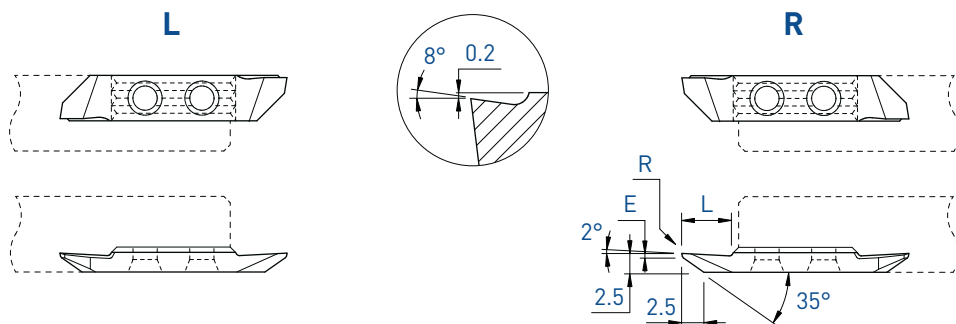
7XX-XX-B



Destičky se způsobem upínání (B) na vyžádání  
Více informací naleznete na stránce 1.03

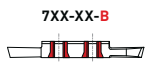
**ZPĚTNÉ SOUSTRUŽENÍ**

**733VX-8° / 743VX-8°**



E	L	R	Art. N°	TiAlN	TiN	N (µk20)	HTA	HTiN	HN (µk10)	Art. N°	TiAlN	TiN	N (µk20)	HTA	HTiN	HN (µk10)
~ 1.0	6.5	0	<b>733VX-8°</b>	■	■	■	■	■	■	<b>743VX-8°</b>	■	■	■	■	■	■
~ 1.0	6.5	0.08	<b>733VX-8°-R08</b>	■	■	■	■	□	■	<b>743VX-8°-R08</b>	■	■	■	■	□	■

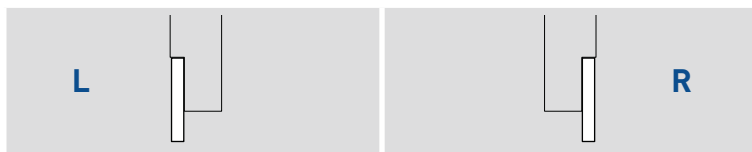
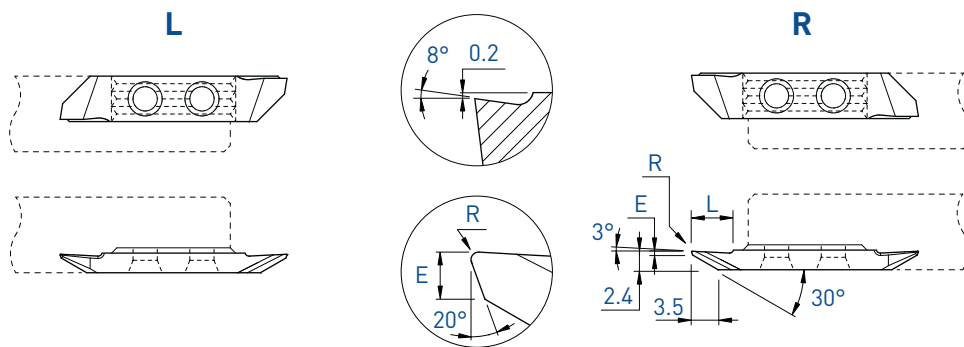
■ = standardní položka  
 □ = nestandardní položka (závisí na momentální situaci na skladě)



Destičky se způsobem upínání (B) na vyžádání  
 Více informací naleznete na stránce 1.03

ZPĚTNÉ SOUSTRUŽENÍ

733VX-805 / 743VX-805



E	L	R	Art. N°	TiAlN	TiN	N (µk20)	HTA	HTiN	HN (µk10)	Art. N°	TiAlN	TiN	N (µk20)	HTA	HTiN	HN (µk10)
0.5	6	0.08	733VX-805-R08	■	□	■	■	□	■	743VX-805-R08	■	■	■	■	□	■

7XX-XX-B

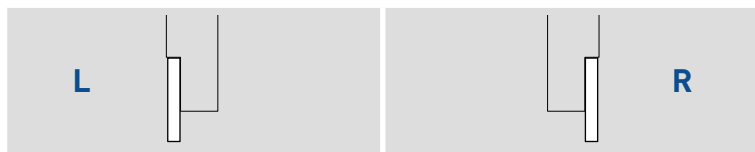
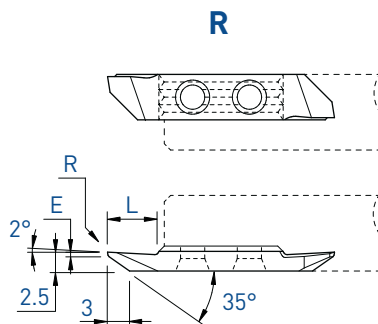
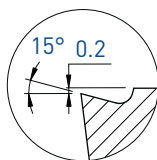
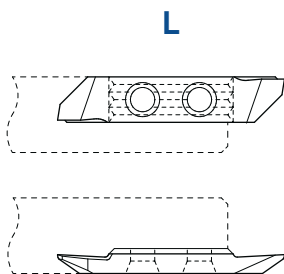


Destičky se způsobem upínání (B) na vyžádání  
Více informací naleznete na stránce 1.03



**ZPĚTNÉ SOUSTRUŽENÍ**

**733VX-15° / 743VX-15°**



E	L	R	Art. N°	TiAlN	TiN	N (μk20)	HTA	HTiN	HN (μk10)	Art. N°	TiAlN	TiN	N (μk20)	HTA	HTiN	HN (μk10)
0.5	6.5	0	733VX-15°	■	■	■	■	□	■	743VX-15°	■	■	■	■	□	■
0.5	6.5	0.08	733VX-15°-R08	■	■	■				743VX-15°-R08	■	■	■	■	□	■

**7XX-XX-B**

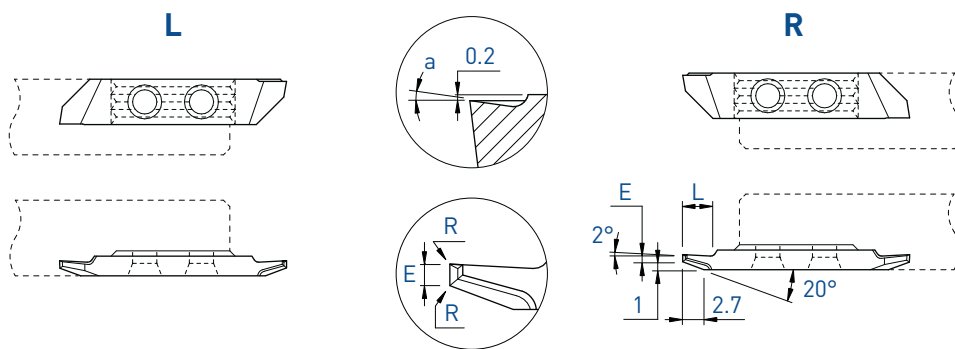


Destičky se způsobem upínání (B) na vyžádání  
Více informací naleznete na stránce 1.03

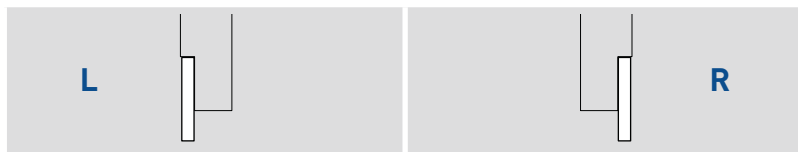
■ = standardní položka  
□ = nestandardní položka (závisí na momentální situaci na skladě)

ZPĚTNÉ SOUSTRUŽENÍ

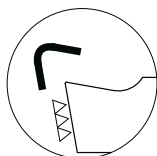
733ZX / 743ZX



Lepší utváření třísky



a	E	L	R	L						R						
				Art. N°	TiAlN	TiN	N (μk20)	HTA	HTiN	HN (μk10)	Art. N°	TiAlN	TiN	N (μk20)	HTA	HTiN
10°	1.0	4	0.01	733ZX10-1.0	■	□						743ZX10-1.0	■	□	■	□
	1.0	4	0.08	733ZX10-1.0-R08	■	□						743ZX10-1.0-R08	■	□	■	□



Zesílená řezná hrana

f min: 0,02 mm/ot.

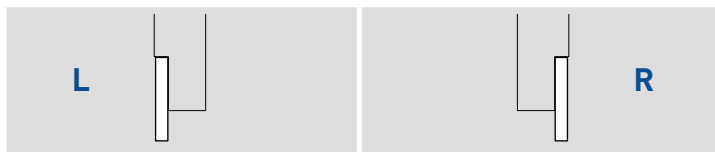
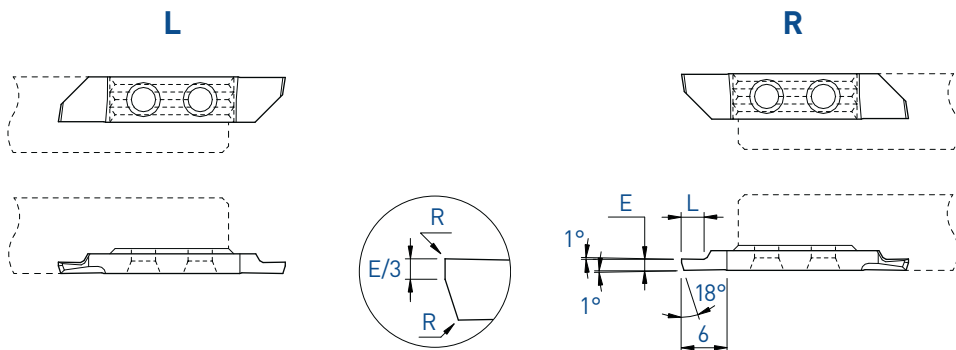
7XX-XX-B



Destičky se způsobem upínání (B) na vyžádání  
Více informací naleznete na stránce 1.03

**ZPĚTNÉ SOUSTRUŽENÍ + PŘEDUPÍCHNUTÍ**

**733P / 743P**

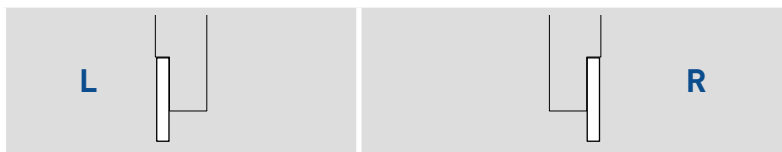
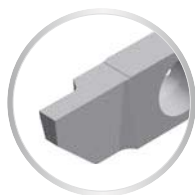
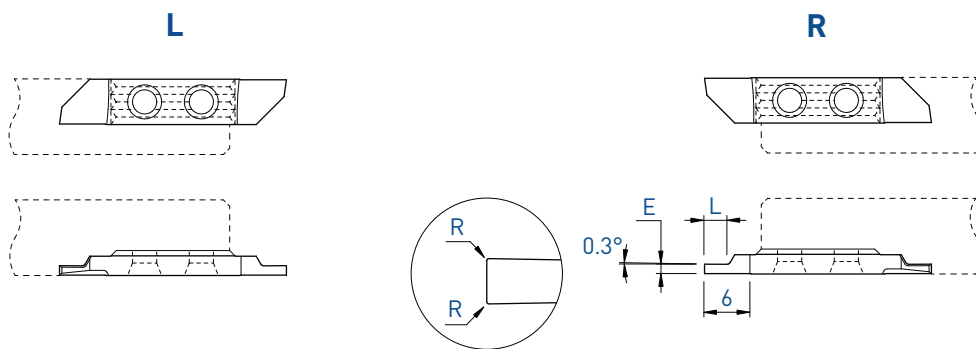


E	L	R	Art. N°	L			R									
				TiAlN	TiN	N (μk20)	HTA	HTiN	HN (μk10)	Art. N°	TiAlN	TiN	N (μk20)	HTA	HTiN	HN (μk10)
0.8	2	0	733P-0.8	■	■	■				743P-0.8	■	■	■	■	□	■
1.0	2	0	733P-1.0	■	■	■				743P-1.0	■	■	■			
1.2	2.5	0	733P-1.2	■	■	■				743P-1.2	■	■	■			
1.5	3	0	733P-1.5	■	■	■				743P-1.5	■	■	■			

■ = standardní položka  
 □ = nestandardní položka (závisí na momentální situaci na skladě)

ZAPICHOVÁNÍ A SOUSTRUŽENÍ

734 / 744



E	L	R	Art. N°	L			R			Art. N°	L			R				
				TiAlN	TiN	N [µk20]	HTA	HTiN	HN [µk10]		TiAlN	TiAlX	TiN	N [µk20]	HTA	HTAX	HTiN	HN [µk10]
0.5	1.5	0	734-0.5	■	■	■	■	□	■	744-0.5	■	■	■	■	■	■	■	■
0.6	1.8	0	734-0.6	■	■	■	■	□	■	744-0.6	■	■	■	■	■	■	□	■
0.75	2	0	734-0.75	■	■	■	■	□	■	744-0.75	■	■	■	■	■	■	■	■
0.8	2	0	734-0.8	■	■	■	■	□	■	744-0.8	■	■	■	■	■	■	□	■
0.8	2	0.08	-							744-0.8-R08	■	■	■	■	■	■	□	■
0.9	2.5	0	-							744-0.9	■	■	■	■	■	■	□	■
0.95	3	0	734-0.95	■	■	■	■	□	■	744-0.95	■	■	■	■	■	■	□	■
1.0	2.5	0	734-1.0	■	■	■	■	□	■	744-1.0	■	■	■	■	■	■	■	■
1.0	2.5	0.08	734-1.0-R08	■	■	■	■	□	■	744-1.0-R08	■	■	■	■	■	■	□	■
1.2	3	0	734-1.2	■	■	■	■	□	■	744-1.2	■	■	■	■	■	■	■	■
1.5	3	0	734-1.5	■	■	■	■	□	■	744-1.5	■	■	■	■	■	■	■	■
1.5	3	0.08	734-1.5-R08	■	■	■	■	□	■	744-1.5-R08	■	■	■	■	■	■	□	■
1.5	3	0.15	-							744-1.5-R15	■	■	□	■	■	■	□	■
1.5	3	0.20	-							744-1.5-R20	■	■	■	■	■	■	□	■
1.8	4	0	734-1.8	■	■	■	■	□	■	744-1.8	■	■	■	■	■	■	□	■
2.0	4	0	734-2.0	■	■	■	■	□	■	744-2.0	■	■	■	■	■	■	□	■
2.0	4	0.08	734-2.0-R08	■	■	■	■	□	■	744-2.0-R08	■	■	■	■	■	■	□	■
2.0	4	0.15	-							744-2.0-R15	■	■	□	■	■	■	□	■
2.0	4	0.20	-							744-2.0-R20	■	■	■	■	■	■	□	■
2.5	6	0	734-2.5	■	■	■	■	□	■	744-2.5	■	■	■	■	■	■	□	■

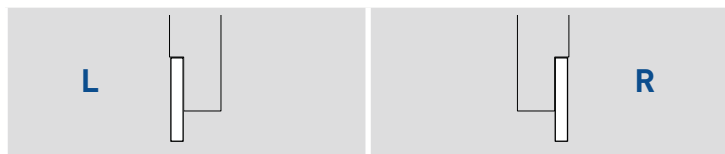
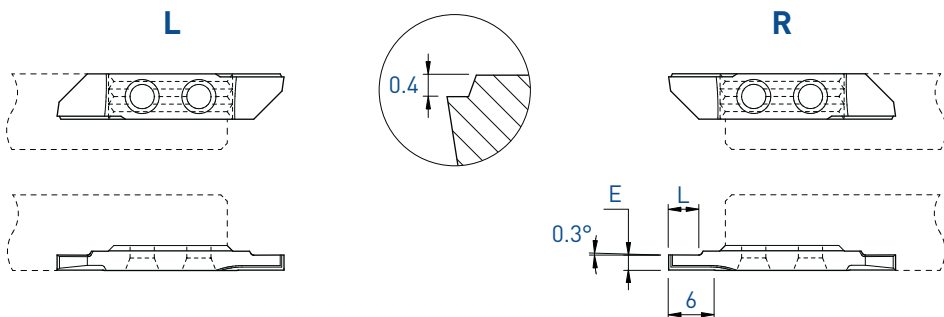
7XX-XX-B



Destičky se způsobem upínání (B) na vyžádání  
Více informací naleznete na stránce 1.03

**ZAPICHOVÁNÍ A SOUSTRUŽENÍ**

**734VS / 744VS**



E	L	Art. N°	L			R			Art. N°	R					
			TiAlN	TiN	N (µk20)	HTA	HTiN	HN (µk10)		TiAlN	TiN	N (µk20)	HTA	HTiN	HN (µk10)
1.0	2	734VS-1.0	■	■	■	■	□	■	744VS-1.0	■	■	■	■	□	■
1.2	2.5	734VS-1.2	■	■	■	■	□	■	744VS-1.2	■	■	■	■	□	■
1.5	3	734VS-1.5	■	■	■	■	□	■	744VS-1.5	■	■	■	■	□	■
1.8	4	734VS-1.8	■	■	■				744VS-1.8	■	■	■			
2.0	4	734VS-2.0	■	■	■				744VS-2.0	■	■	■	■	□	■
2.5	6	734VS-2.5	■	■	■				744VS-2.5	■	■	■			

**7XX-XX-B**

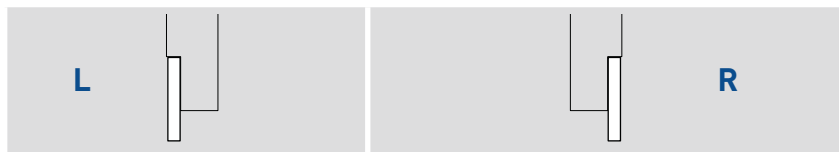
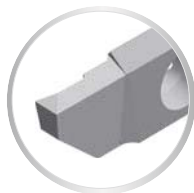
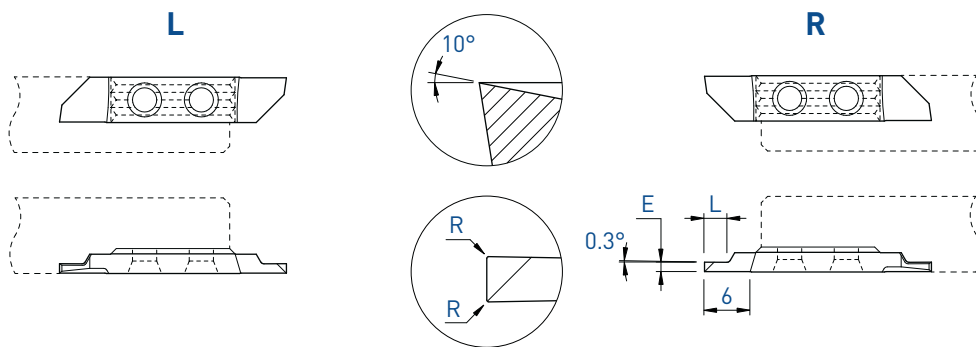


Destičky se způsobem upínání (B) na vyžádání  
Více informací naleznete na stránce 1.03

■ = standardní položka  
□ = nestandardní položka (závisí na momentální situaci na skladě)

ZAPICHOVÁNÍ A SOUSTRUŽENÍ

734X / 744X



			L					R											
E	L	R	Art. N°	TiAlN	TiN	N (µk20)	HTA	HTIN	HN (µk10)	Art. N°	TiAlN	TiAlX	LOX	TiN	N (µk20)	HTA	HTAX	HTIN	HN (µk10)
0.8	2	0	734X-0.8	■	■	■	■	□	■	744X-0.8	■	■		■	■	■	■	■	■
1.0	2.5	0	734X-1.0	■	■	■	■	□	■	744X-1.0	■	■		■	■	■	■	■	■
1.0	2.5	0.08	734X-1.0-R08	■	■	■	■	□	■	744X-1.0-R08	■	■	■	■	■	■	■	□	■
1.2	3	0	734X-1.2	■	■	■	■	□	■	744X-1.2	■	■		■	■	■	■	□	■
1.5	3	0	734X-1.5	■	■	■	■	■	■	744X-1.5	■	■		■	■	■	■	■	■
1.5	3	0.08	734X-1.5-R08	■	■	■	■	□	■	744X-1.5-R08	■	■	■	■	■	■	■	□	■
1.5	3	0.15	-							744X-1.5-R15	■	■	■	□	■	■	■	□	■
1.5	3	0.20	-							744X-1.5-R20	■	■	■	■	■	■	■	□	■
1.8	4	0	734X-1.8	■	■	■				744X-1.8	■	■		■	■	■	■	□	■
2.0	4	0	734X-2.0	■	■	■	■	□	■	744X-2.0	■	■		■	■	■	■	■	■
2.0	4	0.08	734X-2.0-R08	■	■	■	■	□	■	744X-2.0-R08	■	■	■	■	■	■	■	■	■
2.0	4	0.15	-							744X-2.0-R15	■	■	■	□	■	■	■	□	■
2.0	4	0.20	734X-2.0-R20	■	■	■	■	□	■	744X-2.0-R20	■	■	■	■	■	■	■	□	■
2.5	6	0	734X-2.5	■	■	■	■	□	■	744X-2.5	■	■		■	■	■	■	□	■

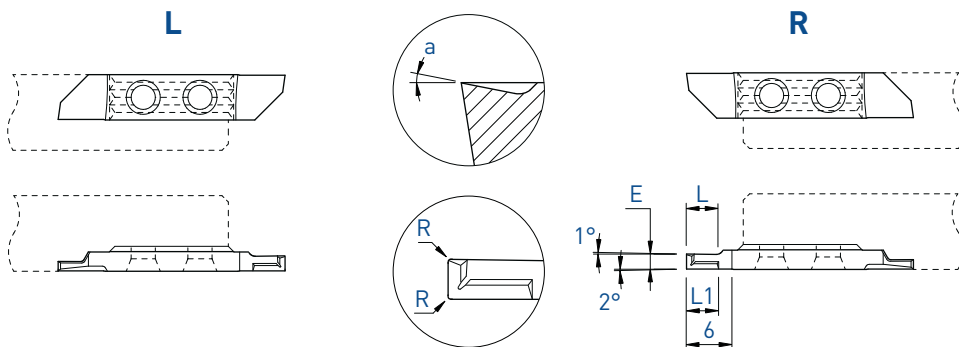
7XX-XX-B



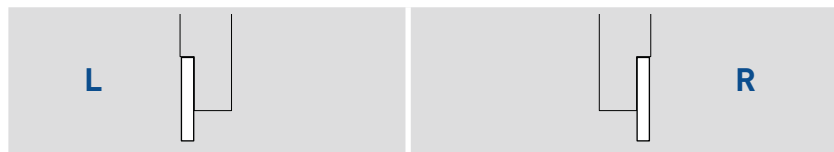
Destičky se způsobem upínání (B) na vyžádání  
Více informací naleznete na stránce 1.03

**ZAPICHOVÁNÍ A SOUSTRUŽENÍ**

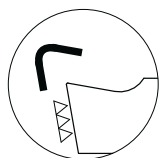
**734ZX / 744ZX**



Lepší utváření třísky



a	E	L	L1	R	Art. N°	L				R										
						TiAIN	TiN	N (μk20)	HTA	HAS	HTiN	HN (μk10)	Art. N°	TiAIN	TiAlX	TiN	N (μk20)	HTA	HAS	HTiN
10°	1.0	2.5	3	0.01	734ZX10-1.0	■	■						744ZX10-1.0	■	■	■			■	□
	1.5	4	4	0.01	734ZX10-1.5	■	■						744ZX10-1.5	■	■	□			■	■
	1.5	4	4	0.08	734ZX10-1.5-R08	■	■						744ZX10-1.5-R08	■	■	■			■	
	2.0	4	4	0.01	734ZX10-2.0	■	■						744ZX10-2.0	■	■	□			■	□
	2.0	4	4	0.08	734ZX10-2.0-R08	■	■						744ZX10-2.0-R08	■	■	□			■	
	2.5	6	4	0.01	734ZX10-2.5	■	■						744ZX10-2.5	■	■	□			■	□
	2.5	6	4	0.08	-								744ZX10-2.5-R08	■	■	□			■	
17°	1.0	2.5	3	0.01	-							744ZX17-1.0						■	■	



Zesílená řezná hrana

f min: 0,02 mm/ot.

**7XX-XX-B**

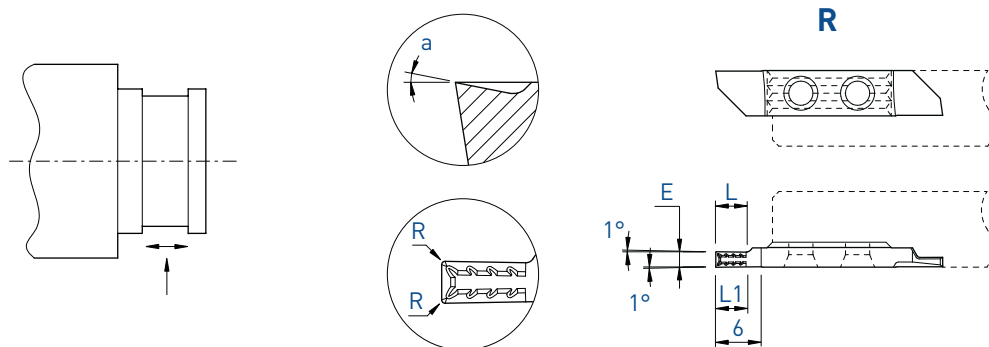


Destičky se způsobem upínání (B) na vyžádání  
Více informací naleznete na stránce 1.03

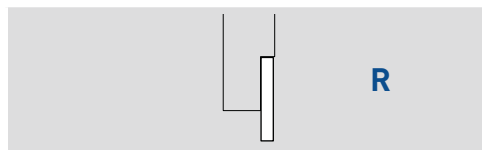
■ = standardní položka  
□ = nestandardní položka (závisí na momentální situaci na skladě)

## ZAPICHOVÁNÍ A SOUSTRUŽENÍ

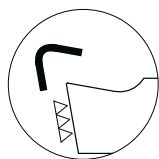
744ZXT



Lepší utváření třísky



a	E	L	L1	R	Art. N°	TiAIN	TiAlX	LOX	TiN	N (μk20)	HTA	HTiN	HN (μk10)
10°	1.0	2.5	2.5	0.01	744ZXT10-1.0	■	■	■	■		■	□	
	1.5	4	4	0.01	744ZXT10-1.5	■	■	■	□		■	□	
	1.5	4	4	0.08	744ZXT10-1.5-R08	■	■	■	■		■	□	
	2.0	4	4	0.01	744ZXT10-2.0	■	■	■	□		■	□	
	2.0	4	4	0.08	744ZXT10-2.0-R08	■	■	■	□		■	□	
	2.5	5	5	0.01	744ZXT10-2.5	■	■	■	□		■	□	
	2.5	5	5	0.08	744ZXT10-2.5-R08	■	■	■	□		■	□	



Zesílená řezná hrana

f min: 0,02 mm/ot.

7XX-XX-B

Destičky se způsobem upínání (B) na vyžádání  
Více informací naleznete na stránce 1.03

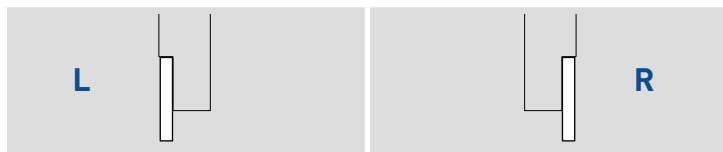
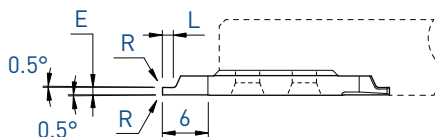
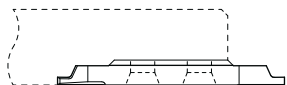
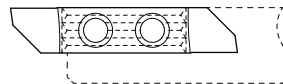
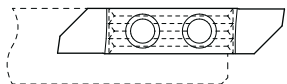


**ZAPICHOVÁNÍ**

**735 / 745**

**L**

**R**



E ± 0.01			Art. N°	TiAlN	TiN	N (μk20)	HTA	HTiN	HN (μk10)	Art. N°	TiAlN	TiN	N (μk20)	HTA	HTiN	HN (μk10)
	L	R														
0.2	0.2	0	<b>735-0202</b>	■	■	■				<b>745-0202</b>	■	■	■	■	□	■
0.3	0.3	0	<b>735-0303</b>	■	■	■				<b>745-0303</b>	■	■	■	■	□	■
0.4	0.4	0	<b>735-0404</b>	■	■	■				<b>745-0404</b>	■	□	■	■	□	■

**7XX-XX-B**

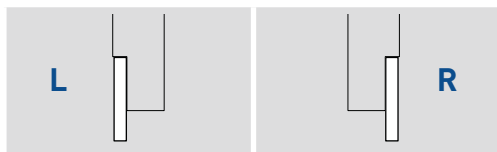
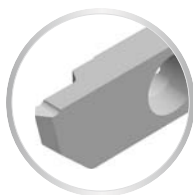
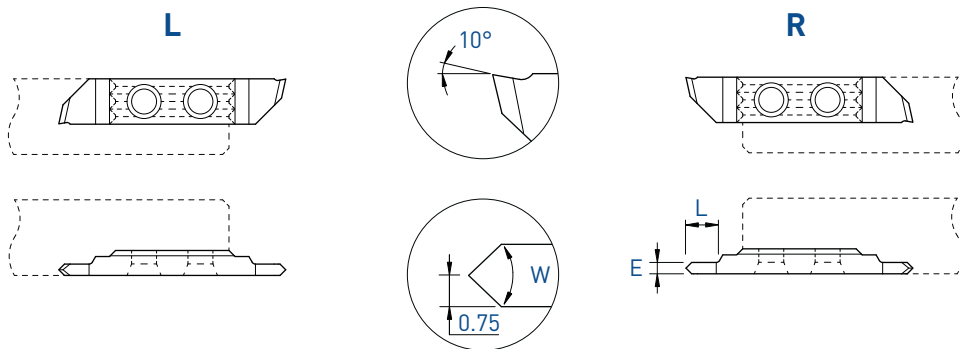


Destičky se způsobem upínání (B) na vyžádání  
Více informací naleznete na stránce 1.03

■ = standardní položka  
□ = nestandardní položka (závisí na momentální situaci na skladě)

ZAPICHOVÁNÍ

735X-90 / 745X-90



W	E	L	Art. N°	TiAIN	TiN	N (μm20)	Art. N°	TiAIN	TiN	N (μm20)
90°	1.5	4	735X-90-1.5	□	□	□	745X-90-1.5	■	□	■

7XX-XX-B

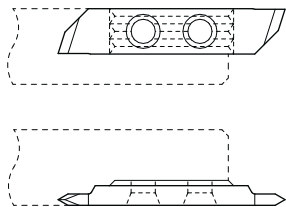


Destičky se způsobem upínání (B) na vyžádání  
Více informací naleznete na stránce 1.03

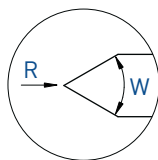
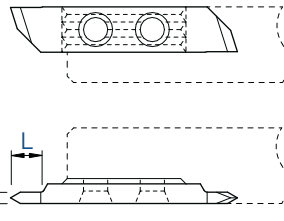
**SOUSTRUŽENÍ ZÁVITŮ**

**736 / 746**

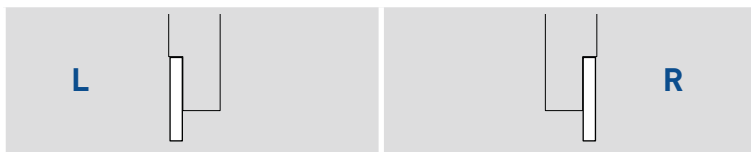
**L**



**R**



Částečný profil



				<b>L</b>						<b>R</b>							
W	E	L	R	Art. N°	TiAlN	TiN	N (μk20)	HTA	HTIN	HN (μk10)	Art. N°	TiAlN	TiN	N (μk20)	HTA	HTIN	HN (μk10)
60°	1.5	4	0	<b>736-60-1.5</b>	■	■	■				<b>746-60-1.5</b>	■	■	■			
60°	1.5	4	0.02	<b>736-60-1.5-R02</b>	■	■	■				<b>746-60-1.5-R02</b>	■	■	■		□	■
60°	2.0	6	0	<b>736-60-2.0</b>	■	■	■				<b>746-60-2.0</b>	■	■	■			
60°	2.0	6	0.02	<b>736-60-2.0-R02</b>	■	■	■				<b>746-60-2.0-R02</b>	■	■	■			
55°	1.5	4	0	<b>736-55-1.5</b>	■	■	■				<b>746-55-1.5</b>	■	■	■			
55°	1.5	4	0.02	<b>736-55-1.5-R02</b>	■	■	■				<b>746-55-1.5-R02</b>	■	■	■			
55°	2.0	6	0	<b>736-55-2.0</b>	■	■	■				<b>746-55-2.0</b>	■	■	■			
55°	2.0	6	0.02	<b>736-55-2.0-R02</b>	■	■	■				<b>746-55-2.0-R02</b>	■	■	■			

**7XX-XX-B**



Destičky se způsobem upínání (B) na vyžádání  
Více informací naleznete na stránce 1.03

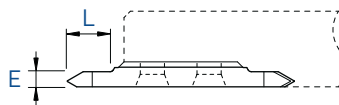
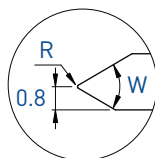
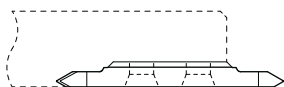
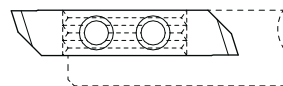
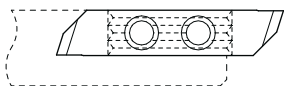
■ = standardní položka  
□ = nestandardní položka (závisí na momentální situaci na skladě)

SOUSTRUŽENÍ ZÁVITŮ

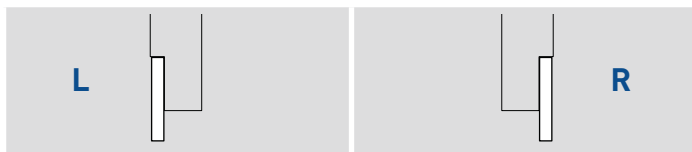
736-A60° / 746-A60°

L

R



Částečný profil

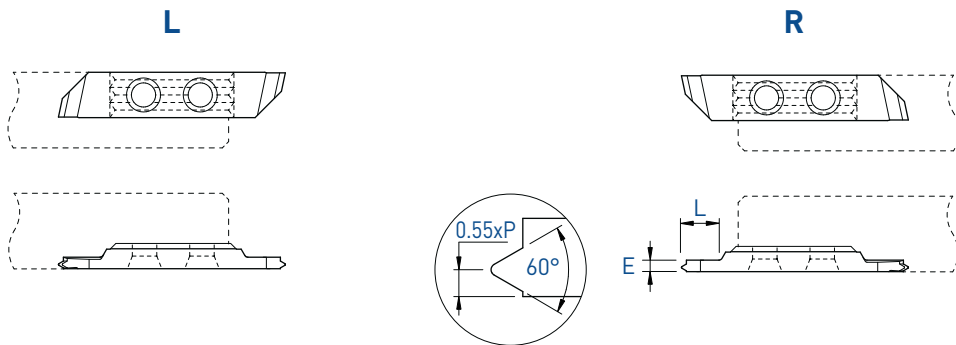


W	E	L	R	Pas steigung Pitch P	Art. N°	TiAlN	TiN	N (µk20)	HTA	HTiN	HN (µk10)	Art. N°	TiAlN	TiN	N (µk20)	HTA	HTiN	HN (µk10)
60°	2.0	6	0.06	0.50-1.50	736-A60°	■	■	■				746-A60°	■	■	■	■	□	■

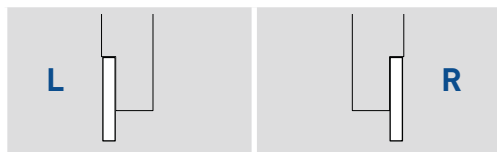


**SOUSTRUŽENÍ ZÁVITŮ**

**736-M / 746-M**

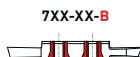


Metrický plný profil



Pas steigung Pitch P	E	L	L			R				
			Art. N°	TiAIN	TiN	N (μk20)	Art. N°	TiAIN	TiN	N (μk20)
0.25	1.0	3	736-M-0.25	■	■	■	746-M-0.25	■	■	■
0.30	1.0	3	736-M-0.30	■	■	■	746-M-0.30	■	■	■
0.35	1.0	3	736-M-0.35	■	■	■	746-M-0.35	■	■	■
0.40	1.0	3	736-M-0.40	■	■	■	746-M-0.40	■	■	■
0.45	1.0	3	736-M-0.45	■	■	■	746-M-0.45	■	■	■
0.50	1.0	3	736-M-0.50	■	■	■	746-M-0.50	■	■	■
0.60	1.0	3	736-M-0.60	■	■	■	746-M-0.60	■	■	■
0.70	1.0	3	736-M-0.70	■	■	■	746-M-0.70	■	■	■
0.75	1.0	3	736-M-0.75	■	■	■	746-M-0.75	■	■	■
0.80	1.5	4.5	736-M-0.80	■	■	■	746-M-0.80	■	■	■
1.00	1.5	4.5	736-M-1.00	■	■	■	746-M-1.00	■	■	■
1.25	1.5	4.5	736-M-1.25	■	■	■	746-M-1.25	■	■	■
1.50	2.0	6	736-M-1.50	■	■	■	746-M-1.50	■	■	■
1.75	2.0	6	736-M-1.75	■	■	■	746-M-1.75	■	■	■

Závitové destičky s pozitivním 2° úhlem čela = stránka 1.126



7XX-XX-B

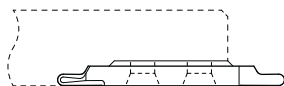
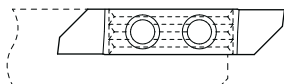
Destičky se způsobem upínání (B) na vyžádání  
Více informací naleznete na stránce 1.03

■ = standardní položka  
□ = nestandardní položka (závisí na momentální situaci na skladě)

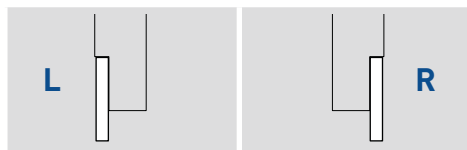
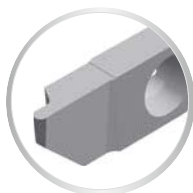
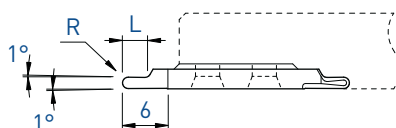
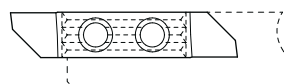
## RÁDIUSOVÉ DESTIČKY

737 / 747

L



R



R	L	Art. N°	L			R			
			TiAlN	TiN	N (μm20)	Art. N°	TiAlN	TiN	N (μm20)
0.25	1.5	-				747-R0.25	■	■	■
0.40	2	-				747-R0.4	■	■	■
0.50	2.5	737-R0.5	■	■	■	747-R0.5	■	■	■
0.60	2.5	737-R0.6	■	■	■	747-R0.6	■	■	■
0.75	3	737-R0.75	■	■	■	747-R0.75	■	■	■
0.80	3	737-R0.8	■	■	■	747-R0.8	■	■	■
1.00	4	737-R1.0	■	■	■	747-R1.0	■	■	■

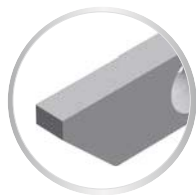
7XX-XX-B



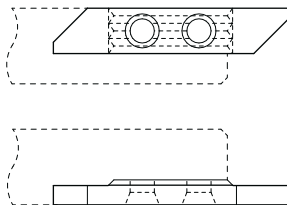
Destičky se způsobem upínání (B) na vyžádání  
Více informací naleznete na stránce 1.03

**POLOTOVARY DESTIČEK**

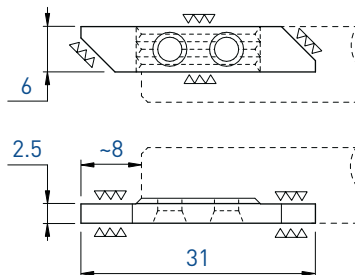
**731-E / 741-E  
731-EP / 741-EP**



**L**



**R**

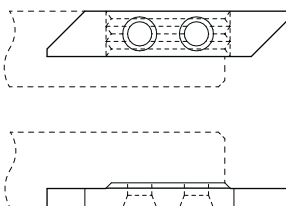


L		R			
Art. N°	N (µk20)	HN (µk10)	Art. N°	N (µk20)	HN (µk10)
731-E	■	■	741-E	■	■

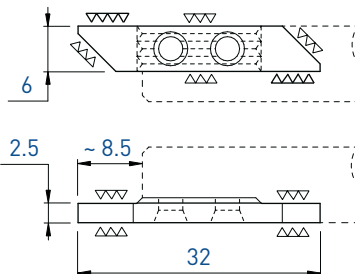


Leštěné čelo

**L**



**R**



L		R											
Art. N°	TiAlN	TiN	N (µk20)	HTA	HTiN	HN (µk10)	Art. N°	TiAlN	TiN	N (µk20)	HTA	HTiN	HN (µk10)
731-EP	■	■	■	■	■	■	741-EP	■	■	■	■	□	■

7XX-XX-B



Destičky se způsobem upínání (B) na vyžádání  
Více informací naleznete na stránce 1.03

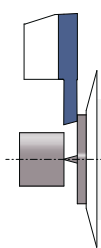
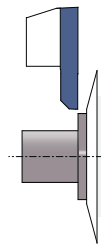
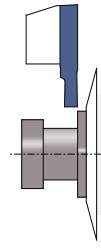
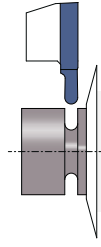
■ = standardní položka  
□ = nestandardní položka (závisí na momentální situaci na skladě)

## PŘEHLED POLOŽEK

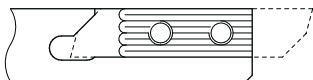
750 / 760

L			R		
Type		Page	Type		Page
<b>750</b>	750	1.70	<b>760</b>	760	1.70
	750-JET	1.71		760/750-D	1.75/ 1.76
	750RC	1.72		760/750-AX	1.77
<b>751</b>	751	1.78	760-JET	1.71	
	751-E	1.128	760LC	1.73	
	751-EP	1.128	760-NOVIBRA	1.74	
	751NXF	1.87/ 1.97	<b>761</b>	761	1.78
	751R	1.88	761-E	1.128	
	751-R05	1.80	761-EP	1.128	
	751RAS	1.99	761L	1.88	
	751RD	1.98	761LD	1.98	
	751R-R05	1.90	761L-R05	1.90	
	751RS	1.89	761LS	1.89	
	751RU	1.95	761LX12	1.93	
	751RZU	1.96	761LX25	1.94	
	751RX12	1.93	761LX4	1.91	
	751RX25	1.94	761LXF	1.92	
	751RX4	1.91	761NXF	1.87/ 1.97	
	751RXF	1.92	761-R05	1.80	
	751S	1.79	761S	1.79	
	751U	1.85	761U	1.85	
	751X12	1.83	761ZU	1.86	
	751X25	1.84	761X12	1.83	
751X4	1.81	761X25	1.84		
751XF	1.82	761X4	1.81		
<b>752</b>	752	1.100	761XF	1.82	
	752PX	1.101	<b>762</b>	762	1.100
	752S05	1.105	762PX	1.101	
<b>753</b>	752X	1.102	762S05	1.105	
	753	1.106	762X	1.102	
	753P	1.116	762VX-800	1.103	
	753S05	1.105	762ZX	1.104	
	753VX-15°	1.112	<b>763</b>	763	1.106
	753VX-8°	1.109	763P	1.116	
	753VX-805	1.110	763S05	1.105	
	753X	1.107	763VUX	1.114	
	753XS	1.108	763VX-15°	1.112	
	753ZX10	1.115	763VX-8°	1.109	
	<b>754</b>	754	1.117	763VX-800	1.111
		754VS	1.118	763VX-805	1.110
		754X	1.119	763X	1.107
754ZX10		1.122	763XS	1.108	
<b>756</b>	754ZXT	1.124	763ZX10	1.115	
	756-55	1.125	<b>764</b>	764	1.117
	756-60	1.125	764VS	1.118	
	756-AG60°	1.126	764X	1.119	
<b>757</b>	756-G60°	1.126	764X5	1.120	
	756-M	1.127	764X10	1.121	
	757	1.128	764ZX10	1.122	
	757ZX	1.129	764ZX25	1.122	
			764ZXB	1.123	
			764ZXT	1.124	
			<b>766</b>	766-55	1.125
				766-60	1.125
				766-AG60°	1.126
				766-G60°	1.126
				766-M	1.127
			<b>767</b>	767	1.128
				767ZX	1.129

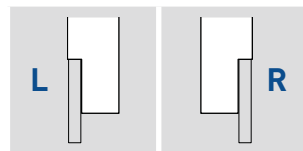
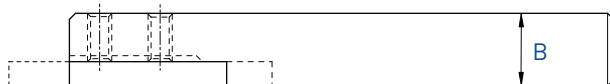
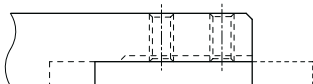
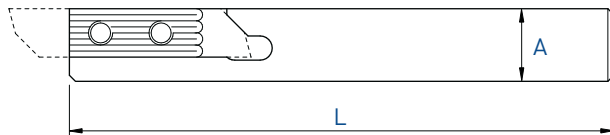


		<b>750 / 760</b>	>	<b>1.70</b>
		DRŽÁKY		
	<b>751 / 761</b>	UPICHOVÁNÍ	>	<b>1.78</b>
	<b>752 / 762</b>	STRANOVÉ SOUSTRUŽENÍ	>	<b>1.100</b>
	<b>754 / 764</b>	ZAPICHOVÁNÍ A SOUSTRUŽENÍ	>	<b>1.117</b>
	<b>757 / 767</b>	RÁDIUSOVÉ DESTIČKY	>	<b>1.128</b>
		POLOTOVARY DESTIČEK	>	<b>1.130</b>
		<b>753 / 763</b>	>	<b>1.106</b>
		ZPĚTNÉ SOUSTRUŽENÍ		
		<b>761L / 751R</b>	>	<b>1.88</b>
		UPICHOVÁNÍ V OPAČNÉ LINII		
		<b>756 / 766</b>	>	<b>1.125</b>
		SOUSTRUŽENÍ ZÁVITŮ		

L



R

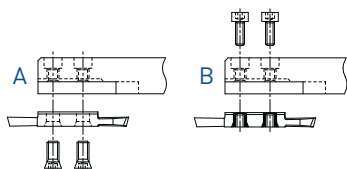


STANDARDNÍ ZPŮSOB  
UPÍNÁNÍ(A)

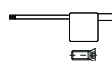


A x B	L	TYP UPÍNÁNÍ	Art. N°	Art. N°
10 x 10	115	A	750-10	760-10
10 x 10	115	A + B	750-10-AB	760-10-AB
10 x 10	50	A	750-10-50	760-10-50
12 x 12	130	A	750-12	760-12
12 x 12	130	A + B	750-12-AB	760-12-AB
12 x 12	90	A	750-12-90	760-12-90
12 x 12	90	A + B	750-12-90-AB	760-12-90-AB
12.7 x 12.7	130	A + B	750-12.7	760-12.7
14 x 14	130	A + B	750-14	760-14
16 x 16	130	A + B	750-16	760-16
16 x 16	75	A + B	750-16-75	760-16-75
20 x 20	120	A + B	750-20	760-20
25 x 25	140	A	760/750-25	

ZPŮSOB UPÍNÁNÍ (A + B)



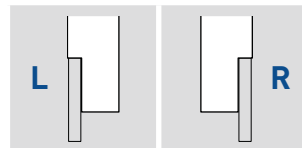
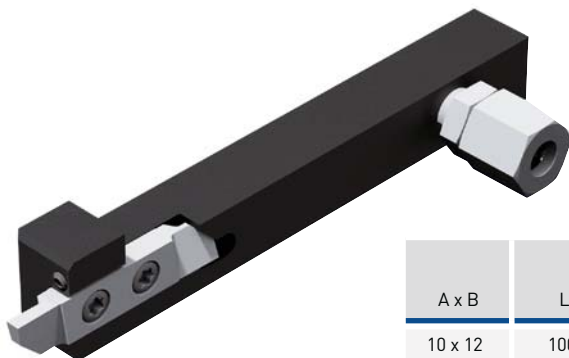
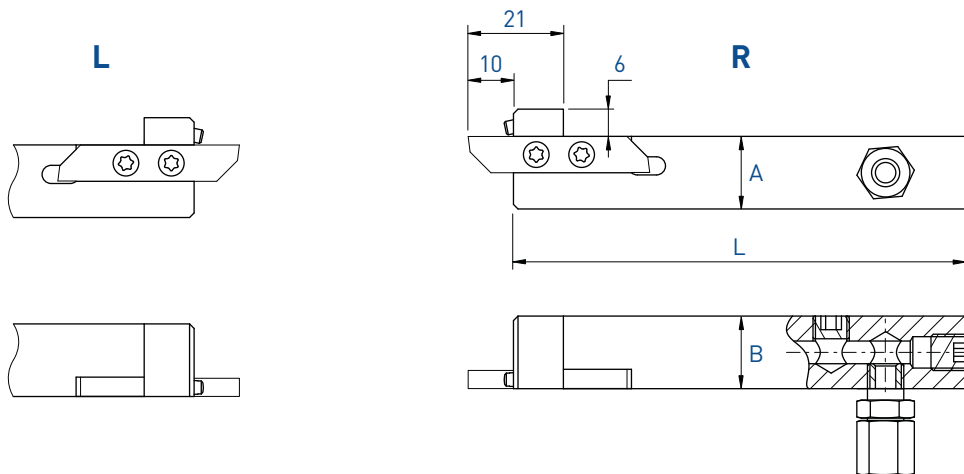
760/750-25  
R + L



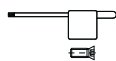
Šroubky a klíč jsou součástí každého držáku

**DRŽÁKY S VNITŘNÍM CHLAZENÍM**

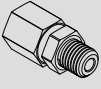


**750-JET / 760-JET**



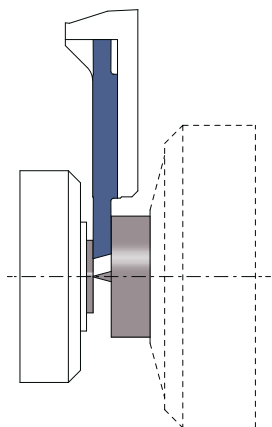
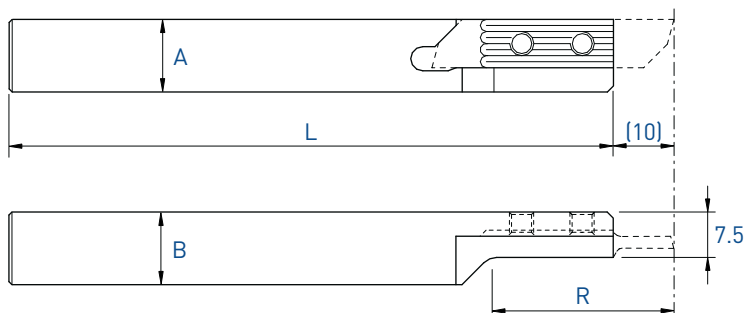
A x B	L	TYP UPÍNÁNÍ	Art. N°	Art. N°
10 x 12	100	A + B	<b>750-1012-JET</b>	<b>760-1012-JET</b>
12 x 12	100	A + B	<b>750-12-JET</b>	<b>760-12-JET</b>
12.7 x 12.7	100	A + B	<b>750-12.7-JET</b>	<b>760-12.7-JET</b>
16 x 16	100	A + B	<b>750-16-JET</b>	<b>760-16-JET</b>
20 x 20	100	A + B	<b>750-20-JET</b>	<b>760-20-JET</b>



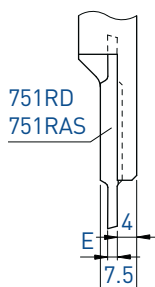
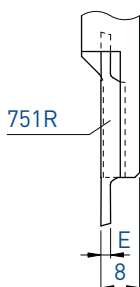
Šroubky a klíč jsou součástí každého držáku

Pièces de rechange Ersatzteile Spare parts			Busse Düse Nozzle 
	Art. N°	Art. N°	Art. N°
750-JET / 760-JET	<b>J-M8X1-D6</b>	<b>JB-M8X1</b>	<b>JJ-M3X6-D1.5</b>

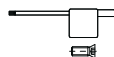
Pro destičky 751R  
stránky 1.88 - 1.99



L (R) PRAVÁ upichovací linie			
A x B	R	L	Art. N°
12 x 12	30	130	<b>750RC-12</b>
16 x 16	40	130	<b>750RC-16</b>



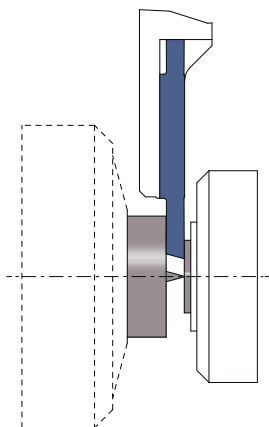
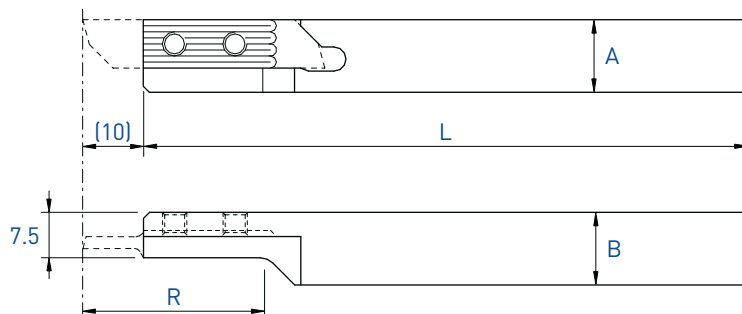
(stránka 1.98 - 1.99)



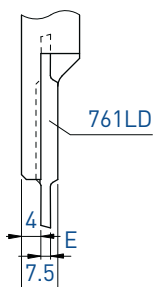
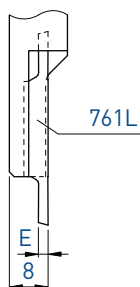
Šroubky a klíč jsou součástí každého držáku

Pro destičky 751L

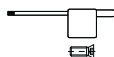
stránky 1.88 - 1.94 + 1.98



R (L) LEVÁ UPICHOVACÍ LINIE			
A x B	R	L	Art. N°
16 x 16	40	130	<b>760LC-16</b>



(stránka 1.98)

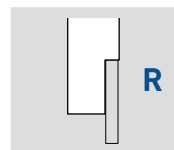
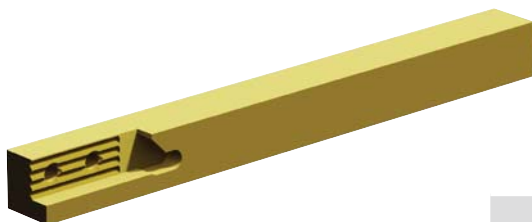
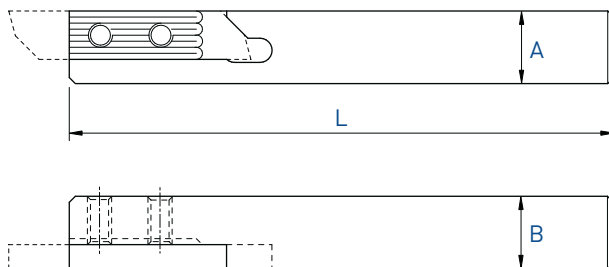


Šroubky a klíč jsou součástí každého držáku

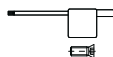
## ANTIVIBRAČNÍ DRŽÁKY

## 760-NOVIBRA

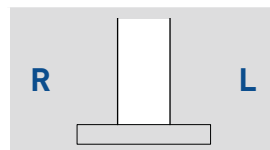
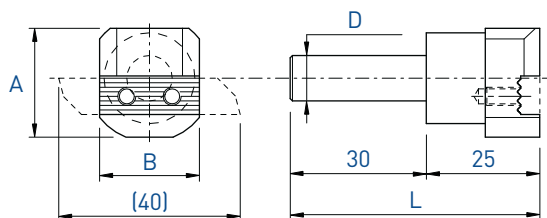
R



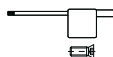
A x B	L	TYP UPÍNÁNÍ	Art. N°
10 x 10	115	A	<b>760-10-NOVIBRA</b>
12 x 12	130	A	<b>760-12-NOVIBRA</b>



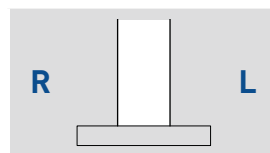
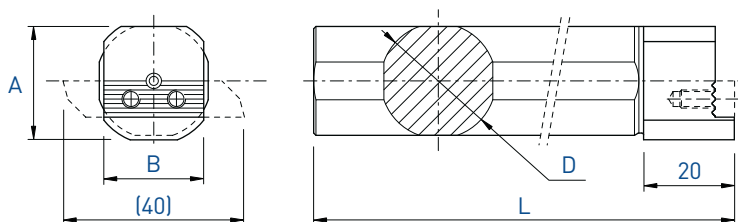
Šroubky a klíč jsou součástí každého držáku



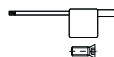
D	L	A	B	Art. N°
10	55	24	22	<b>760/750-D10</b>



Šroubky a klíč jsou součástí každého držáku

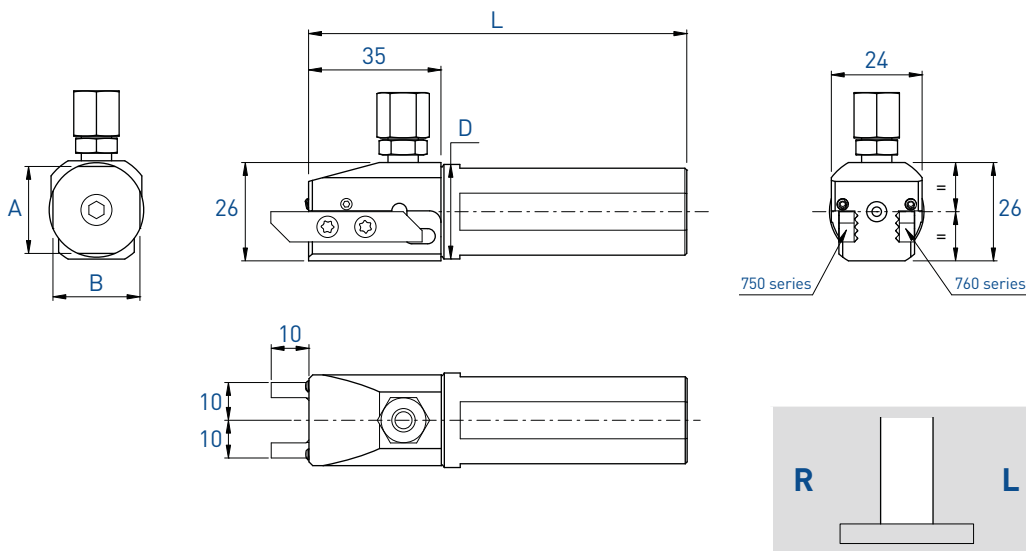


D	L	A	B	Art. N°
16	160	25	22	<b>760/750-D16</b>
19.05	160	25	22	<b>760/750-D19.05</b>
19.05	110	25	22	<b>760/750-D19.05-S</b>
20	160	25	22	<b>760/750-D20</b>
22	110	25	22	<b>760/750-D22</b>
25	200	25	22	<b>760/750-D25</b>
25.4	200	25	22	<b>760/750-D25.4</b>
25.4	125	25	22	<b>760/750-D25.4-S</b>

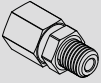




Šroubky a klíč jsou součástí každého držáku





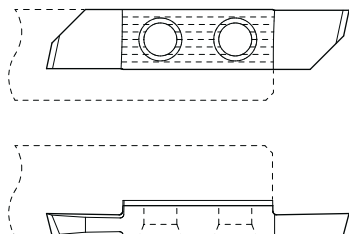
D	L	A	B	Art. N°
25	100	23	23	<b>760/750-AX-D25-JET</b>
25.4	100	23	23	<b>760/750-AX-D25.4-JET</b>

NÁHRADNÍ DÍLY			TRYSKA 
	Art. N°	Art. N°	Art. N°
760/750-AX	<b>J-M8X1-D6</b>	<b>JB-M8X1</b>	<b>JJ-M3X6-D1.5</b>

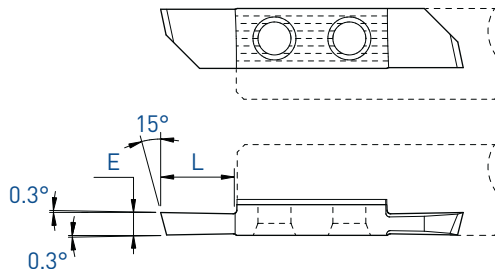
## UPICHOVÁNÍ

751 / 761

L



R



L



R



E	L	Art. N°	L			R			Art. N°	R			HTA	HTiN	HN [µk10]	
			TiAlN	TiN	N [µk20]	TiAlN	TiAlX	TiN		N [µk20]						
1.0	5	751-1.0	■	■	■	■	□	■	761-1.0	■	■	■	■	■	■	■
1.2	5	751-1.2	■	■	■	■	□	■	761-1.2	■	■	■	■	□	■	■
1.5	7.5	751-1.5	■	■	■	■	□	■	761-1.5	■	■	■	■	■	■	■
1.8	7.5	751-1.8	■	■	■	■	□	■	761-1.8	■	■	■	■	□	■	■
2.0	10	751-2.0	■	■	■	■	□	■	761-2.0	■	■	■	■	■	■	■
2.2	10	751-2.2	■	■	■	■	□	■	761-2.2	■	■	■	■	□	■	■
2.5	10	751-2.5	■	■	■	■	□	■	761-2.5	■	■	■	■	■	■	■
3.0	10	751-3.0	■	■	■	■	□	■	761-3.0	■	■	■	■	□	■	■

7XX-XX-B

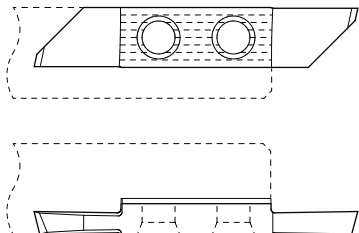


Destičky se způsobem upínání (B) na vyžádání  
Více informací naleznete na stránce 1.03

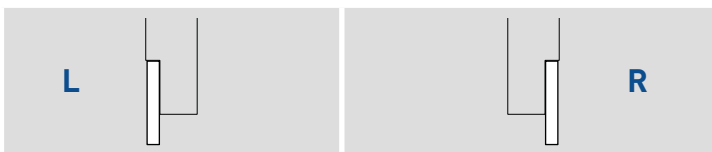
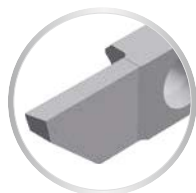
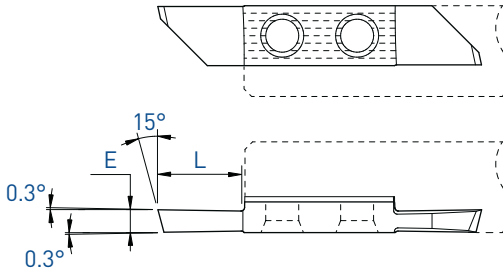
**UPICHOVÁNÍ**

**751S / 761S**

**L**



**R**



E	L	Art. N°	L			R			Art. N°	R			HTA	HTIN	HN [µk10]	
			TiAlN	TiN	N [µk20]	TiAlN	TiAlX	TiN		N [µk20]						
2.0	11.5	751S-2.0	■	■	■	■	□	■	761S-2.0	■	■	■	■	■	□	■
2.2	11.5	751S-2.2	■	■	■				761S-2.2	■	■	■	■	■	□	■
2.5	11.5	751S-2.5	■	■	■	■	□	■	761S-2.5	■	■	■	■	■	□	■
3.0	11.5	751S-3.0	■	■	■				761S-3.0	■	■	■	■	■	□	■

**7XX-XX-B**



Destičky se způsobem upínání (B) na vyžádání  
Více informací naleznete na stránce 1.03

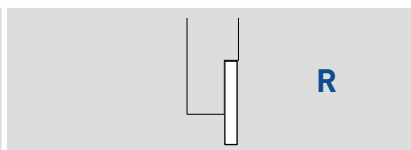
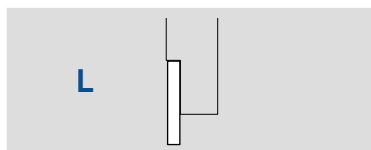
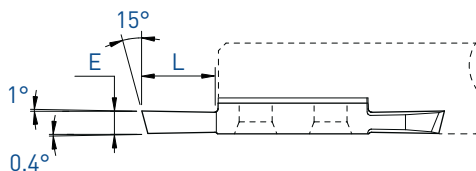
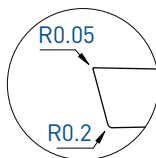
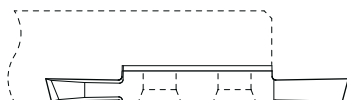
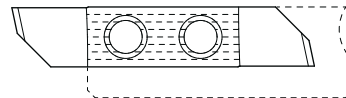
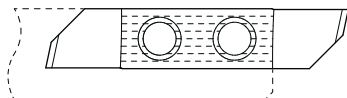
■ = standardní položka  
□ = nestandardní položka (závisí na momentální situaci na skladě)

UPICHOVÁNÍ

751-R05 / 761-R05

L

R



			L				R									
E	L	Art. N°	TiAlN	TiN	N (µk20)	HTA	HTiN	HN (µk10)	Art. N°	TiAlN	TiAlX	TiN	N (µk20)	HTA	HTiN	HN (µk10)
1.5	7.5	751-1.5-R05	■	■	■				761-1.5-R05	■	■	■	■	■	□	■
2.0	10	751-2.0-R05	■	■	■				761-2.0-R05	■	■	■	■	■	□	■
2.5	10	751-2.5-R05	■	■	■				761-2.5-R05	■	■	■	■	■		

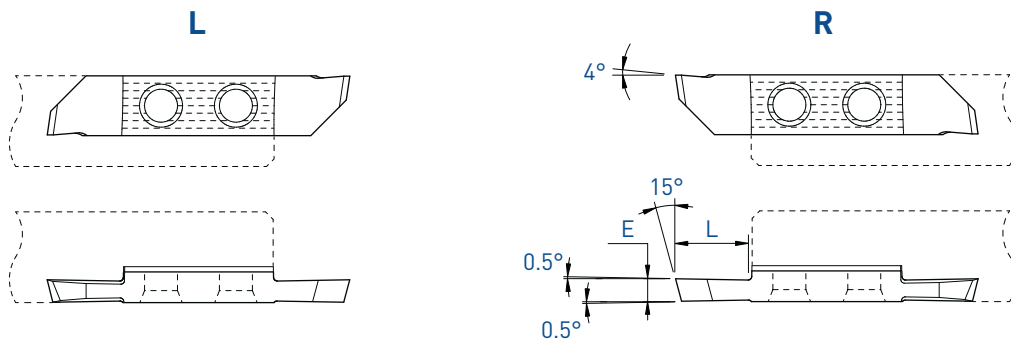
7XX-XX-B



Destičky se způsobem upínání (B) na vyžádání  
Více informací naleznete na stránce 1.03

**UPICHOVÁNÍ**

**751X4 / 761X4**



		L						R							
E	L	Art. N°	TiAlN	TiN	N (µk20)	HTA	HTiN	HN (µk10)	Art. N°	TiAlN	TiN	N (µk20)	HTA	HTiN	HN (µk10)
1.5	7.5	-	■	■	■	■	□	■	761X4-1.5	■	■	■	■	□	■
2.0	10	751X4-2.0	■	■	■	■	□	■	761X4-2.0	■	■	■	■	□	■
2.5	10	-	■	■	■	■	■	■	761X4-2.5	■	■	■	■	■	■

**7XX-XX-B**

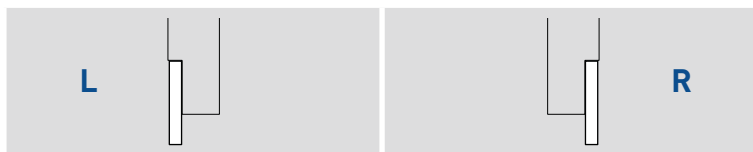
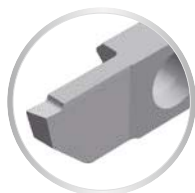
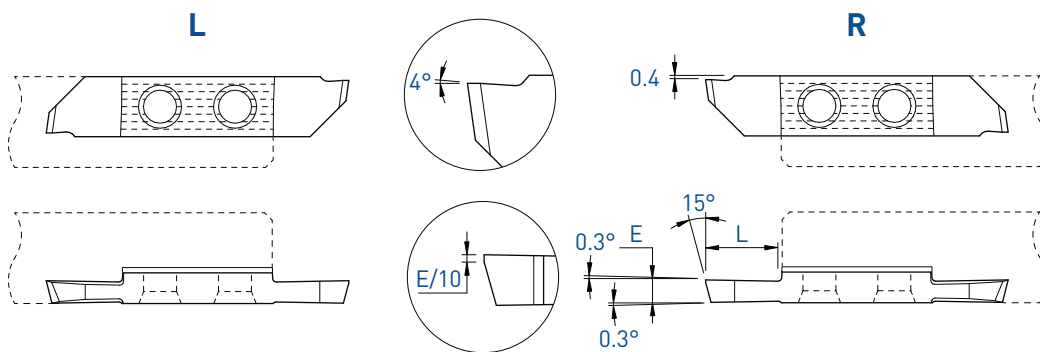


Destičky se způsobem upínání (B) na vyžádání  
Více informací naleznete na stránce 1.03

■ = standardní položka  
□ = nestandardní položka (závisí na momentální situaci na skladě)

UPICHOVÁNÍ

751XF / 761XF



E	L	Art. N°	L			R			Art. N°	R					
			TiAlN	TiN	N (µk20)	HTA	HTiN	HN (µk10)		TiAlN	TiN	N (µk20)	HTA	HTiN	HN (µk10)
1.5	7.5	751XF-1.5	■	■	■	■	□	■	761XF-1.5	■	■	■	■	□	■
2.0	10	751XF-2.0	■	■	■	■	■	■	761XF-2.0	■	■	■	■	■	■
2.2	10	751XF-2.2	■	■	■				761XF-2.2	■	■	■			
2.5	10	751XF-2.5	■	■	■	■	□	■	761XF-2.5	■	■	■			
3.0	10	751XF-3.0	■	■	■				761XF-3.0	■	■	■	■	□	■

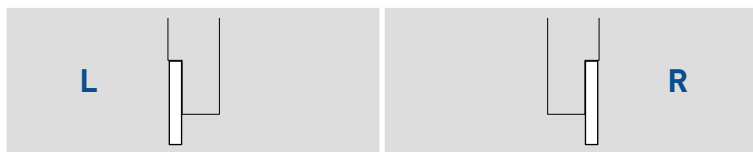
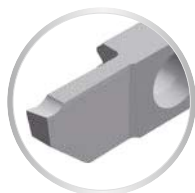
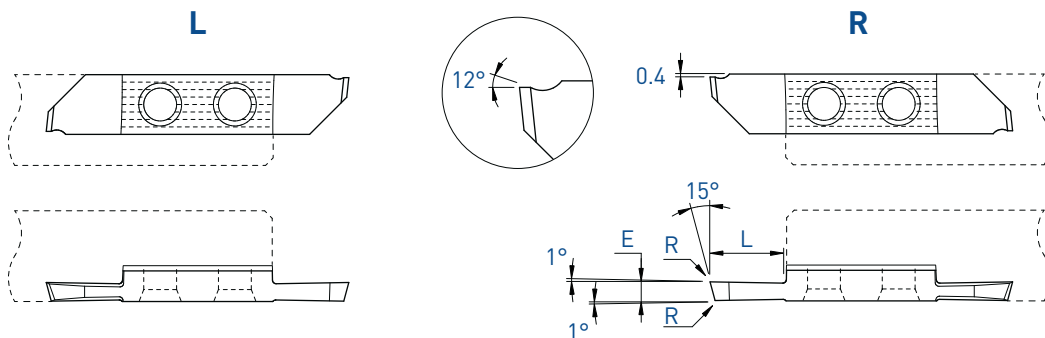
7XX-XX-B



Destičky se způsobem upínání (B) na vyžádání  
Více informací naleznete na stránce 1.03

**UPICHOVÁNÍ**

**751X12 / 761X12**



E	L	R	Art. N°	TiAlN	TiN	N (µk20)	HTA	HTiN	HN (µk10)	Art. N°	TiAlN	TiN	N (µk20)	HTA	HTiN	HN (µk10)
1.5	7.5	0.03	<b>751X12-1.5</b>	■	■	■	■	□	■	<b>761X12-1.5</b>	■	■	■	■	□	■
2.0	10	0.03	<b>751X12-2.0</b>	■	■	■	■	□	■	<b>761X12-2.0</b>	■	■	■	■	□	■
2.5	10	0.03	<b>751X12-2.5</b>	■	■	■	■			<b>761X12-2.5</b>	■	■	■	■	□	■

**7XX-XX-B**

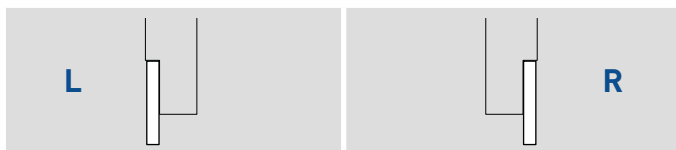
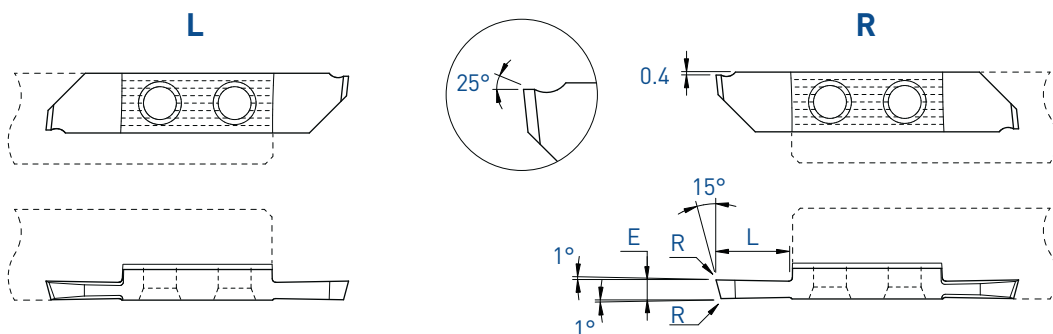


Destičky se způsobem upínání (B) na vyžádání  
Více informací naleznete na stránce 1.03

■ = standardní položka  
□ = nestandardní položka (závisí na momentální situaci na skladě)

UPICHOVÁNÍ

751X25 / 761X25



E	L	R	Art. N°	Ti/AlN	TiN	N (µk20)	HTA	HTiN	HN (µk10)	Art. N°	Ti/AlN	TiN	N (µk20)	HTA	HTiN	HN (µk10)
1.5	7.5	0.03	751X25-1.5	■	■	■	■	□	■	761X25-1.5	■	■	■			
2.0	10	0.03	751X25-2.0	■	■	■				761X25-2.0	■	■	■	■	□	■
2.5	10	0.03	751X25-2.5	■	■	■				761X25-2.5	■	■	■	■	□	■

7XX-XX-B

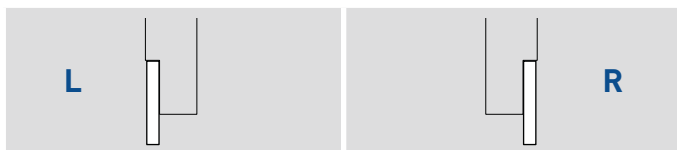
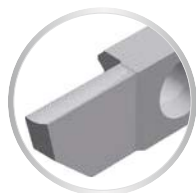
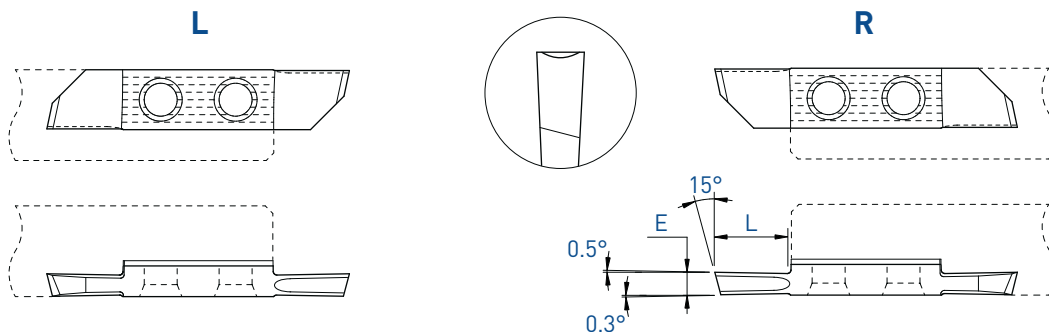


Destičky se způsobem upínání (B) na vyžádání  
Více informací naleznete na stránce 1.03



**UPICHOVÁNÍ**

**751U / 761U**



E	L	Art. N°	L			R									
			TiAlN	TiN	N (µk20)	HTA	HTiN	HN (µk10)	Art. N°	TiAlN	TiN	N (µk20)	HTA	HTiN	HN (µk10)
1.5	7.5	-							761U-1.5	■	□	■	■	□	■
2.0	10	751U-2.0	■	■	■				761U-2.0	■	■	■	□	□	■

**7XX-XX-B**

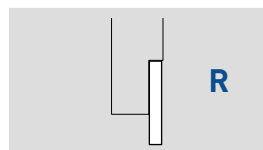
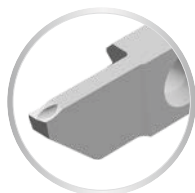
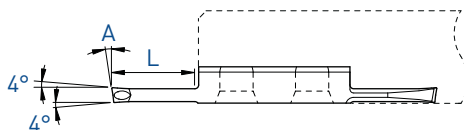
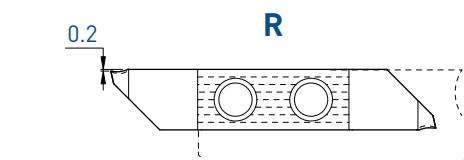
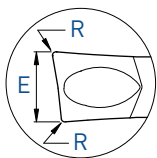
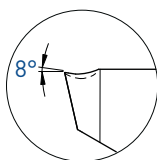


Destičky se způsobem upínání (B) na vyžádání  
Více informací naleznete na stránce 1.03

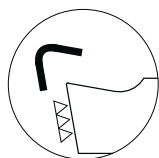
■ = standardní položka  
□ = nestandardní položka (závisí na momentální situaci na skladě)

## UPICHOVÁNÍ

761ZU



E	A	L	R	Art. N°	TiAlN N (μm <sup>2</sup> )
2.0	0°	11	0.10	761ZU8-2.0-R10	■
2.0	8°	11	0.10	761ZU8-2.0-8°-R10	■



Zesílená řezná hrana

f min: 0,02 mm/ot.

7XX-XX-B



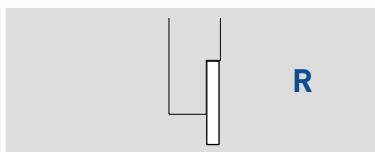
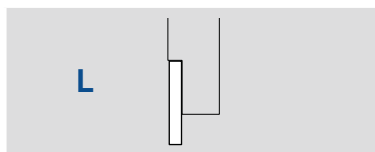
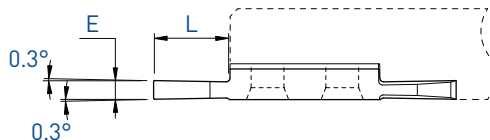
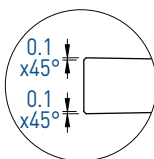
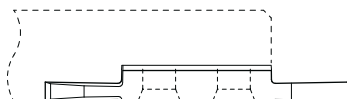
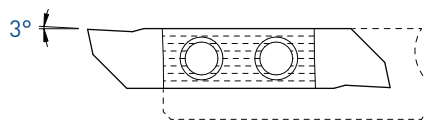
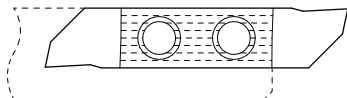
Destičky se způsobem upínání (B) na vyžádání  
Více informací naleznete na stránce 1.03

**UPICHOVÁNÍ**

**751NXF / 761NXF**

**L**

**R**



E	L	Art. N°	TiAlN	TiN	N (µk20)	HTA	HTiN	HN (µk10)	Art. N°	TiAlN	TiN	N (µk20)	HTA	HTiN	HN (µk10)
2.0	10	<b>751NXF-2.0</b>	■	■	■	■	□	■	<b>761NXF-2.0</b>	■	■	■	■	□	■
2.5	10	<b>751NXF-2.5</b>	■	■	■				<b>761NXF-2.5</b>	■	■	■			
3.0	10	<b>751NXF-3.0</b>	■	■	■				<b>761NXF-3.0</b>	■	■	■			

**7XX-XX-B**



Destičky se způsobem upínání (B) na vyžádání  
Více informací naleznete na stránce 1.03

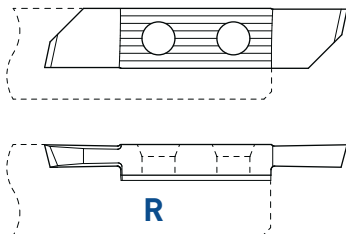
■ = standardní položka  
□ = nestandardní položka (závisí na momentální situaci na skladě)

UPICHOVÁNÍ

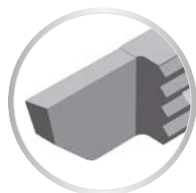
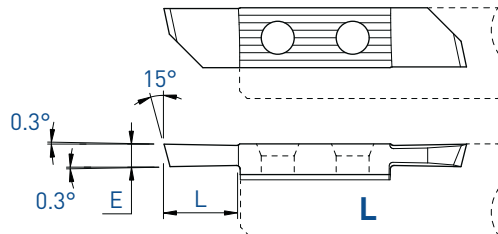
UPICHOVÁNÍ V OPAČNÉ LINII

761L / 751R

Cut L



Cut R



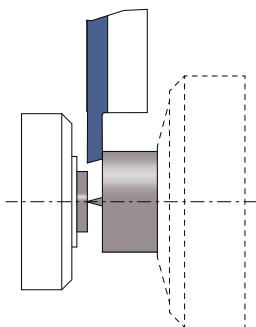
R (L)

LEVÁ upichovací linie

L (R)

PRAVÁ upichovací linie

E	L	Art. N°	TiAlN	TiN	N (µk20)	HTA	HTiN	HN (µk10)	Art. N°	TiAlN	TiAlX	TiN	N (µk20)	HTA	HTiN	HN (µk10)
1.0	5	761L-1.0	■	■	■	■	□	■	751R-1.0	■	■	■	■	■	□	■
1.5	7.5	761L-1.5	■	■	■	■	□	■	751R-1.5	■	■	■	■	■	□	■
1.8	7.5	761L-1.8	■	■	■				751R-1.8	■	■	■	■	■	□	■
2.0	10	761L-2.0	■	■	■	■	□	■	751R-2.0	■	■	■	■	■	■	■
2.2	10	761L-2.2	■	■	■				751R-2.2	■	■	■	■			
2.5	10	761L-2.5	■	■	■	■	□	■	751R-2.5	■	■	■	■	■	■	■
3.0	10	761L-3.0	■	■	■				751R-3.0	■	■	■	■	■	□	■

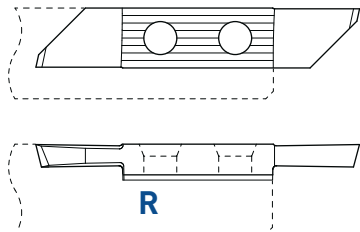


**UPICHOVÁNÍ**

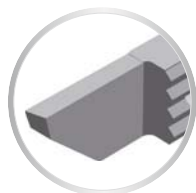
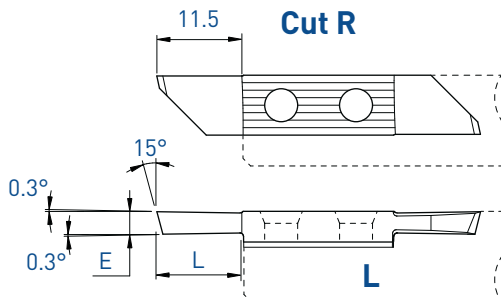
**UPICHOVÁNÍ V OPAČNÉ LINII**

**761LS / 751RS**

**Cut L**

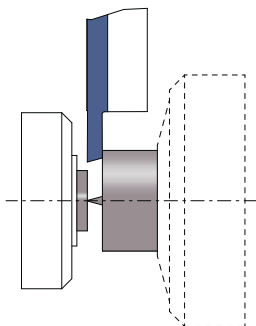


**Cut R**



<b>R (L)</b>	<b>L (R)</b>
LEVÁ upichovací linie	PRAVÁ upichovací linie

E	L	Art. N°	TiAlN	TiN	N (µk20)	HTA	HTiN	HN (µk10)	Art. N°	TiAlN	TiAlX	TiN	N (µk20)	HTA	HTiN	HN (µk10)
1.0	5.5	<b>761LS-1.0</b>	■	■	■	■	□	■	<b>751RS-1.0</b>	■	■	■	■	■	□	■
1.5	8	<b>761LS-1.5</b>	■	■	■	■	□	■	<b>751RS-1.5</b>	■	■	■	■	■	□	■
2.0	11.5	<b>761LS-2.0</b>	■	■	■				<b>751RS-2.0</b>	■	■	■	■	■	■	■
2.2	11.5	<b>761LS-2.2</b>	■	■	■				<b>751RS-2.2</b>	■	■	■	■	■	□	■
2.5	11.5	<b>761LS-2.5</b>	■	■	■				<b>751RS-2.5</b>	■	■	■	■	■	□	■
3.0	11.5	<b>761LS-3.0</b>	■	■	■				<b>751RS-3.0</b>	■	■	■	■	■	□	■



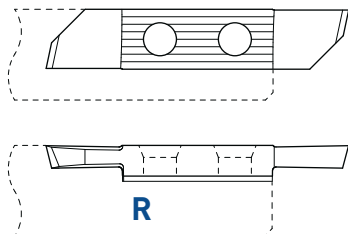
■ = standardní položka  
□ = nestandardní položka (závisí na momentální situaci na skladě)

UPICHOVÁNÍ

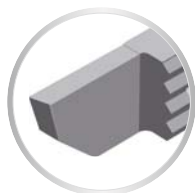
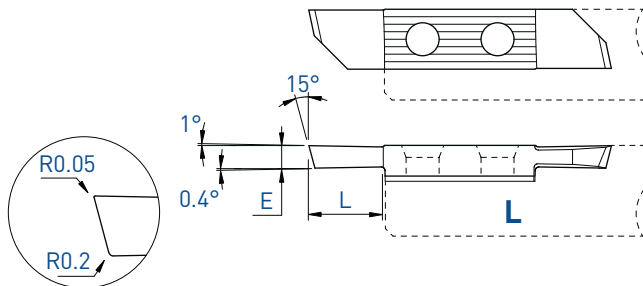
UPICHOVÁNÍ V OPAČNÉ LINII

761L-R05 / 751R-R05

Cut L



Cut R



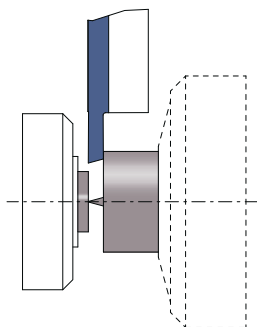
R (L)

LEVÁ upichovací linie

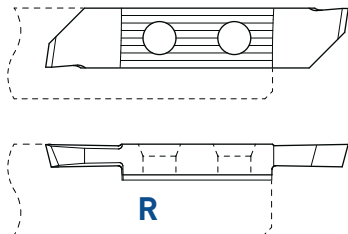
L (R)

PRAVÁ upichovací linie

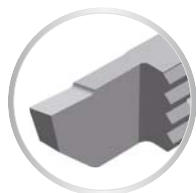
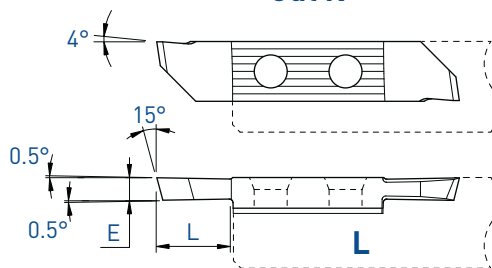
E	L	Art. N°	TiAlN	TiN	N (μk20)	HTA	HTiN	HN (μk10)	Art. N°	TiAlN	TiAlX	TiN	N (μk20)	HTA	HTiN	HN (μk10)
1.5	7.5	761L-1.5-R05	■	■	■				751R-1.5-R05	■	■	■	■	■	□	■
2.0	10	761L-2.0-R05	■	■	■				751R-2.0-R05	■	■	■	■			



**Cut L**



**Cut R**



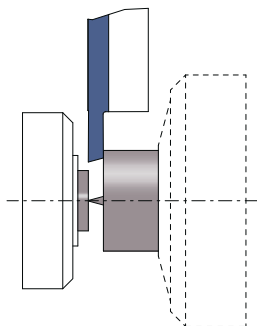
**R (L)**

LEVÁ upichovací linie

**L (R)**

PRAVÁ upichovací linie

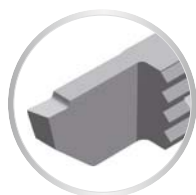
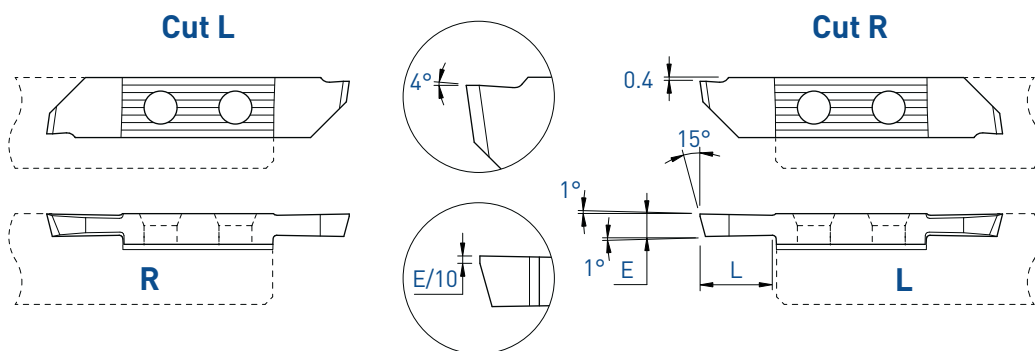
E	L	Art. N°	TiAIN	TiN	N [μk20]	HTA	HTiN	HN [μk10]	Art. N°	TiAIN	TiN	N [μk20]	HTA	HTiN	HN [μk10]
1.5	7.5	-							751RX4-1.5	■	■	■	■	■	■
2.0	10	761LX4-2.0	■	■	■				751RX4-2.0	■	■	■	■	■	■
2.5	10	-							751RX4-2.5	■	■	■			



UPICHOVÁNÍ

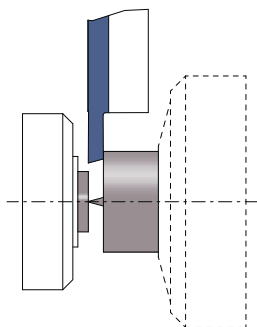
UPICHOVÁNÍ V OPAČNÉ LINII

761LXF / 751RXF



R (L) LEVÁ upichovací linie						L (R) PRAVÁ upichovací linie					
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E	L	Art. N°	TiAIN	TiN	N (μk20)	HTA	HTiN	HN (μk10)	Art. N°	TiAIN	TiN	N (μk20)	HTA	HTiN	HN (μk10)
1.5	7.5	-							751RXF-1.5	■	■	■	■	□	■
2.0	10	761LXF-2.0	■	■	■				751RXF-2.0	■	■	■	■	■	■
2.5	10	761LXF-2.5	■	■	■				751RXF-2.5	■	■	■	■	□	■
3.0	10	761LXF-3.0	■	■	■				751RXF-3.0	■	■	■	■	□	■



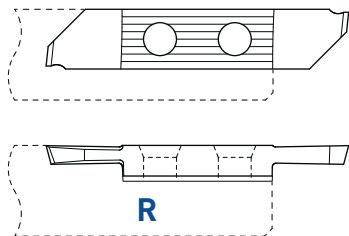


**UPICHOVÁNÍ**

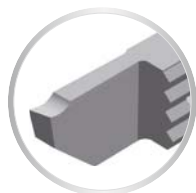
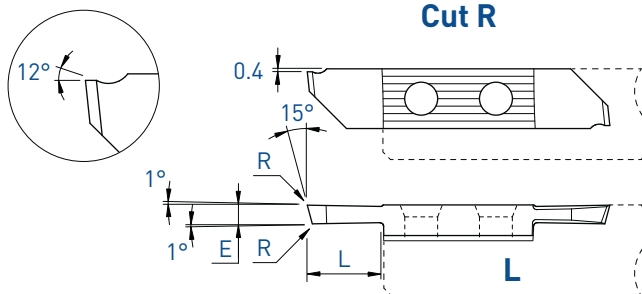
**UPICHOVÁNÍ V OPAČNÉ LINII**

**761LX12 / 751RX12**

**Cut L**



**Cut R**



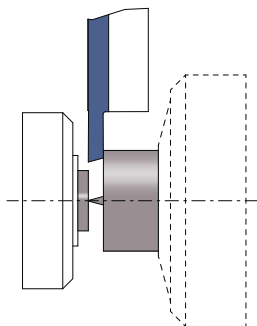
**R (L)**

LEVÁ upichovací linie

**L (R)**

PRAVÁ upichovací linie

E	L	R	Art. N°	TiAIN	TiN	N [μk20]	HTA	HTiN	HN [μk10]	Art. N°	TiAIN	TiN	N [μk20]	HTA	HTiN	HN [μk10]
1.5	7.5	0.03	-							751RX12-1.5	■	■	■			
2.0	10	0.03	761LX12-2.0	■	■	■				751RX12-2.0	■	■	■	■	■	■

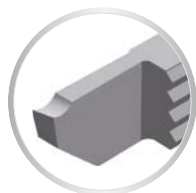
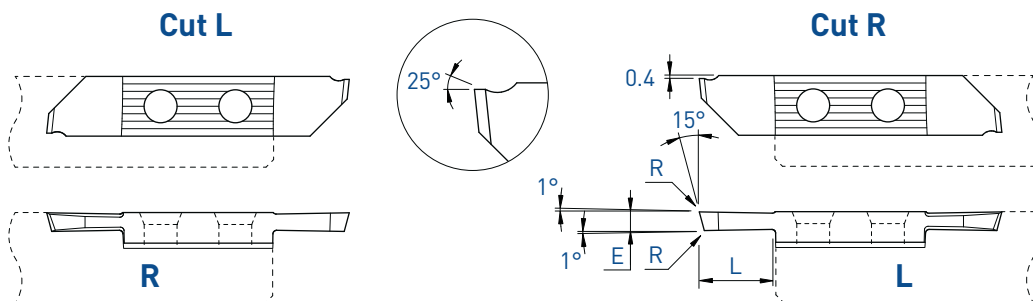


■ = standardní položka  
□ = nestandardní položka (závisí na momentální situaci na skladě)

UPICHOVÁNÍ

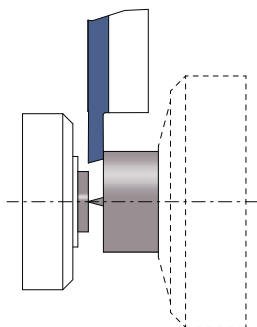
UPICHOVÁNÍ V OPAČNÉ LINII

761LX25 / 751RX25

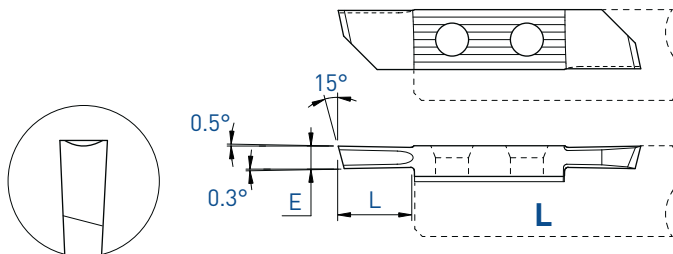


<b>R (L)</b>	<b>L (R)</b>
LEVÁ upichovací linie	PRAVÁ upichovací linie

E	L	R	Art. N°	TiAIN	TiN	N (µk20)	Art. N°	TiAIN	TiN	N (µk20)
2.0	10	0.03	761LX25-2.0	■	■	■	751RX25-2.0	■	■	■

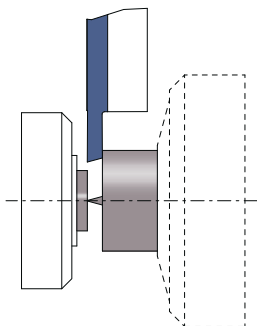


**Cut R**

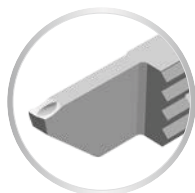
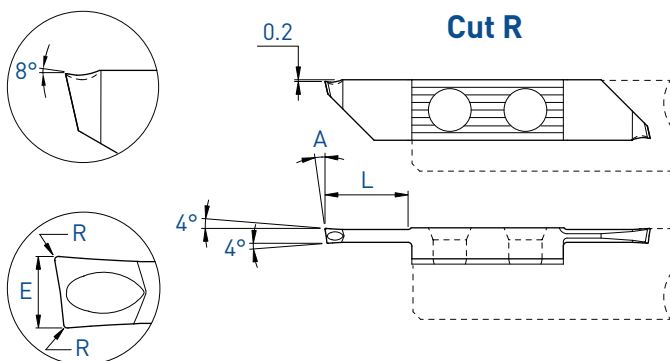


**L (R)**  
PRAVÁ upichovací linie

E	L	Art. N°	TiAIN	TiN	N (µk20)
1.5	7.5	751RU-1.5	■	■	■
2.0	10	751RU-2.0	■	■	■



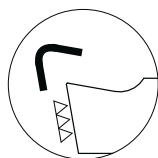
■ = standardní položka  
□ = nestandardní položka (závisí na momentální situaci na skladě)



R (L)

PRAVÁ upichovací linie

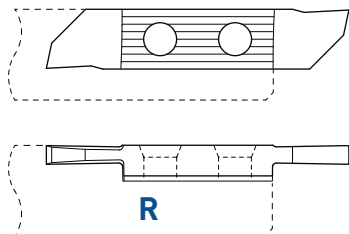
E	A	L	R	Art. N°	TiAlN	TiN	N (μk20)
2.0	8°	11.0	0.10	751RZU8-2.0-8°-R10	■		



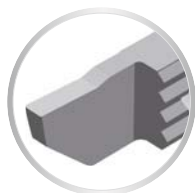
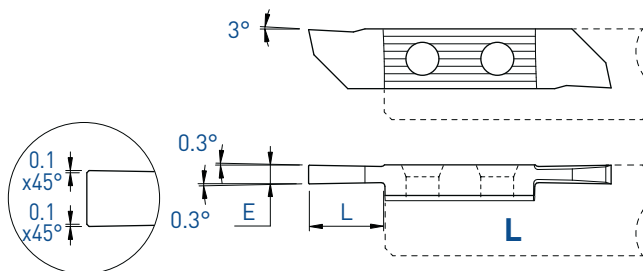
Zesílená řezná hrana

f min: 0,02 mm/ot.

**Cut L**

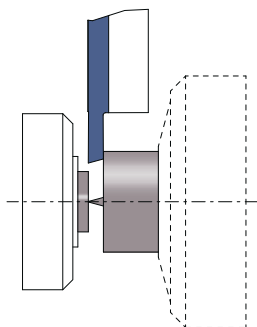


**Cut R**



<b>R (L)</b> LEVÁ upichovací linie						<b>L (R)</b> PRAVÁ upichovací linie					
---------------------------------------	--	--	--	--	--	--	--	--	--	--	--

E	L	Art. N°	TiAIN	TiN	N (µk20)	HTA	HTiN	HN (µk10)	Art. N°	TiAIN	TiN	N (µk20)	HTA	HTiN	HN (µk10)
2.0	10	<b>761NXF-2.0</b>	■	■	■	■	□	■	<b>751NXF-2.0</b>	■	■	■	■	□	■
2.5	10	<b>761NXF-2.5</b>	■	■	■				<b>751NXF-2.5</b>	■	■	■			
3.0	10	<b>761NXF-3.0</b>	■	■	■				<b>751NXF-3.0</b>	■	■	■			



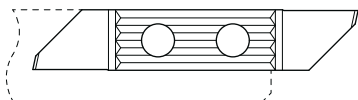
■ = standardní položka  
□ = nestandardní položka (závisí na momentální situaci na skladě)

UPICHOVÁNÍ

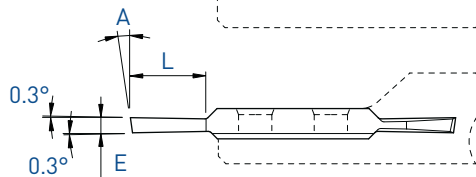
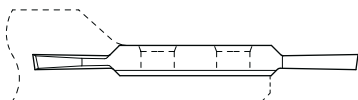
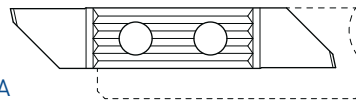
UPICHOVÁNÍ V OPAČNÉ LINII

761LD / 751RD

Cut L

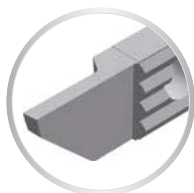


Cut R



R

L



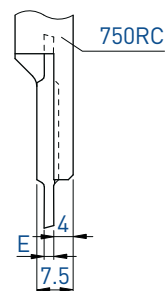
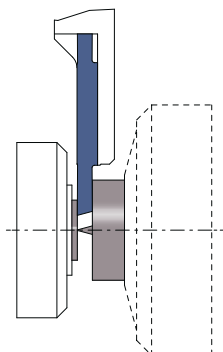
R (L)

LEVÁ upichovací linie

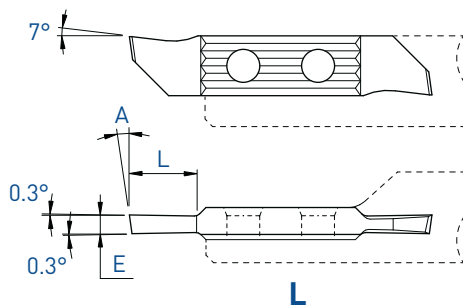
L (R)

PRAVÁ upichovací linie

E	A	L	Art. N°	TiAlN	TiN	N (µk20)	HTA	HTiN	HN (µk10)	Art. N°	TiAlN	TiN	N (µk20)	HTA	HTiN	HN (µk10)
1.0	8°	5	761LD-1.0-8°	■	■	■	■	□	■	751RD-1.0-8°	■	■	■	■	□	■
1.0	15°	5	761LD-1.0-15°	■	■	■	■	□	■	751RD-1.0-15°	■	■	■	■	□	■
1.2	8°	5	761LD-1.2-8°	■	■	■				751RD-1.2-8°	■	■	■	■	□	■
1.5	8°	8	761LD-1.5-8°	■	■	■				751RD-1.5-8°	■	■	■	■	■	■
1.5	15°	8	761LD-1.5-15°	■	■	■				751RD-1.5-15°	■	■	■	■	□	■
1.6	8°	8	761LD-1.6-8°	■	■	■				751RD-1.6-8°	■	■	■			
1.8	8°	10	761LD-1.8-8°	■	■	■				751RD-1.8-8°	■	■	■	■	□	■
2.0	8°	10	761LD-2.0-8°	■	■	■				751RD-2.0-8°	■	■	■	■	□	■
2.0	15°	10	761LD-2.0-15°	■	■	■	■	□	■	751RD-2.0-15°	■	■	■	■	□	■
2.5	8°	10	-							751RD-2.5-8°	■	■	■	■	□	■

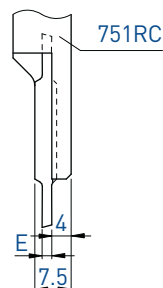
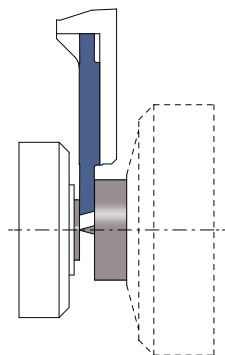


**Cut R**



**L (R)**  
PRAVÁ upichovací linie

E	A	L	Art. N°	TiAlN	TiN	N (µk20)	HTA	HTiN	HN (µk10)
1.6	8°	7.5	751RAS-1.6-8°	■	■	■			
1.6	15°	7.5	751RAS-1.6-15°	■	■	■	■	□	■
2.0	8°	9	751RAS-2.0-8°	■	■	■	■	□	■
2.0	15°	9	751RAS-2.0-15°	■	■	■			
2.5	8°	9	751RAS-2.5-8°	■	■	■			
2.5	15°	9	751RAS-2.5-15°	■	■	■			

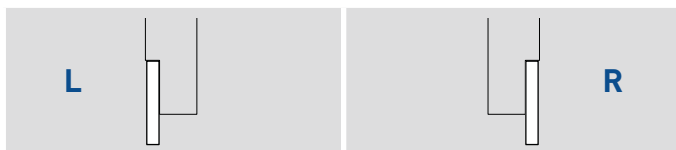
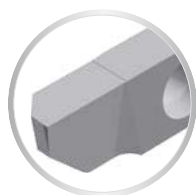
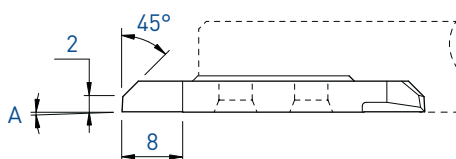
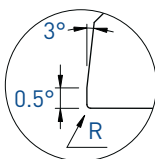
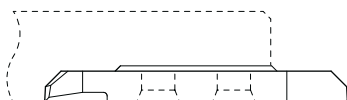
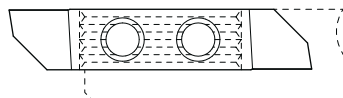
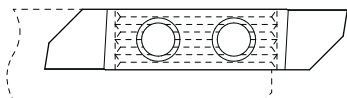


STRANOVÉ SOUSTRUŽENÍ

752 / 762

L

R



			L						R						
A	R	Art. N°	TiAlN	TiN	N (μk20)	HTA	HTiN	HN (μk10)	Art. N°	TiAlN	TiN	N (μk20)	HTA	HTiN	HN (μk10)
0°	0	752	■	■	■	■	□	■	762	■	■	■	■	□	■
0°	0.20	-							762-R20	■	■	■	■	□	■
3°	0	752-3°	■	■	■	■	□	■	762-3°	■	■	■	■	□	■

7XX-XX-B



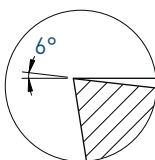
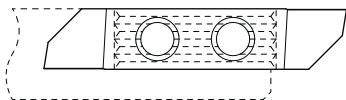
Destičky se způsobem upínání (B) na vyžádání  
Více informací naleznete na stránce 1.03



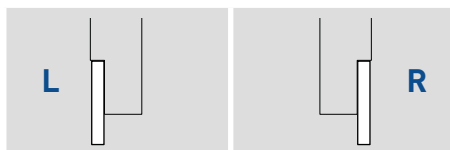
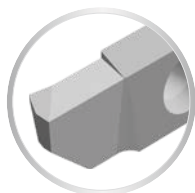
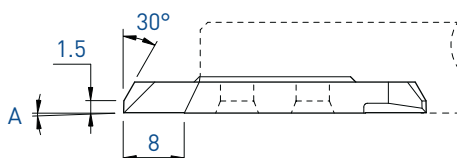
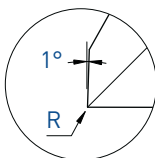
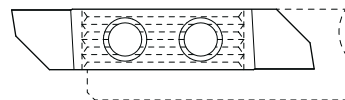
**STRANOVÉ SOUSTRUŽENÍ**

**752PX / 762PX**

**L**



**R**



A	R	Art. N°	TiAlN	TiN	N (μk20)	Art. N°	TiAlN	TiN	N (μk20)
0°	0	752PX	■	■	■	762PX	■	■	■

■ = standardní položka  
 □ = nestandardní položka (závisí na momentální situaci na skladě)

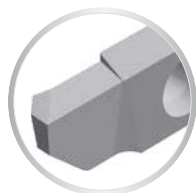
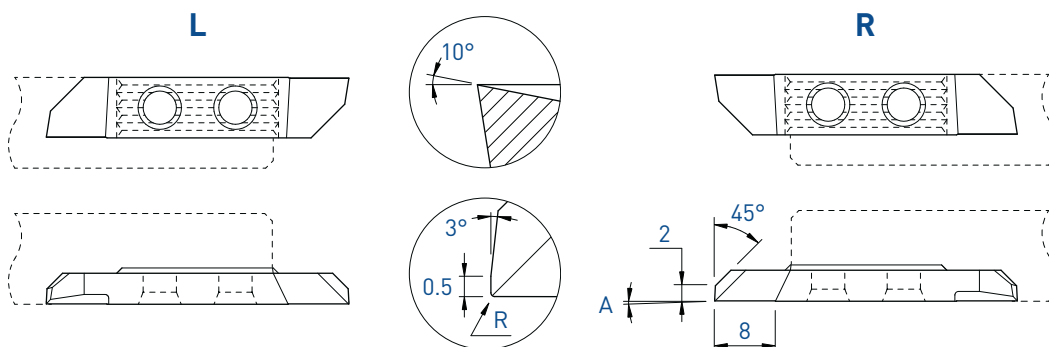
**7XX-XX-B**



Destičky se způsobem upínání (B) na vyžádání  
 Více informací naleznete na stránce 1.03

## STRANOVÉ SOUSTRUŽENÍ

752X / 762X



		L						R							
A	R	Art. N°	TiAlN	TiN	N (μk20)	HTA	HTiN	HN (μk10)	Art. N°	TiAlN	TiN	N (μk20)	HTA	HTiN	HN (μk10)
0°	0	752X	■	■	■	■	■	■	762X	■	■	■	■	■	■
0°	0.20	752X-R20	■	■	■				762X-R20	■	■	■	■	■	■

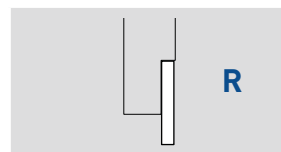
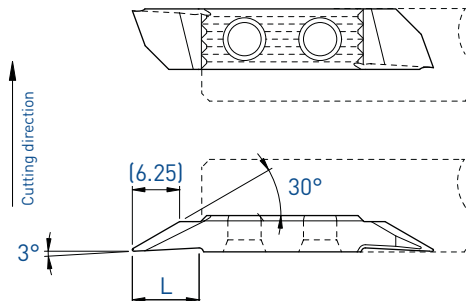
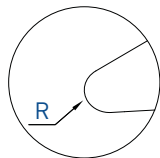
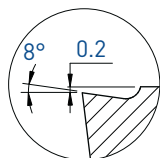
7XX-XX-B



Destičky se způsobem upínání (B) na vyžádání  
Více informací naleznete na stránce 1.03

**STRANOVÉ SOUSTRUŽENÍ**

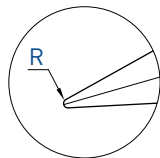
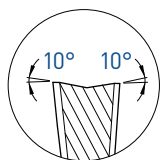
**762VX-800**



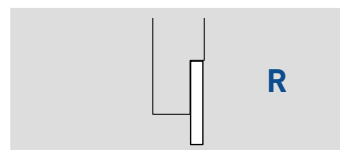
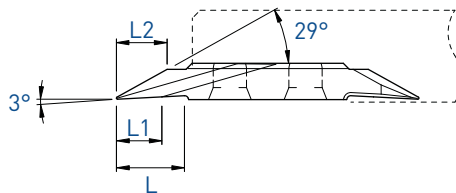
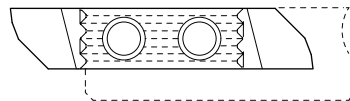
L	R	Art. N°	HTA	HTiN	HN [µk10]
9	0.15	762VX-800-R15	■	■	■

## STRANOVÉ SOUSTRUŽENÍ

762VUX



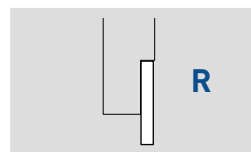
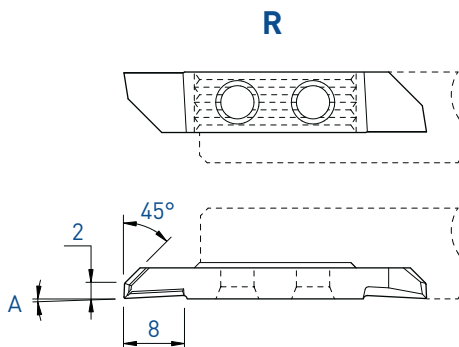
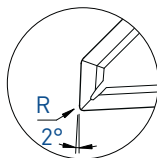
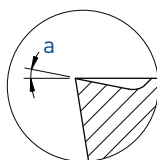
R



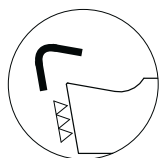
L	L1	L2	R	Art. N°	TiAlN N [μk20]	HTA	HN [μk10]
9	6	6.9	0.08	762VUX10-29°-R08	■ ■	■ ■	
9	6	6.7	0.15	762VUX10-29°-R15	■ ■	■ ■	
9	6	6.1	0.35	762VUX10-29°-R35	■ ■	■ ■	
9	6	4.9	0.75	762VUX10-29°-R75	■ ■	■ ■	

**STRANOVÉ SOUSTRUŽENÍ**

**762ZX**



a	A	R	Art. N°	TiAlN	TiN	N (µk20)
10°	3°	0.08	<b>762ZX10-R08</b>	■	□	
	3°	0.20	<b>762ZX10-R20</b>	■	□	



Zesílená řezná hrana

f min: 0,02 mm/ot.

**7XX-XX-B**



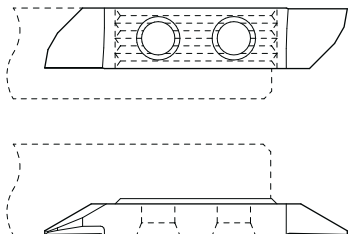
Destičky se způsobem upínání (B) na vyžádání  
Více informací naleznete na stránce 1.03

■ = standardní položka  
□ = nestandardní položka (závisí na momentální situaci na skladě)

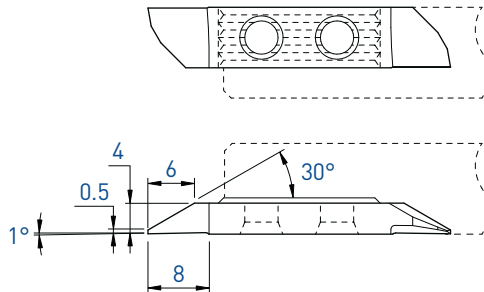
MULTIFUNKČNÍ SOUSTRUŽENÍ

752S / 762S  
753S / 763S

L



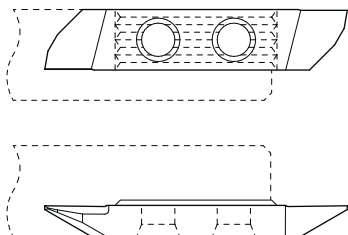
R



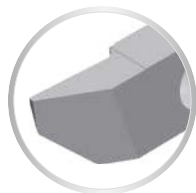
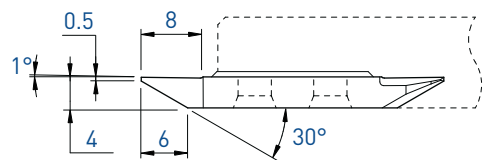
STRANOVÉ soustružení

L						R								
Art. N°	TiAlN	TiN	N (μk20)	HTA	HTiN	HN (μk10)	Art. N°	TiAlN	TiAlX	TiN	N (μk20)	HTA	HTiN	HN (μk10)
752S05	■	■	■	■	□	■	762S05	■	■	■	■	■	■	■

L



R



ZPĚTNÉ soustružení

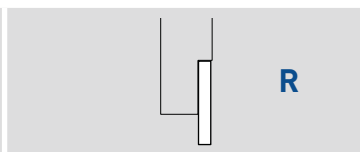
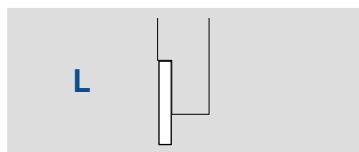
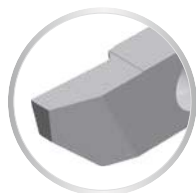
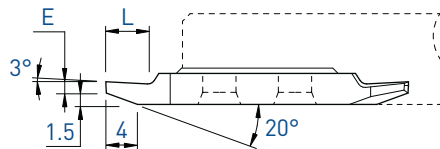
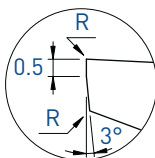
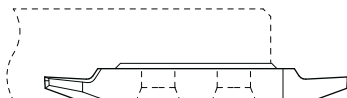
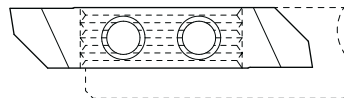
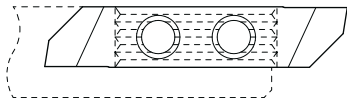
L						R								
Art. N°	TiAlN	TiN	N (μk20)	HTA	HTiN	HN (μk10)	Art. N°	TiAlN	TiAlX	TiN	N (μk20)	HTA	HTiN	HN (μk10)
753S05	■	■	■	■	■	■	763S05	■	■	■	■	■	■	■

**ZPĚTNÉ SOUSTRUŽENÍ**

**753 / 763**

**L**

**R**



E	L	R	Art. N°	TiAlN			HTA		HN [µk(10°)]	Art. N°	TiAlN			HTA		HN [µk(10°)]
				TiN	N [µk(20°)]	HTA	HTiN	TiN			N [µk(20°)]	HTA	HTiN			
1.0	5	0	753-1.0	■	■	■	■	□	■	763-1.0	■	■	■	■	■	■
1.0	5	0.08	753-1.0-R08	■	■	■				763-1.0-R08	■	■	■	■	□	■
1.5	6	0	753-1.5	■	■	■				763-1.5	■	■	■	■	□	■
2.0	7.5	0	753-2.0	■	■	■				763-2.0	■	■	■	■	□	■
2.5	9	0	753-2.5	■	■	■				763-2.5	■	■	■	■	□	■

**7XX-XX-B**

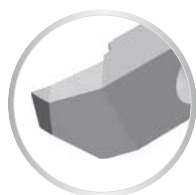
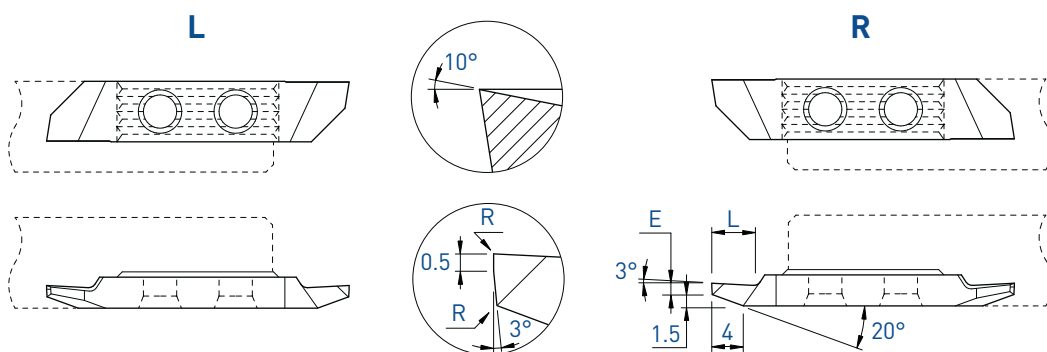


Destičky se způsobem upínání (B) na vyžádání  
Více informací naleznete na stránce 1.03

■ = standardní položka  
□ = nestandardní položka (závisí na momentální situaci na skladě)

## ZPĚTNÉ SOUSTRUŽENÍ

753X / 763X



			L				R									
E	L	R	Art. N°	TiAlN	TiN	N (μk20)	HTA	HTiN	HN (μk10)	Art. N°	TiAlN	TiN	N (μk20)	HTA	HTiN	HN (μk10)
1.0	5	0	753X-1.0	■	■	■				763X-1.0	■	■	■	■	□	■
1.0	5	0.08	753X-1.0-R08	■	■	■	■	□	■	763X-1.0-R08	■	■	■	■	□	■
1.0	5	0.20	753X-1.0-R20	■	■	■				763X-1.0-R20	■	■	■			
1.5	6	0	753X-1.5	■	■	■				763X-1.5	■	■	■	■	□	■
1.5	6	0.20	753X-1.5-R20	■	■	■				763X-1.5-R20	■	■	■			
2.0	7.5	0	753X-2.0	■	■	■				763X-2.0	■	■	■			
2.0	7.5	0.20	753X-2.0-R20	■	■	■				763X-2.0-R20	■	■	■			
2.5	9	0	753X-2.5	■	■	■				763X-2.5	■	■	■			
2.5	9	0.20	753X-2.5-R20	■	■	■				763X-2.5-R20	■	■	■			

7XX-XX-B

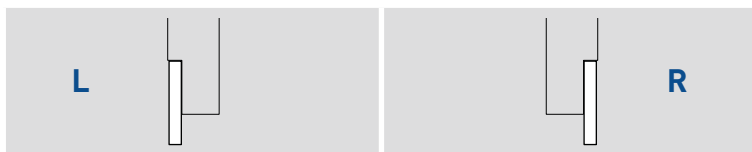
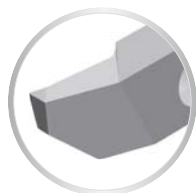
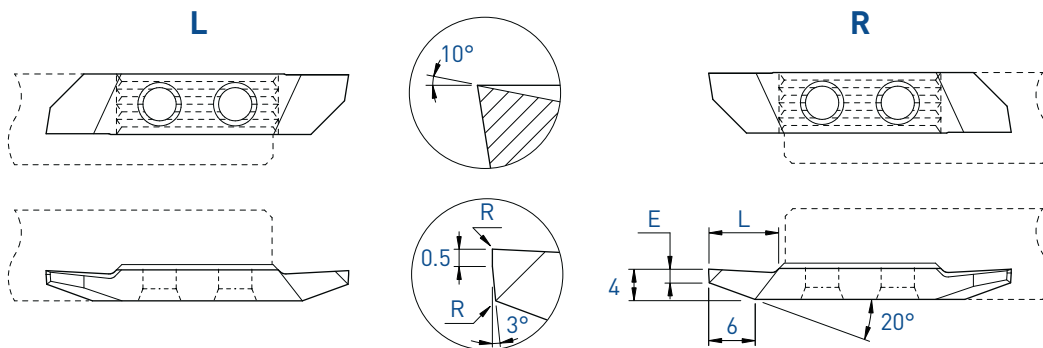


Destičky se způsobem upínání (B) na vyžádání  
Více informací naleznete na stránce 1.03



**ZPĚTNÉ SOUSTRUŽENÍ**

**753XS / 763XS**



			L				R									
E	L	R	Art. N°	TiAlN	TiN	N (µk20)	HTA	HTiN	HN (µk10)	Art. N°	TiAlN	TiN	N (µk20)	HTA	HTiN	HN (µk10)
1.8	9	0	753XS-1.8	■	■	■				763XS-1.8	■	■	■	■	□	■
1.8	9	0.20	753XS-1.8-R20	■	■	■				763XS-1.8-R20	■	■	■			

**7XX-XX-B**

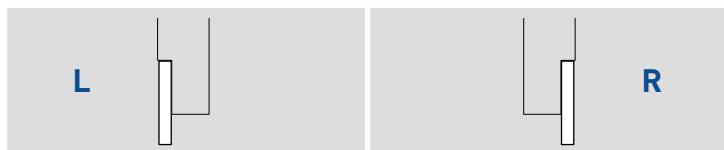
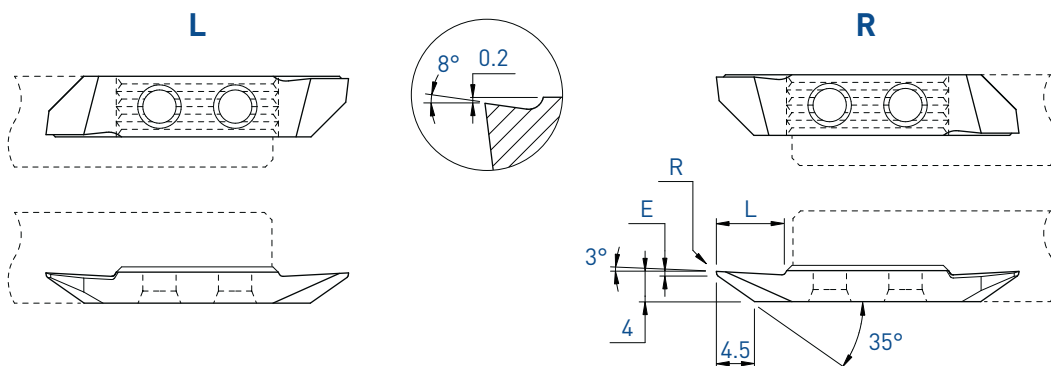


Destičky se způsobem upínání (B) na vyžádání  
Více informací naleznete na stránce 1.03

■ = standardní položka  
□ = nestandardní položka (závisí na momentální situaci na skladě)

ZPĚTNÉ SOUSTRUŽENÍ

753VX-8° / 763VX-8°



E	L	R	Art. N°	L			R								
				TiAlN	TiN	N (µk20)	HTA	HTiN	HN (µk10)	Art. N°	TiAlN	TiN	N (µk20)	HTA	HTiN
~ 1.0	9	0	753VX-8°	■	■	■			763VX-8°	■	■	■	■	■	■
~ 1.0	9	0.08	753VX-8°-R08	■	■	■			763VX-8°-R08	■	■	■	■	□	■
~ 1.0	9	0.20	-						763VX-8°-R20	■	■	■			

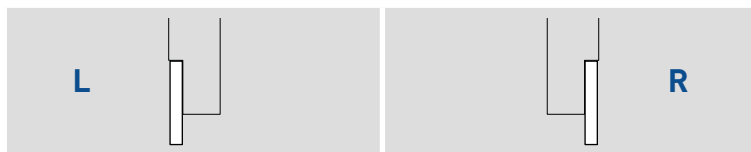
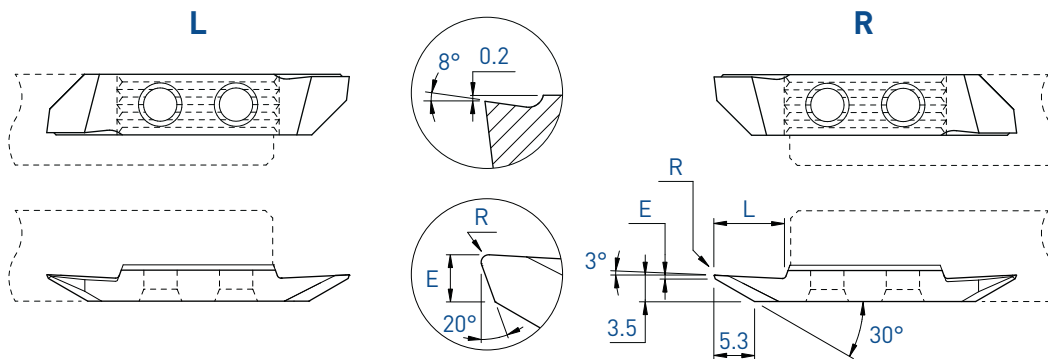
7XX-XX-B



Destičky se způsobem upínání (B) na vyžádání  
Více informací naleznete na stránce 1.03

**ZPĚTNÉ SOUSTRUŽENÍ**

**753VX-805 / 763VX-805**



E	L	R	Art. N°	TiAlN	TiN	N (µk20)	HTA	HTiN	HN (µk10)	Art. N°	TiAlN	TiN	N (µk20)	HTA	HTiN	HN (µk10)
0.5	9	0.08	<b>753VX-805-R08</b>	■	■	■	■	□	■	<b>763VX-805-R08</b>	■	■	■	■	□	■

**7XX-XX-B**

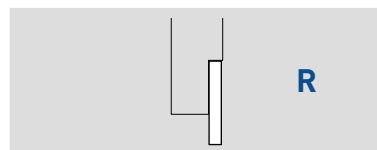
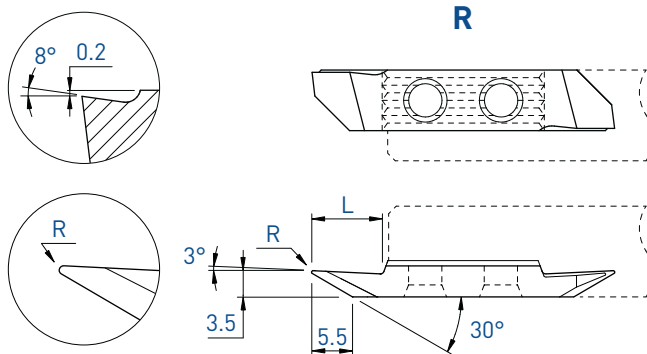


Destičky se způsobem upínání (B) na vyžádání  
Více informací naleznete na stránce 1.03

■ = standardní položka  
□ = nestandardní položka (závisí na momentální situaci na skladě)

## ZPĚTNÉ SOUSTRUŽENÍ

763VX-800



L	R	Art. N°	TiAlN	TiN	N (μk20)	HTA	HTiN	HN (μk10)
9	0.08	763VX-800-R08	■	■	■	■	□	■
9	0.20	763VX-800-R20	■	■	■	■	□	■

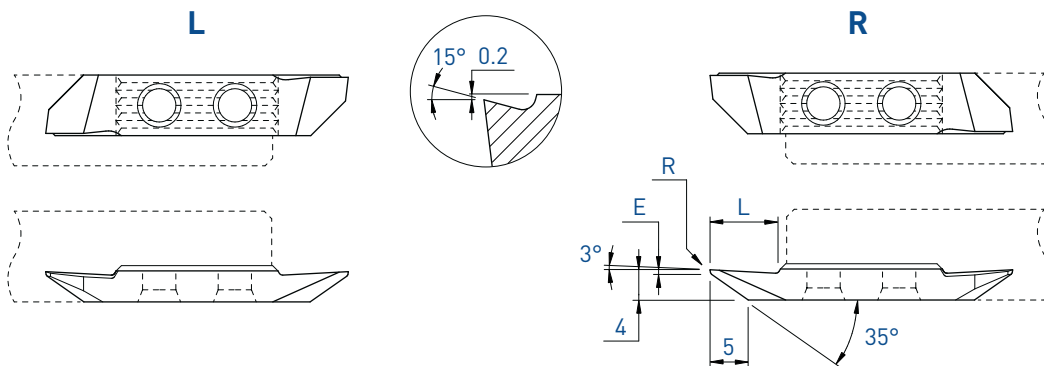
7XX-XX-B



Destičky se způsobem upínání (B) na vyžádání  
Více informací naleznete na stránce 1.03

**ZPĚTNÉ SOUSTRUŽENÍ**

**753VX-15° / 763VX-15°**



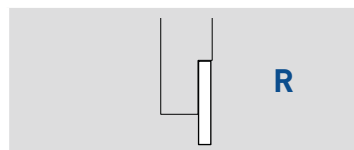
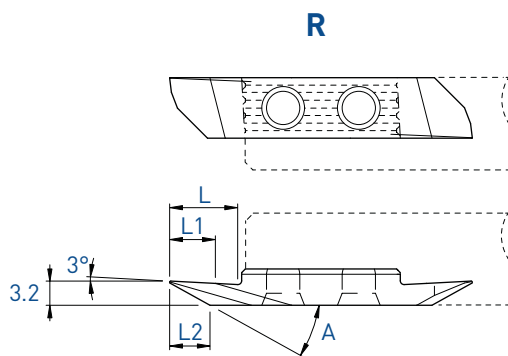
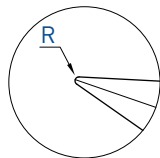
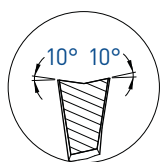
			L				R									
E	L	R	Art. N°	TiAlN	TiN	N (μk20)	HTA	HTiN	HN (μk10)	Art. N°	TiAlN	TiN	N (μk20)	HTA	HTiN	HN (μk10)
0.6	9	0	753VX-15°	■	■	■				763VX-15°	■	■	■	■	□	■
0.6	9	0.08	753VX-15°-R08	■	■	■				763VX-15°-R08	■	■	■	■	□	■

**7XX-XX-B**



Destičky se způsobem upínání (B) na vyžádání  
Více informací naleznete na stránce 1.03

■ = standardní položka  
□ = nestandardní položka (závisí na momentální situaci na skladě)



L	L1	L2	A	R	Art. N°	Ti/AlN	N [μk20]	HTA	HN [μk10]
9	6	5.5	29	0.08	<b>763VUX10-29°-R08</b>	■	■	■	■
9	6	5.3	29	0.15	<b>763VUX10-29°-R15</b>	■	■	■	■
9	6	4.7	29	0.35	<b>763VUX10-29°-R35</b>	■	■	■	■
9	6	3.6	29	0.75	<b>763VUX10-29°-R75</b>	■	■	■	■
9	6	4.2	35	0.15	<b>763VUX10-35°-R15</b>	■	■	■	■
9	6	3.8	35	0.35	<b>763VUX10-35°-R35</b>	■	■	■	■

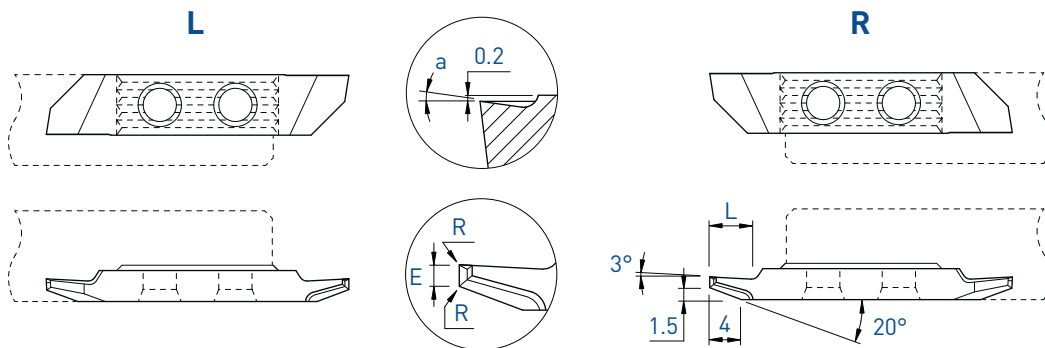
7XX-XX-B



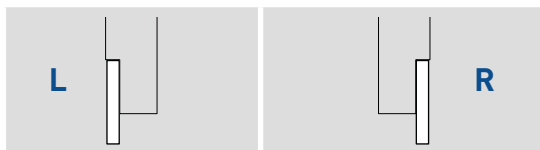
Destičky se způsobem upínání (B) na vyžádání  
Více informací naleznete na stránce 1.03

**ZPĚTNÉ SOUSTRUŽENÍ**

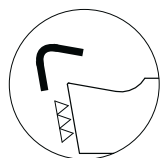
**753ZX / 763ZX**



Lepší utváření třísek



a	E	L	R	Art. N°	TiAlN	TiN	N (μm20)	Art. N°	TiAlN	TiN	N (μm20)
10°	1.0	5	0.01	753ZX10-1.0	■	□		763ZX10-1.0	■	■	
	1.0	5	0.08	-				763ZX10-1.0-R08	■	■	
	1.0	5	0.20	-				763ZX10-1.0-R20	■	■	



Zesílená řezná hrana

f min: 0,02 mm/ot.

**7XX-XX-B**

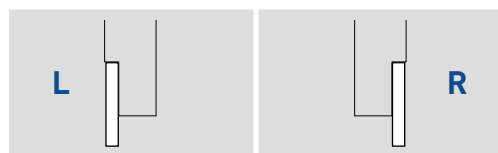
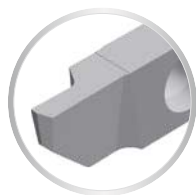
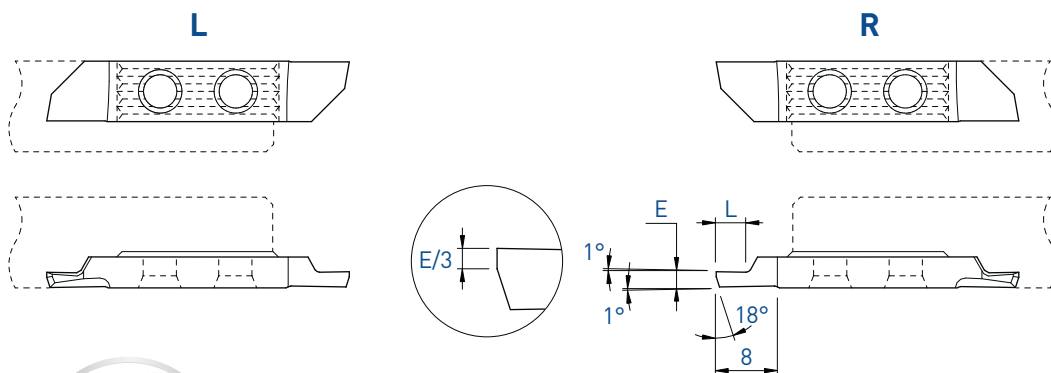


Destičky se způsobem upínání (B) na vyžádání  
Více informací naleznete na stránce 1.03

■ = standardní položka  
□ = nestandardní položka (závisí na momentální situaci na skladě)

## ZPĚTNÉ SOUSTRUŽENÍ + PŘEDUPÍCHNUTÍ

753P / 763P



E	L	Art. N°	TiAlN	TiN	N (μk20)	Art. N°	TiAlN	TiN	N (μk20)
1.5	3	753P-1.5	■	■	■	763P-1.5	■	■	■
1.8	3.5	753P-1.8	■	■	■	763P-1.8	■	■	■
2.0	4	753P-2.0	■	■	■	763P-2.0	■	■	■
2.2	4.5	753P-2.2	■	■	■	763P-2.2	■	■	■
2.5	5	753P-2.5	■	■	■	763P-2.5	■	■	■
3.0	6	753P-3.0	■	■	■	763P-3.0	■	■	■

7XX-XX-B

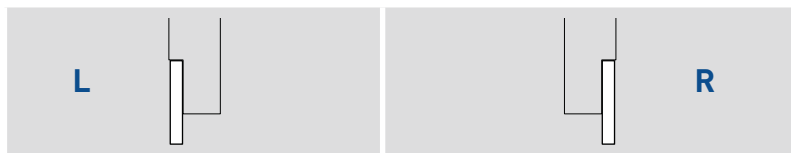
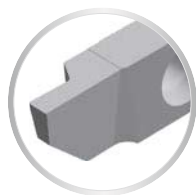
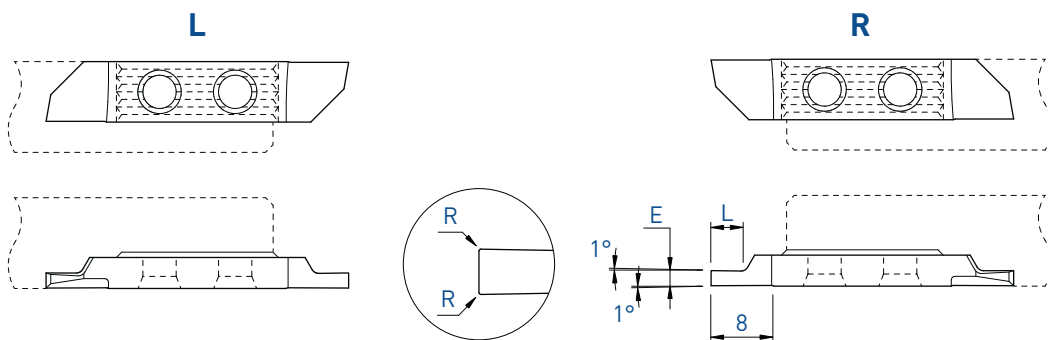


Destičky se způsobem upínání (B) na vyžádání  
Více informací naleznete na stránce 1.03



ZAPICHOVÁNÍ A SOUSTRUŽENÍ

754 / 764



E	L	R	Art. N°	TiAlN	TiN	N (µk20)	HTA	HTiN	HN (µk10)	Art. N°	TiAlN	TiAlX	TiN	N (µk20)	HTA	HTiN	HN (µk10)
0.5	1.5	0	754-0.5	■	■	■				764-0.5	■	■	■	■	■	■	■
0.75	2	0	754-0.75	■	■	■				764-0.75	■	■	■	■	■	■	■
0.8	2	0	-							764-0.8	■	■	■	■	■	□	■
0.95	3	0	754-0.95	■	■	■	■	□	■	764-0.95	■	■	■	■	■	■	■
1.0	2.5	0	754-1.0	■	■	■	■	□	■	764-1.0	■	■	■	■	■	■	■
1.0	2.5	0.08	754-1.0-R08	■	■	■	■	□	■	764-1.0-R08	■	■	■	■	■	□	■
1.2	3	0	754-1.2	■	■	■	■			764-1.2	■	■	■	■	■	□	■
1.5	3	0	754-1.5	■	■	■	■	□	■	764-1.5	■	■	■	■	■	■	■
1.5	3	0.08	754-1.5-R08	■	■	■	■	□	■	764-1.5-R08	■	■	■	■	■	□	■
1.5	3	0.15	-							764-1.5-R15	■	■	□	■	■	■	■
1.5	3	0.20	-							764-1.5-R20	■	■	■	■	■	□	■
1.8	4	0	754-1.8	■	■	■	■			764-1.8	■	■	■	■	■	■	■
2.0	4	0	754-2.0	■	■	■	■	□	■	764-2.0	■	■	■	■	■	■	■
2.0	4	0.08	754-2.0-R08	■	■	■	■	□	■	764-2.0-R08	■	■	■	■	■	□	■
2.0	4	0.15	-							764-2.0-R15	■	■	□	■	■	■	■
2.0	4	0.20	754-2.0-R20	■	■	■	■			764-2.0-R20	■	■	■	■	■	□	■
2.5	6	0	754-2.5	■	■	■	■			764-2.5	■	■	■	■	■	□	■
2.5	6	0.15	-							764-2.5-R15	■	■	□	■	■	■	■
2.5	6	0.20	-							764-2.5-R20	■	■	■	■	■	□	■
3.0	6	0	754-3.0	■	■	■	■	□	■	764-3.0	■	■	■	■	■	□	■
3.0	6	0.08	754-3.0-R08	■	■	■	■			764-3.0-R08	■	■	■	■	■	□	■
3.0	6	0.15	-							764-3.0-R15	■	■	□	■	■	■	■
3.0	6	0.20	754-3.0-R20	■	■	■	■	□	■	764-3.0-R20	■	■	■	■	■	■	■
4.0	8	0	754-4.0	■	■	■	■	■	■	764-4.0	■	■	■	■	■	□	■

■ = standardní položka  
□ = nestandardní položka (závisí na momentální situaci na skladě)

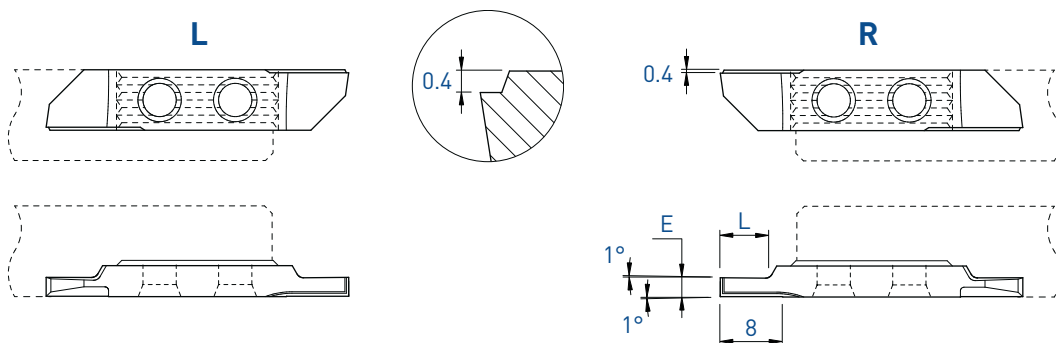
7XX-XX-B



Destičky se způsobem upínání (B) na vyžádání  
Více informací naleznete na stránce 1.03

## ZAPICHOVÁNÍ A SOUSTRUŽENÍ

754VS / 764VS



		L						R							
E	L	Art. N°	TiAlN	TiN	N (μk20)	HTA	HTiN	HN (μk10)	Art. N°	TiAlN	TiN	N (μk20)	HTA	HTiN	HN (μk10)
1.0	2	754VS-1.0	■	■	■				764VS-1.0	■	■	■			
1.2	2.5	754VS-1.2	■	■	■		□	■	764VS-1.2	■	■	■			
1.5	3	754VS-1.5	■	■	■				764VS-1.5	■	■	■			
2.0	4	754VS-2.0	■	■	■				764VS-2.0	■	■	■			
2.5	6	754VS-2.5	■	■	■				764VS-2.5	■	■	■	■	□	■
3.0	6	754VS-3.0	■	■	■				764VS-3.0	■	■	■			

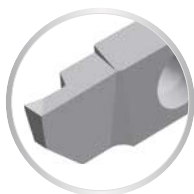
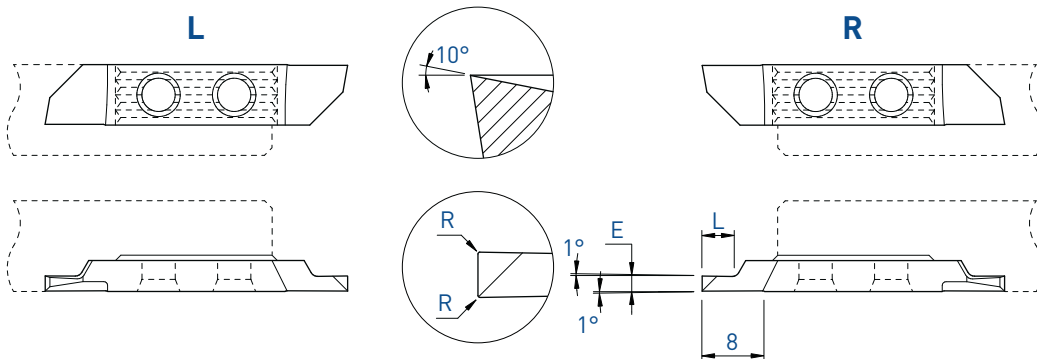
7XX-XX-B



Destičky se způsobem upínání (B) na vyžádání  
Více informací naleznete na stránce 1.03

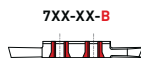
**ZAPICHOVÁNÍ A SOUSTRUŽENÍ**

**754X / 764X**



E	L	R	Art. N°	TiAlN	TiN	N (µk20)	HTA	HTiN	HN (µk10)	Art. N°	TiAlN	TiAlX	LOX	TiN	N (µk20)	HTA	HTiN	HN (µk10)
1.0	2.5	0	754X-1.0	■	■	■	■	■	■	764X-1.0	■	■	■	■	■	■	□	■
1.0	2.5	0.08	754X-1.0-R08	■	■	■	■	□	■	764X-1.0-R08	■	■	■	■	■	■	□	■
1.0	2.5	0.20	-							764X-1.0-R20	■	■	■	■	■			
1.2	3	0	754X-1.2	■	■	■				764X-1.2	■	■	■	■	■		□	■
1.2	3	0.08	-							764X-1.2-R08	■	■	■	■	■			
1.5	3	0	754X-1.5	■	■	■		□	■	764X-1.5	■	■	■	■	■		■	■
1.5	3	0.08	754X-1.5-R08	■	■	■		□	■	764X-1.5-R08	■	■	■	■	■		□	■
1.5	3	0.15	-							764X-1.5-R15	■	■	■	□	■		■	■
1.5	3	0.20	754X-1.5-R20	■	■	■				764X-1.5-R20	■	■	■	■	■		■	■
1.8	4	0	754X-1.8	■	■	■				764X-1.8	■	■	■	■	■		□	■
1.8	4	0.20	-							764X-1.8-R20	■	■	■	■	■			
2.0	4	0	754X-2.0	■	■	■		□	■	764X-2.0	■	■	■	■	■		■	■
2.0	4	0.08	754X-2.0-R08	■	■	■		□	■	764X-2.0-R08	■	■	■	■	■		□	■
2.0	4	0.15	-							764X-2.0-R15	■	■	■	□	■		■	■
2.0	4	0.20	754X-2.0-R20	■	■	■		□	■	764X-2.0-R20	■	■	■	■	■		□	■
2.0	4	0.35	-							764X-2.0-R35	■	■	■	□	■		■	■
2.5	6	0	754X-2.5	■	■	■			■	764X-2.5	■	■	■	■	■		■	■
2.5	6	0.15	-							764X-2.5-R15	■	■	■	□	■		■	■
2.5	6	0.20	754X-2.5-R20	■	■	■		□	■	764X-2.5-R20	■	■	■	■	■		□	■
2.5	6	0.35	-							764X-2.5-R35	■	■	■	□	■		■	■
3.0	6	0	754X-3.0	■	■	■				764X-3.0	■	■	■	■	■		□	■
3.0	6	0.08	754X-3.0-R08	■	■	■				764X-3.0-R08	■	■	■	■	■		□	■
3.0	6	0.15	-							764X-3.0-R15	■	■	■	□	■		■	■
3.0	6	0.20	754X-3.0-R20	■	■	■				764X-3.0-R20	■	■	■	■	■		□	■
3.0	6	0.35	-							764X-3.0-R35	■	■	■	□	■		■	■
4.0	8	0	754X-4.0	■	■	■				764X-4.0	■	■	■	■	■		□	■
4.0	8	0.20	754X-4.0-R20	■	■	■				764X-4.0-R20	■	■	■	■	■		□	■
4.0	8	0.35	-							764X-4.0-R35	■	■	■	□	■		■	■

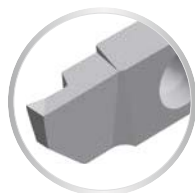
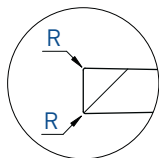
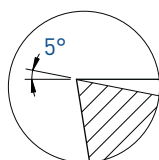
■ = standardní položka  
□ = nestandardní položka (závisí na momentální situaci na skladě)



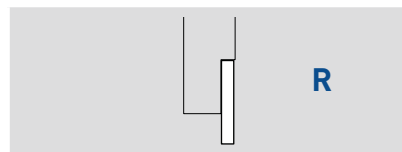
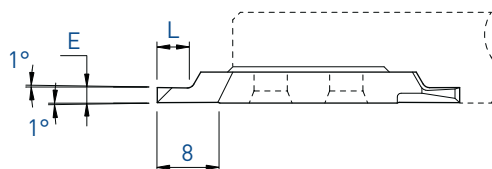
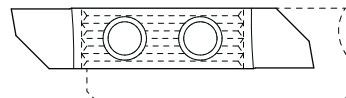
Destičky se způsobem upínání (B) na vyžádání  
Více informací naleznete na stránce 1.03

## ZAPICHOVÁNÍ A SOUSTRUŽENÍ

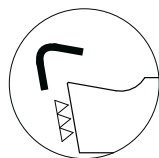
764X5-EP



R



E	L	R	Art. N°	TiAlN	TiAlX	LoX	TiN	N (μm20)
1.5	3	0.08	764X5-1.5-R08-EP	■	■	■	■	■
2.0	4	0.08	764X5-2.0-R08-EP	■	■	■	■	■
2.5	6	0.08	764X5-2.5-R08-EP	■	■	■	■	■
2.5	6	0.15	764X5-2.5-R15-EP	■	■	■	■	■
3.0	6	0.08	764X5-3.0-R08-EP	■	■	■	■	■
3.0	6	0.15	764X5-3.0-R15-EP	■	■	■	■	■
4.0	8	0.15	764X5-4.0-R15-EP	■	■	■	■	■
4.0	8	0.35	764X5-4.0-R35-EP	■	■	■	■	■

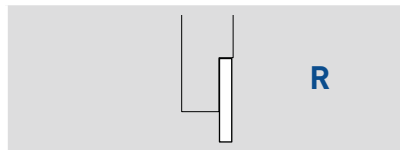
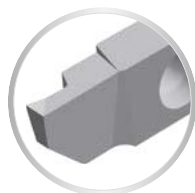
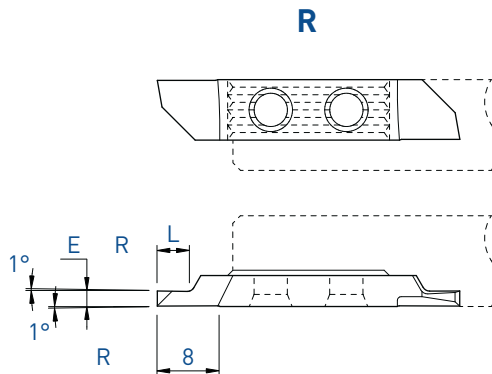
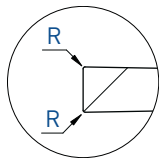
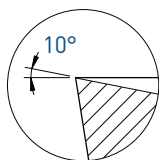


Zesílená řezná hrana

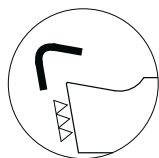
7XX-XX-B



Destičky se způsobem upínání (B) na vyžádání  
Více informací naleznete na stránce 1.03



E	L	R	Art. N°	TiAlN	TiAlX	LoX	TiN	N (μm20)
1.5	3	0.08	<b>764X10-1.5-R08-EP</b>	■	■	■	■	■
2.0	4	0.08	<b>764X10-2.0-R08-EP</b>	■	■	■	■	■
2.5	6	0.08	<b>764X10-2.5-R08-EP</b>	■	■	■	■	■
2.5	6	0.15	<b>764X10-2.5-R15-EP</b>	■	■	■	■	■
3.0	6	0.08	<b>764X10-3.0-R08-EP</b>	■	■	■	■	■
3.0	6	0.15	<b>764X10-3.0-R15-EP</b>	■	■	■	■	■
4.0	8	0.15	<b>764X10-4.0-R15-EP</b>	■	■	■	■	■
4.0	8	0.35	<b>764X10-4.0-R35-EP</b>	■	■	■	■	■



Zesílená řezná hrana

**7XX-XX-B**

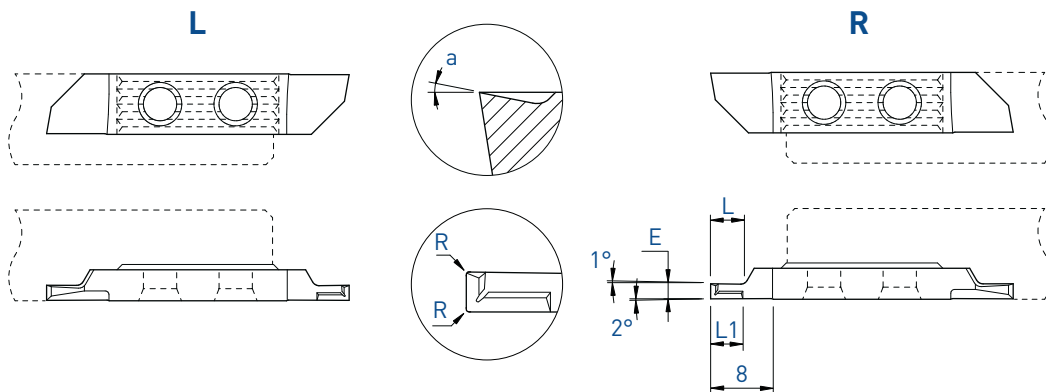


Destičky se způsobem upínání (B) na vyžádání  
Více informací naleznete na stránce 1.03

■ = standardní položka  
□ = nestandardní položka (závisí na momentální situaci na skladě)

# ZAPICHOVÁNÍ A SOUSTRUŽENÍ

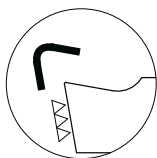
## 754ZX / 764ZX



Lepší utváření třísky

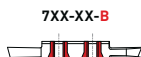


a	E	L	L1	R	Art. N°	TiAIN	TiN	N (µk20)	HTA	HAS	HTiN	HN (µk10)	Art. N°	TiAIN	TiAlX	TiN	N (µk20)	HTA	HAS	HTiN	HN (µk10)	
10°	1.5	4	4	0.03	754ZX10-1.5-R03	■	□						764ZX10-1.5-R03	■	■	■						
	1.5	4	4	0.08	754ZX10-1.5-R08	■	□						764ZX10-1.5-R08	■	■	■						
	2.0	4	4	0.08	754ZX10-2.0-R08	■	□						764ZX10-2.0-R08	■	■	■						
	2.0	4	4	0.20	-								764ZX10-2.0-R20	■	■	□						
	2.5	5	5	0.08	754ZX10-2.5-R08	■	■						764ZX10-2.5-R08	■	■	■						
	2.5	5	5	0.20	-								764ZX10-2.5-R20	■	■	■						
	3.0	6	6	0.08	754ZX10-3.0-R08	■	□						764ZX10-3.0-R08	■	■	■						
	3.0	6	6	0.20	-								764ZX10-3.0-R20	■	■	■						
25°	2.0	4	4	0.08	-								764ZX25-2.0-R08					■	■	□		
	2.0	4	4	0.20	-								764ZX25-2.0-R20					■	■	□		
	2.5	5	5	0.08	-								764ZX25-2.5-R08					■	■	□		
	2.5	5	5	0.20	-								764ZX25-2.5-R20					■	■	□		



Zesílená rezná hrana

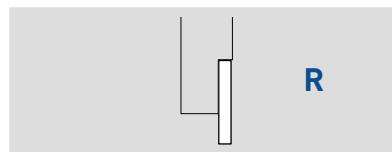
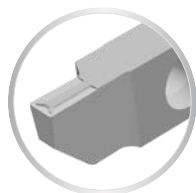
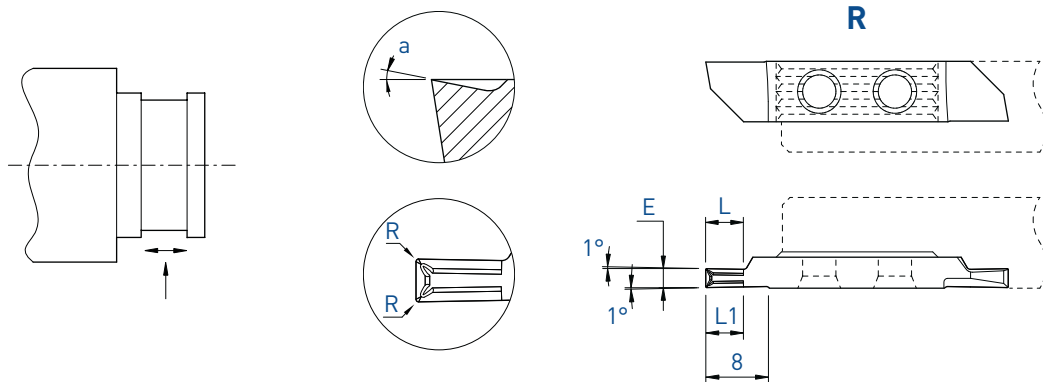
f min: 0,02 mm/ot.



Destičky se způsobem upínání (B) na vyžádání  
Více informací naleznete na stránce 1.03

**ZAPICHOVÁNÍ A SOUSTRUŽENÍ**

**764ZXB**



a	E	L	L1	R	Art. N°	TiAlN	TiAlX	LoX	TiN	N (μm20)
10°	1.5	4	4	0.08	764ZXB10-1.5-R08	■	■	■	□	
	2.0	4	4	0.08	764ZXB10-2.0-R08	■	■	■	□	
	2.0	4	4	0.15	764ZXB10-2.0-R15	■	■	■	□	
	2.0	4	4	0.35	764ZXB10-2.0-R35	■	■	■	□	
	2.5	5	5	0.08	764ZXB10-2.5-R08	■	■	■	□	
	2.5	5	5	0.15	764ZXB10-2.5-R15	■	■	■	□	
	2.5	5	5	0.35	764ZXB10-2.5-R35	■	■	■	□	
	3.0	6	6	0.08	764ZXB10-3.0-R08	■	■	■	□	
	3.0	6	6	0.15	764ZXB10-3.0-R15	■	■	■	□	
	3.0	6	6	0.35	764ZXB10-3.0-R35	■	■	■	□	

**7XX-XX-B**

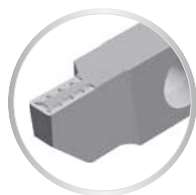
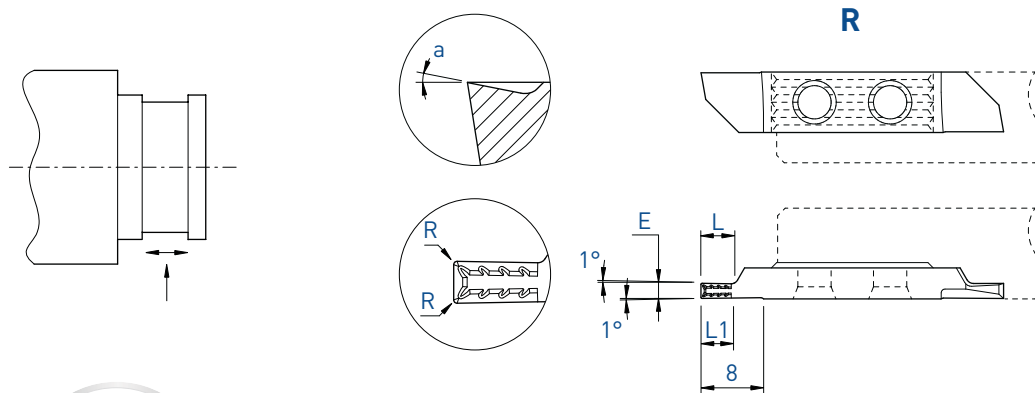


Destičky se způsobem upínání (B) na vyžádání  
Více informací naleznete na stránce 1.03

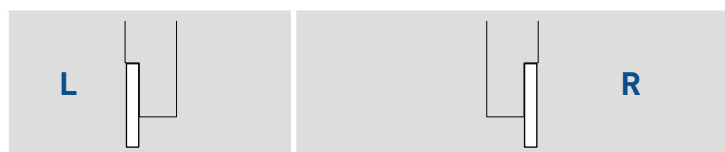
■ = standardní položka  
□ = nestandardní položka (závisí na momentální situaci na skladě)

## ZAPICHOVÁNÍ A SOUSTRUŽENÍ

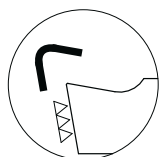
## 754ZXT / 764ZXT



Lepší utváření třísky



a	E	L	L1	R	Art. N°	L			R				HTA	HN (μk10)	
						TiAlN	TiN	N (μk20)	Art. N°	TiAlN	TiAlX	LOX			TiN
10°	1.5	4	4	0.03	-				764ZXT10-1.5-R03	■	■	■	□		
	1.5	4	4	0.08	754ZXT10-1.5-R08	■	□		764ZXT10-1.5-R08	■	■	■	□		
	1.5	4	4	0.20	754ZXT10-1.5-R20	■			-						
	2.0	4	4	0.08	754ZXT10-2.0-R08	■	□		764ZXT10-2.0-R08	■	■	■	□		
	2.0	4	4	0.20	754ZXT10-2.0-R20	■			764ZXT10-2.0-R20	■	■	■	□		
	2.0	4	4	0.40	-				764ZXT10-2.0-R40	■	■	■			
	2.5	5	5	0.08	754ZXT10-2.5-R08	■	□		764ZXT10-2.5-R08	■	■	■	□		
	2.5	5	5	0.20	754ZXT10-2.5-R20	■			764ZXT10-2.5-R20	■	■	■	□		
	2.5	5	5	0.40	-				764ZXT10-2.5-R40	■	■	■			
	3.0	6	6	0.08	754ZXT10-3.0-R08	■	□		764ZXT10-3.0-R08	■	■	■	□		
	3.0	6	6	0.20	-				764ZXT10-3.0-R20	■	■	■	□	■	
	3.0	6	6	0.40	-				764ZXT10-3.0-R40	■	■	■	□		
	4.0	8	8	0.20	-				764ZXT10-4.0-R20	■	■	■	□		
	4.0	8	8	0.40	-				764ZXT10-4.0-R40	■	■	■	□		
4.0	8	8	0.80	-				764ZXT10-4.0-R80	■	■	■				



Zesílená řezná hrana

f min: 0,02 mm/ot.

7XX-XX-B

Destičky se způsobem upínání (B) na vyžádání  
Více informací naleznete na stránce 1.03

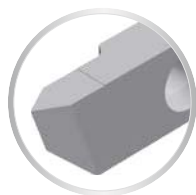
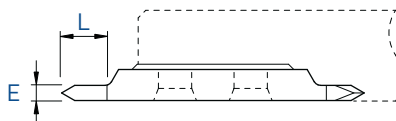
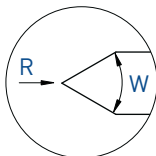
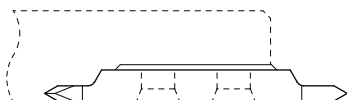
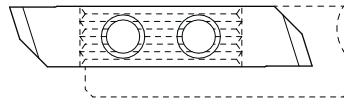
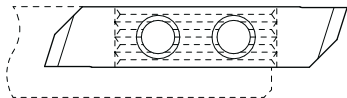


**SOUSTRUŽENÍ ZÁVITŮ**

**756 / 766**

**L**

**R**



Částečný profil



W	E	L	R	L					R									
				Art. N°	TiAlN	TiN	N (μk20)	HTA	HTiN	HN (μk10)	Art. N°	TiAlN	TiN	N (μk20)	HTA	HTiN	HN (μk10)	
60°	2.0	6	-	756-60-2.0	■	■	■					766-60-2.0	■	■	■			
60°	2.0	6	0.02	756-60-2.0-R02	■	■	■	■	□	■		766-60-2.0-R02	■	■	■	■	□	■
60°	3.0	8	-	756-60-3.0	■	■	■					766-60-3.0	■	■	■			
60°	3.0	8	0.02	756-60-3.0-R02	■	■	■	■	□	■		766-60-3.0-R02	■	■	■	■	□	■
55°	2.0	6	-	756-55-2.0	■	■	■					766-55-2.0	■	■	■			
55°	2.0	6	0.02	756-55-2.0-R02	■	■	■					766-55-2.0-R02	■	■	■			
55°	3.0	8	-	756-55-3.0	■	■	■					766-55-3.0	■	■	■			
55°	3.0	8	0.02	756-55-3.0-R02	■	■	■					766-55-3.0-R02	■	■	■			

7XX-XX-B



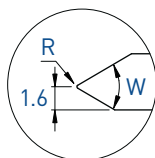
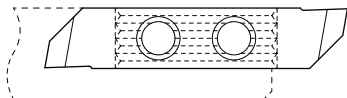
Destičky se způsobem upínání (B) na vyžádání  
Více informací naleznete na stránce 1.03

■ = standardní položka  
□ = nestandardní položka (závisí na momentální situaci na skladě)

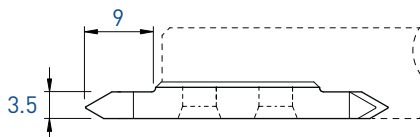
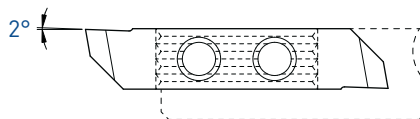
## SOUSTRUŽENÍ ZÁVITŮ

756-AG60° / 766-AG60°  
756-G60° / 766-G60°

L



R



Částečný profil

L

R

W	R	Pas Steigung Pitch P	L			R				
			Art. N°	TiAlN	TiN	N (μk20)	Art. N°	TiAlN	TiN	N (μk20)
60°	0.06	0.50-1.50	756-AG60°	■	■	■	766-AG60°	■	■	■
60°	0.20	1.75-3.00	756-G60°	■	■	■	766-G60°	■	■	■

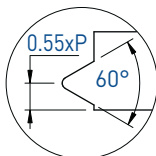
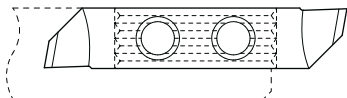
7XX-XX-B

Destičky se způsobem upínání (B) na vyžádání  
Více informací naleznete na stránce 1.03

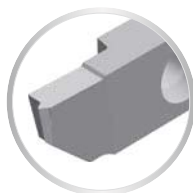
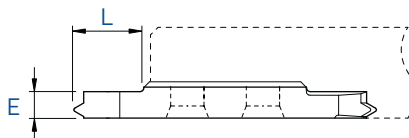
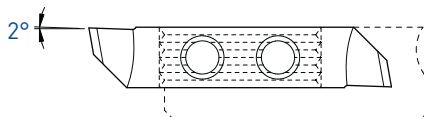
**SOUSTRUŽENÍ ZÁVITŮ**

**756-M / 766-M**

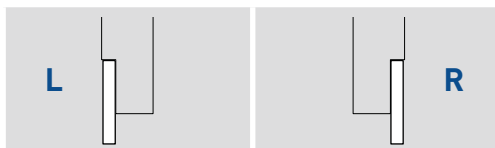
**L**



**R**



Metrický plný profil



E	L	Pas Steigung Pitch P	L			R				
			Art. N°	TiAIN	TiN	N (µk20)	Art. N°	TiAIN	TiN	N (µk20)
2.5	8	0.80	<b>756-M-0.80</b>	■	■	■	<b>766-M-0.80</b>	■	■	■
2.5	8	1.00	<b>756-M-1.00</b>	■	■	■	<b>766-M-1.00</b>	■	■	■
2.5	8	1.25	<b>756-M-1.25</b>	■	■	■	<b>766-M-1.25</b>	■	■	■
3.5	9	1.50	<b>756-M-1.50</b>	■	■	■	<b>766-M-1.50</b>	■	■	■
3.5	9	1.75	<b>756-M-1.75</b>	■	■	■	<b>766-M-1.75</b>	■	■	■
3.5	9	2.00	<b>756-M-2.00</b>	■	■	■	<b>766-M-2.00</b>	■	■	■

Menší stoupání naleznete na stránce 1.65

**7XX-XX-B**



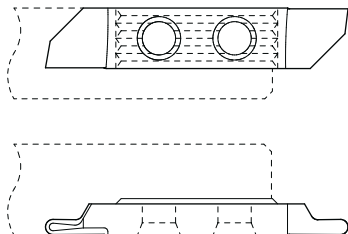
Destičky se způsobem upínání (B) na vyžádání  
Více informací naleznete na stránce 1.03

- = standardní položka
- = nestandardní položka (závisí na momentální situaci na skladě)

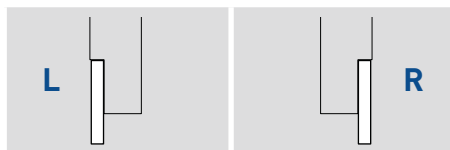
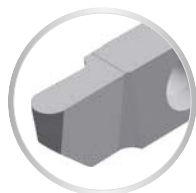
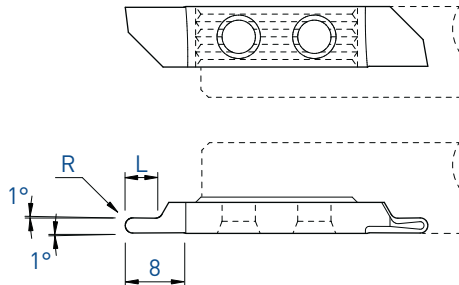
RÁDIUSOVÉ DESTIČKY

757 / 767

L



R



R	L	Art. N°	L			R			
			TiAIN	TiN	N (μk20)	Art. N°	TiAIN	TiN	N (μk20)
0.5	2.5	757-R0.5	■	■	■	767-R0.5	■	■	■
1.0	4	757-R1.0	■	■	■	767-R1.0	■	■	■
1.5	6	757-R1.5	■	■	■	767-R1.5	■	■	■
2.0	8	757-R2.0	■	■	■	767-R2.0	■	■	■

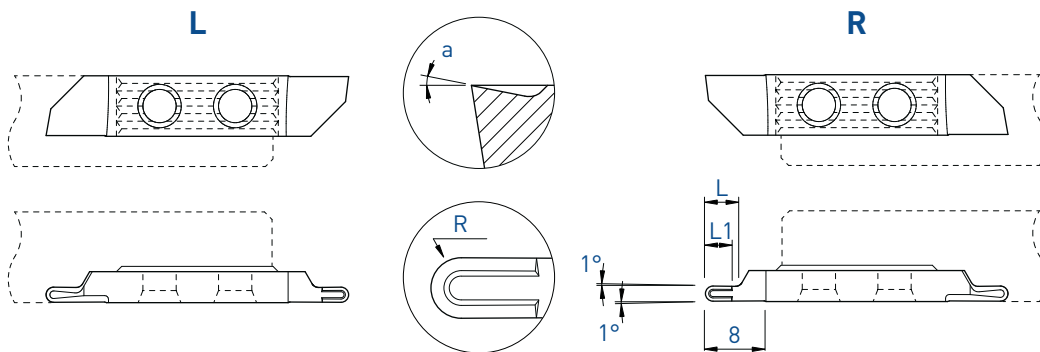
7XX-XX-B



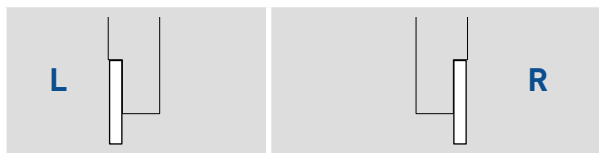
Destičky se způsobem upínání (B) na vyžádání  
Více informací naleznete na stránce 1.03

**RÁDIUSOVÉ DESTIČKY**

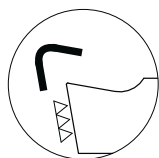
**757ZX10 / 767ZX10**



Lepší utváření třísky



a	R	L	L1	L			R						
				Art. N°	TiAlN	TiN	N (μk20)	Art. N°	TiAlN	TiN	N (μk20)	HTA	N (μk20)
10°	1.0	4	3.5	<b>757ZX10-R1.0</b>	■	□		<b>767ZX10-R1.0</b>	■	□			
	1.5	6	4.0	<b>757ZX10-R1.5</b>	■	□		<b>767ZX10-R1.5</b>	■	□			
	2.0	8	4.5	<b>757ZX10-R2.0</b>	■	□		<b>767ZX10-R2.0</b>	■	□	■		



Zesílená řezná hrana

f min: 0,02 mm/ot.

**7XX-XX-B**



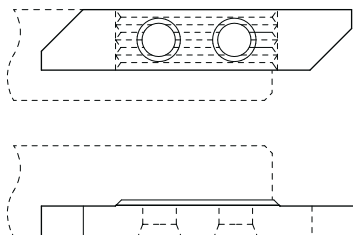
Destičky se způsobem upínání (B) na vyžádání  
Více informací naleznete na stránce 1.03

■ = standardní položka  
□ = nestandardní položka (závisí na momentální situaci na skladě)

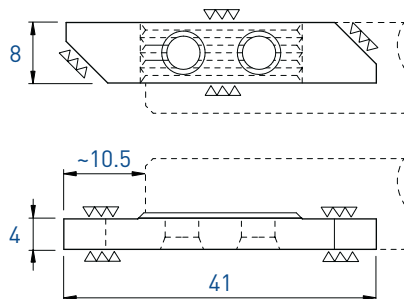
POLOTOVARY DESTIČEK

751-E / 761-E  
751-EP / 761-EP

L



R



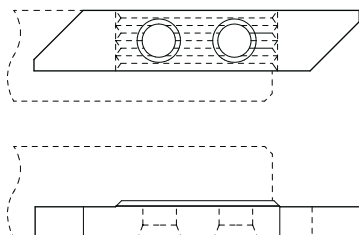
L		R			
Art. N°	N (µk20)	HN (µk10)	Art. N°	N (µk20)	HN (µk10)
751-E	■	■	761-E	■	■

7XX-XX-B

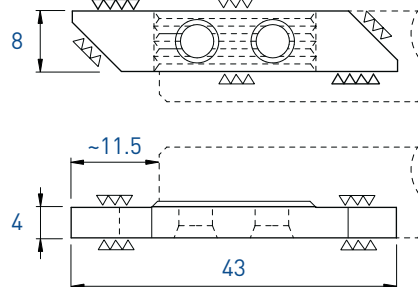


Destičky se způsobem upínání (B) na vyžádání  
Více informací naleznete na stránce 1.03

L



R



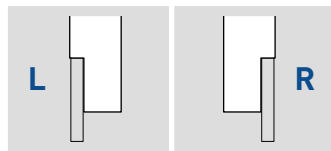
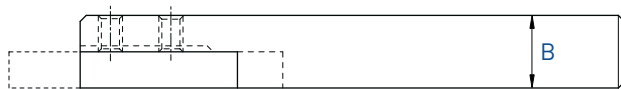
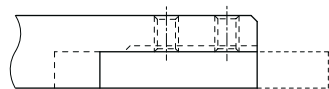
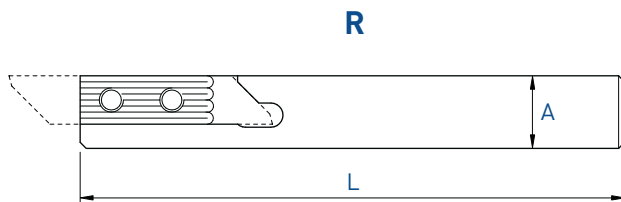
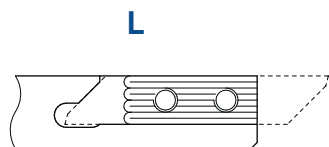
L					R								
Art. N°	TiAlN	TiN	N (µk20)	HTA	HTiN	HN (µk10)	Art. N°	TiAlN	TiN	N (µk20)	HTA	HTiN	HN (µk10)
751-EP	■	■	■	□	□	■	761-EP	■	■	■	■	□	■

Leštěné čelo

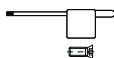
■ = standardní položka  
□ = nestandardní položka (závisí na momentální situaci na skladě)

## DRŽÁKY

W750 / W760



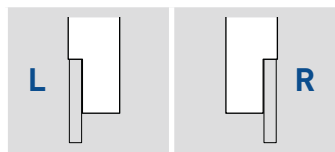
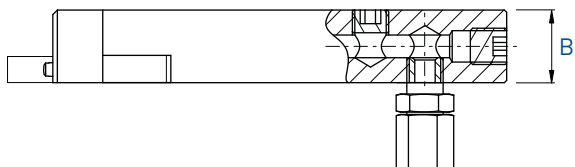
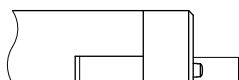
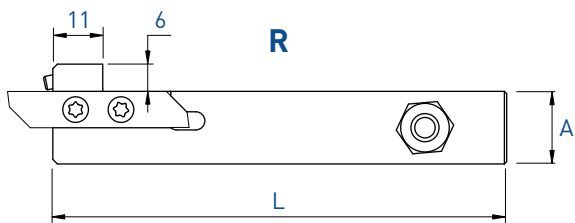
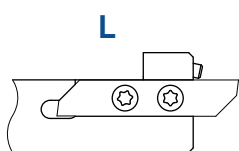
A x B	L	TYP UPÍNÁNÍ	Art. N°	Art. N°
12 x 12	130	A	<b>W750-12</b>	<b>W760-12</b>
16 x 16	130	A	<b>W750-16</b>	<b>W760-16</b>
20 x 20	120	A	<b>W750-20</b>	<b>W760-20</b>



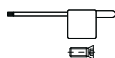
Šroubky a klíče jsou součástí každého držáku

**DRŽÁKY S VNITŘNÍM CHLAZENÍM**

**W750-JET / W760-JET**



A x B	L	TYP UPÍNÁNÍ	Art. N°	Art. N°
16 x 16	100	A	<b>W750-16-JET</b>	<b>W760-16-JET</b>
20 x 20	100	A	<b>W750-20-JET</b>	<b>W760-20-JET</b>



Šroubky a klíč jsou součástí každého držáku

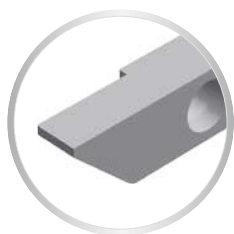
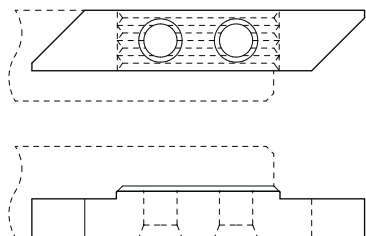
Náhradní díly	Tryska		
	Art. N°	Art. N°	Art. N°
W750-JET / W760-JET	<b>J-M8X1-D6</b>	<b>JB-M8X1</b>	<b>JJ-M3X6-D1.5</b>



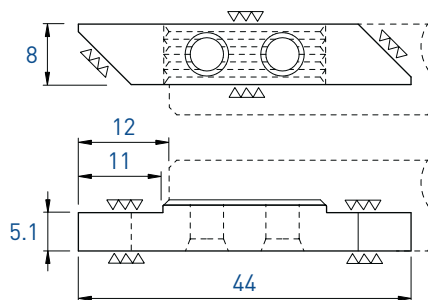
POLOTOVARY DESTIČEK

W751-E5 / W761-E5  
W751-EP5 / W761-EP5

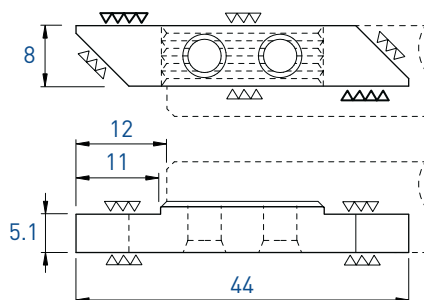
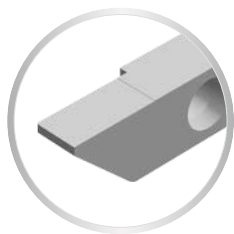
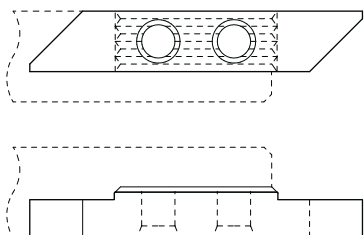
L



R



L		R	
Art. N°	N (μk20)	Art. N°	N (μk20)
W751-E5	■	W761-E5	■

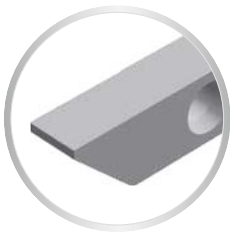
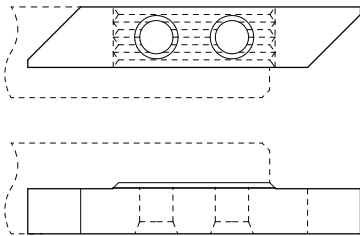


L		R	
Art. N°	N (μk20)	Art. N°	N (μk20)
W751-EP5	■	W761-EP5	■

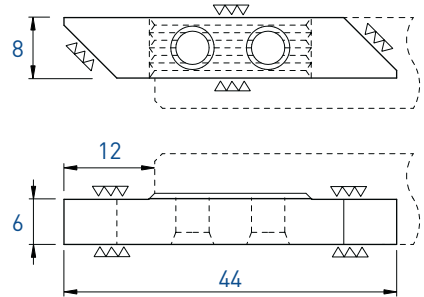
**POLOTOVARY DESTIČEK**

**W751-E6 / W761-E6  
W751-EP6 / W761-EP6**

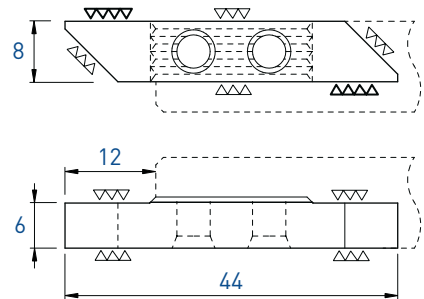
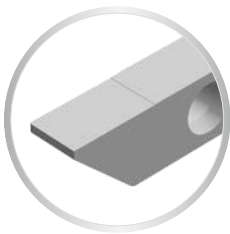
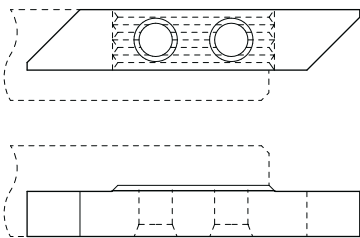
**L**



**R**






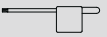




<b>L</b>		<b>R</b>	
Art. N°	N (μk20)	Art. N°	N (μk20)
W751-E6	■	W761-E6	■



<b>L</b>		<b>R</b>	
Art. N°	N (μk20)	Art. N°	N (μk20)
W751-EP6	■	W761-EP6	■

■ = standardní položka

## NÁHRADNÍ DÍLY

	DRŽÁKY	STANDARDNÍ ZPŮSOB UPÍNÁNÍ (A)		ZPŮSOB UPÍNÁNÍ (B)	
					
710	710-6 / - NOVIBRA	V-M2.5X5.8-T8	C-T8	-	-
	710-7 / - NOVIBRA	V-M2.5X6.5-T8			
	710-8 / - NOVIBRA	V-M2.5X7.8-T8			
	710-10 - 710-12				
720	720-7	V-M2.5X6.5-T8	C-T8	-	-
	720-8 - 720-12	V-M2.5X7.8-T8			
730	730-7 / - JET / -NOVIBRA	V-M3X7-T8	C-T8	-	-
	730-8 / -NOVIBRA			V-M2.5X7.8-T8	C-T8
	730-10 - 730-20				
	730-DECO10				
	730R-DECO10				
730RC	V-M3X5.5-T8				
740	740-7 / -JET / -NOVIBRA	V-M3X7-T8	C-T8	-	-
	740-8 / -NOVIBRA - 740-12 / -NOVIBRA			V-M2.5X7.8-T8	C-T8
	740-16 - 740-20				
	740/730-D				
	740-C			V-M3X5.5-T8	
	740-DECO10			V-M3X7-T8	
	740L-DECO10			V-M3X9-T8	
740-Z					
	DRŽÁKY	STANDARDNÍ ZPŮSOB UPÍNÁNÍ (A)		ZPŮSOB UPÍNÁNÍ (B)	
					
750	750-10 - 750-12 / -JET	V-M4X9-T15	C-T15	-	-
	750-10-AB			V-M3X10-BN21	C-6P-2.0
	750-12-AB			V-M3X8-BN11	
	750-12.7 - 750-14			V-M3X10-BN11	C-6P-2.5
	750-16			V-M3X12-BN11	
	750-20			V-M3X16-BN11	
	750RAS - 750-RC			V-M4X7.3-T15	
750R-DECO10	V-M4X5.6-T15				
760	760-10 - 760-12 / -JET / -NOVIBRA / 760/750	V-M4X9-T15	C-T15	-	-
	760-10-AB			V-M3X10-BN21	C-6P-2.0
	760-12-AB			V-M3X8-BN11	
	760-12.7 - 760-14			V-M3X10-BN11	C-6P-2.5
	760-16			V-M3X12-BN11	
	760-20			V-M3X16-BN11	
	760LC			V-M4X7.3-T15	
	760L-DECO10			V-M4X5.6-T15	
	760-Z			V-M4X12-T15	

## NÁHRADNÍ DÍLY

	DRŽÁKY	STANDARDNÍ ZPŮSOB UPÍNÁNÍ (A)		ZPŮSOB UPÍNÁNÍ (B)	
					
<b>770</b>	770 / -JET 770R	V-M4X9-T15 V-M4X7.3-T15	C-T15	-	-
<b>780</b>	780 / -JET	V-M4X9-T15	C-T15	-	-
<b>7050</b>	7050	V-M4X9-T15	C-T15	-	-
<b>7060</b>	7060	V-M4X9-T15	C-T15	-	-
<b>W</b>	W750 / W760 / -JET	V-M4X11.5-T15	C-T15	-	-
<b>C3</b>	C3-740 C3-760	V-M3X7-T8 V-M4X9-T15	C-T8 C-T15	-	-
<b>C4</b>	C4-750 C4-760	V-M4X9-T15	C-T15	-	-
<b>HSK</b>	HSK-T40-740 HSK-T40-760	V-M3X7-T8 V-M4X9-T15	C-T8 C-T15	-	-
<b>MultiSwiss</b>	730R-MULTISWISS 750R-MULTISWISS	V-M3X5.5-T8 V-M4X7.3-T15	C-T8 C-T15	-	-
<b>Schütte</b>	DT20-760-JET DT30-760-JET	V-M4X9-T15	C-T15	-	-