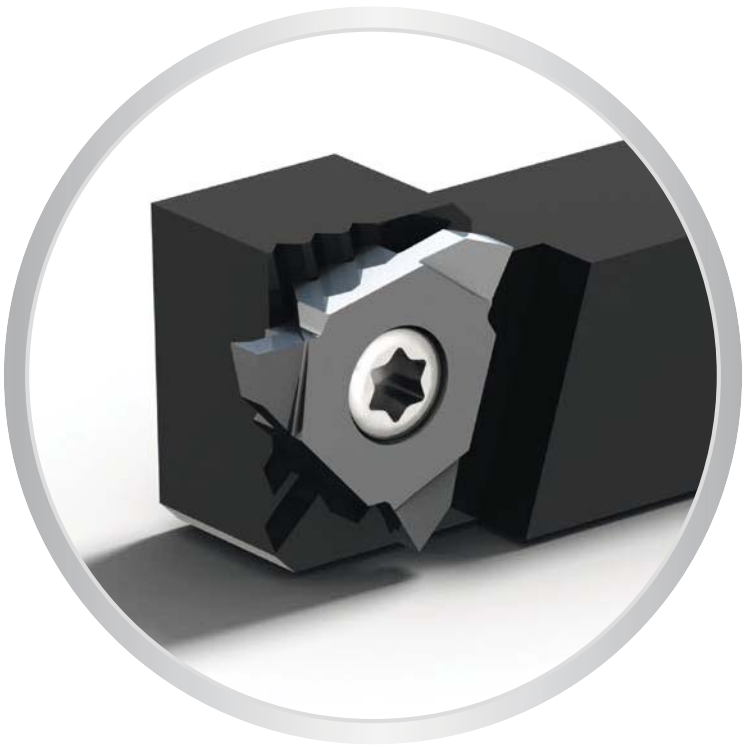


APPLITEC



OBSAH

SORTY

> 5.02

**STANDARDNÍ ŘEZNÉ PODMÍNKY
PŘÍSLUŠENSTVÍ**



> 5.03

DRŽÁKY



> 5.04

GX

**VYSOCE PRECIZNÍ
ZAPICHOVÁNÍ**

DIN6799
& DIN471



> 5.05

FT

**DOKONČOVACÍ STRANOVÉ
SOUSTRUŽENÍ**



> 5.06

GT

ZAPICHOVÁNÍ A SOUSTRUŽENÍ



> 5.07

GTX

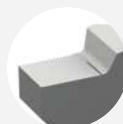
**ZAPICHOVÁNÍ A SOUSTRUŽENÍ
S POZITIVNÍ GEOMETRIÍ**



> 5.08

EP

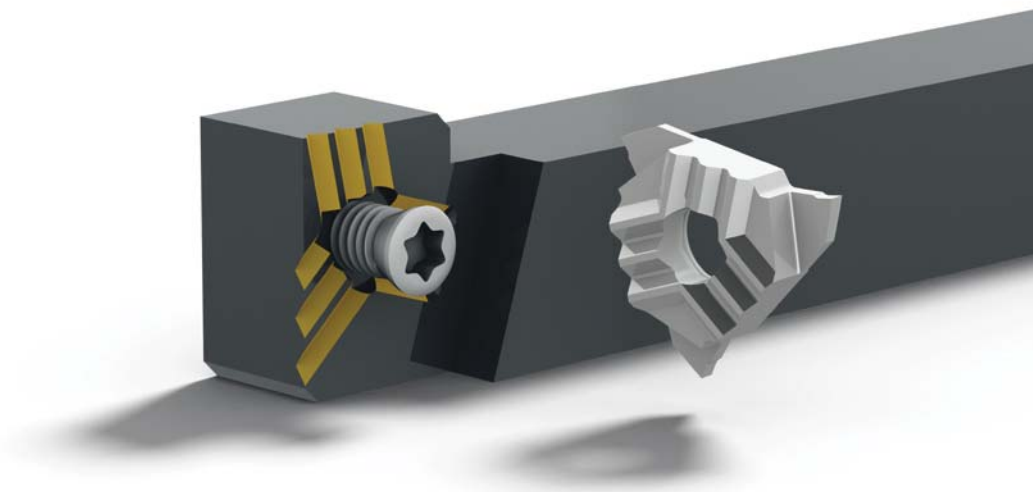
POLOTOVARY DESTIČEK



> 5.09

INFO

*Tuhý upínací systém s oblíbeným
zubovým upínáním od Applitecu*



MIKROZRNNÉ SORTY TVRDOKOVU SE ZVÝŠENOU ODOLNOSTÍ PROTI OPOTŘEBENÍ

HTA

μ K10 + PVD povlak

- sorta velmi odolná proti opotřebení
- pro lehké obrábění ocelí, nerezových ocelí a titanu za stabilních podmínek

HN (μ K10)

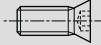
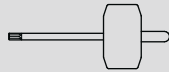
nepovlakované

- mikrozrnný tvrdokov odolný proti opotřebení
- vhodný pro obrábění mosazí nízkolegovaného hliníku a titanu

STANDARDNÍ ŘEZNÉ PODMÍNKY

Materiály		Soustružení		Zapichování	
		VC (m/min)	F (mm/otáčku)	VC (m/min)	F (mm/otáčku)
Automatová ocel	P	120 - 200	0.01 - 0.20	80 - 150	0.01 - 0.15
Ocel < 600 N/mm ²	P	80 - 160	0.01 - 0.18	70 - 120	0.01 - 0.12
Ocel < 800 N/mm ²	P	60 - 120	0.01 - 0.15	60 - 100	0.01 - 0.10
Ocel > 800 N/mm ²	P	50 - 100	0.01 - 0.12	40 - 80	0.01 - 0.08
Nerezová ocel	M	60 - 120	0.01 - 0.15	60 - 100	0.01 - 0.08
Hliník	N	180 - 800	0.01 - 0.30	150 - 300	0.01 - 0.20
Měď, mosaz, bronz	N	100 - 500	0.01 - 0.30	100 - 300	0.01 - 0.20
Titan	S	30 - 70	0.01 - 0.12	30 - 50	0.01 - 0.06

PŘÍSLUŠENSTVÍ

Držáky			Další možnost Art. N°
T216-H...	V-M4X9-T15	C-T15	SET-NM-TX15

Doporučený upínací moment

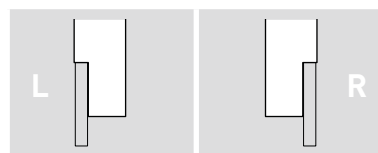
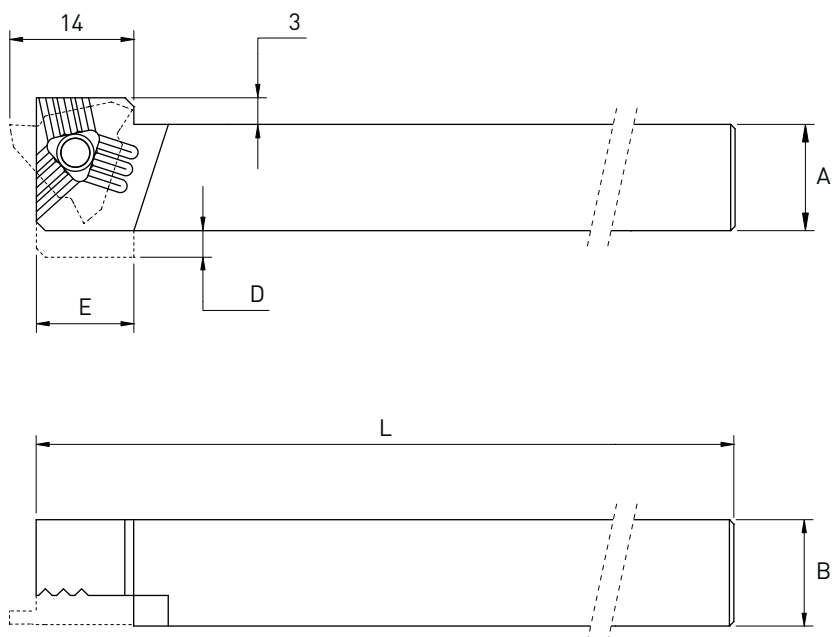
3.0 Nm



SET-NM-TX15

DRŽÁKY

T216-L/R

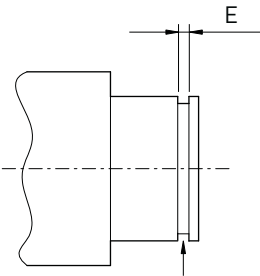
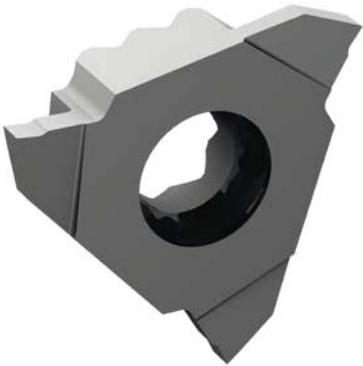
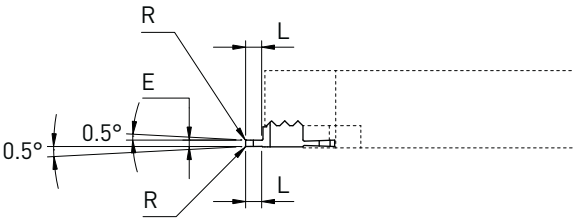
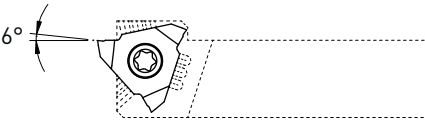


A	B	D	E	L	Art. N°	Art. N°
8	10	4	11	115	T216-H0810L	T216-H0810R
10	10	2	8	130	T216-H1010L	T216-H1010R
12	12	-	-	130	T216-H1212L	T216-H1212R
12	12	-	-	90	T216-H1212L-90	T216-H1212R-90
16	16	-	-	120	T216-H1616L	T216-H1616R
20	20	-	-	130	T216-H2020L	T216-H2020R

Šroubky a klíč jsou součástí každého držáku

ZAPICHOVACÍ DESTIČKY
PRO POJISTNÉ TRŽENOVÉ KROUŽKY

GX



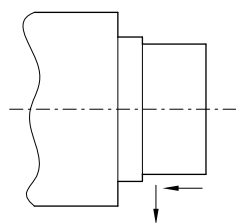
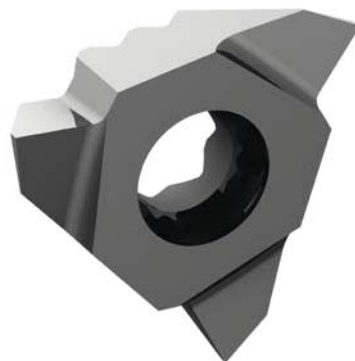
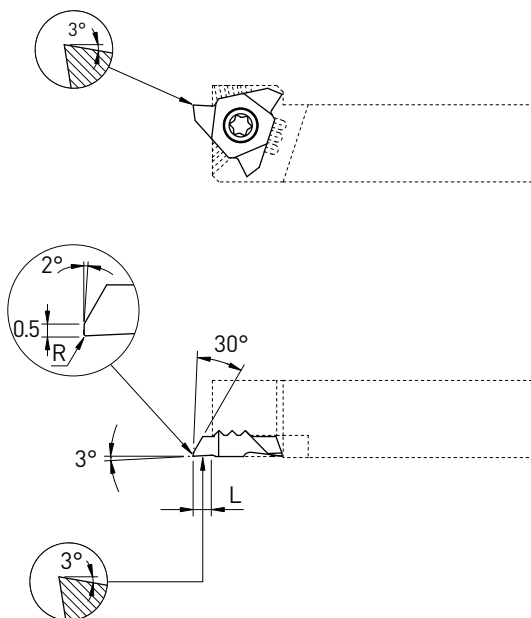
Odpovídá DIN6799 a DIN471

					
Art. N°	HTA	HN	Art. N°	HTA	HN
T216L-GX026	■	■	T216R-GX026	■	■
T216L-GX036	■	■	T216R-GX036	■	■
T216L-GX046	■	■	T216R-GX046	■	■
T216L-GX050	■	■	T216R-GX050	■	■
T216L-GX057	■	■	T216R-GX057	■	■
T216L-GX067	■	■	T216R-GX067	■	■
T216L-GX077	■	■	T216R-GX077	■	■
T216L-GX087	■	■	T216R-GX087	■	■
T216L-GX097	■	■	T216R-GX097	■	■
T216L-GX100	■	■	T216R-GX100	■	■
T216L-GX110	■	■	T216R-GX110	■	■
T216L-GX120	■	■	T216R-GX120	■	■
T216L-GX130	■	■	T216R-GX130	■	■
T216L-GX150	■	■	T216R-GX150	■	■
T216L-GX160	■	■	T216R-GX160	■	■
T216L-GX185	■	■	T216R-GX185	■	■
T216L-GX200	■	■	T216R-GX200	■	■
T216L-GX250	■	■	T216R-GX250	■	■



DOKONČOVACÍ STRANOVÉ SOUSTRUŽENÍ

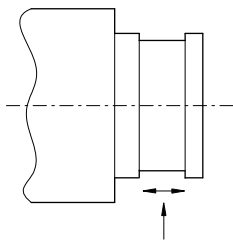
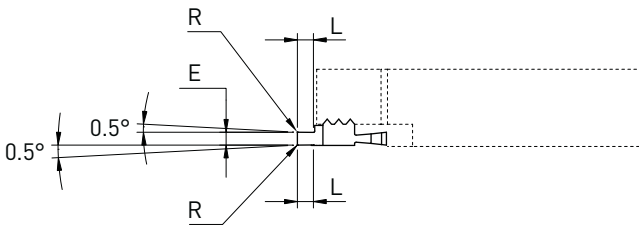
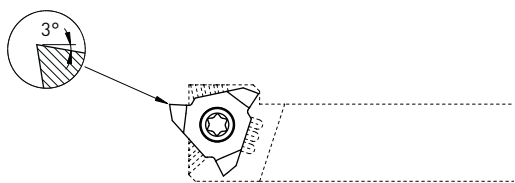
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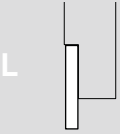
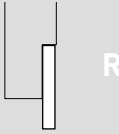


		L		R	
		Art. N°		Art. N°	
L	R	HTA	HN	HTA	HN
3.0	0.03	■	■	■	■
3.0	0.08	■	■	■	■

ZAPICHOVÁNÍ A SOUSTRUŽENÍ

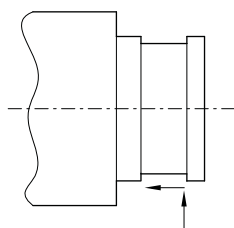
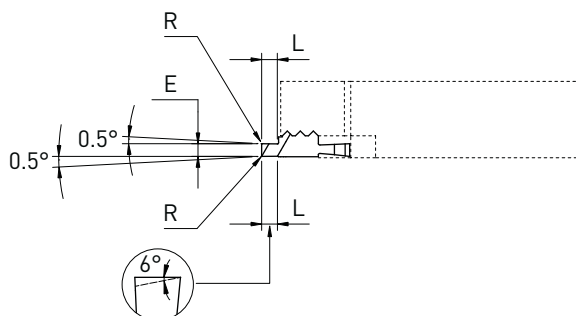
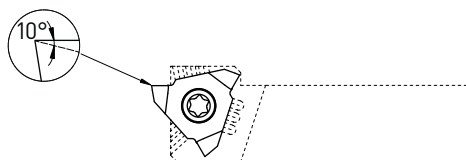
GT



			L		R	
						
E	L	R	Art. N°	HTA HN	Art. N°	HTA HN
0.5	1.5	0.03	T216L-GT050	■ ■	T216R-GT050	■ ■
1.0	2.5	0.03	T216L-GT100	■ ■	T216R-GT100	■ ■
1.0	2.5	0.08	T216L-GT100-R08	■ ■	T216R-GT100-R08	■ ■
1.5	2.5	0.03	T216L-GT150	■ ■	T216R-GT150	■ ■
1.5	2.5	0.08	T216L-GT150-R08	■ ■	T216R-GT150-R08	■ ■
1.5	2.5	0.15	T216L-GT150-R15	■ ■	T216R-GT150-R15	■ ■
2.0	2.5	0.03	T216L-GT200	■ ■	T216R-GT200	■ ■
2.0	2.5	0.08	T216L-GT200-R08	■ ■	T216R-GT200-R08	■ ■
2.0	2.5	0.15	T216L-GT200-R15	■ ■	T216R-GT200-R15	■ ■
2.5	2.5	0.15	T216L-GT250-R15	■ ■	T216R-GT250-R15	■ ■

ZAPICHOVÁNÍ A SOUSTRUŽENÍ

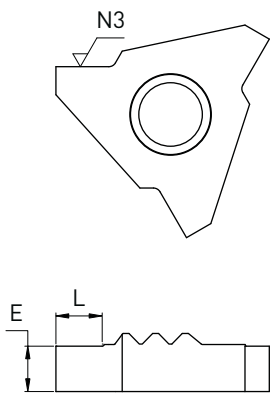
GTX

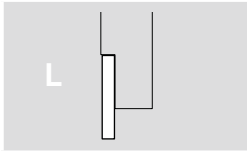
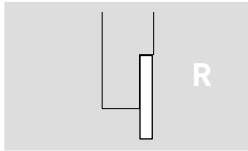


			L		R	
E	L	R	Art. N°	HTA HN	Art. N°	HTA HN
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1.0	2.5	0.08	T216L-GTX100-R08	■ ■	T216R-GTX100-R08	■ ■
1.5	2.5	0.03	T216L-GTX150	■ ■	T216R-GTX150	■ ■
1.5	2.5	0.08	T216L-GTX150-R08	■ ■	T216R-GTX150-R08	■ ■
1.5	2.5	0.15	T216L-GTX150-R15	■ ■	T216R-GTX150-R15	■ ■
2.0	2.5	0.03	T216L-GTX200	■ ■	T216R-GTX200	■ ■
2.0	2.5	0.08	T216L-GTX200-R08	■ ■	T216R-GTX200-R08	■ ■
2.0	2.5	0.15	T216L-GTX200-R15	■ ■	T216R-GTX200-R15	■ ■
2.5	2.5	0.15	T216L-GTX250-R15	■ ■	T216R-GTX250-R15	■ ■

POLOTOVARY DESTIČEK

EP



					
E	L	Art. N°	HTA HN	Art. N°	HTA HN
-3	3	T216L-EP	■	T216R-EP	■

■ = standardní položka